

# More Precision

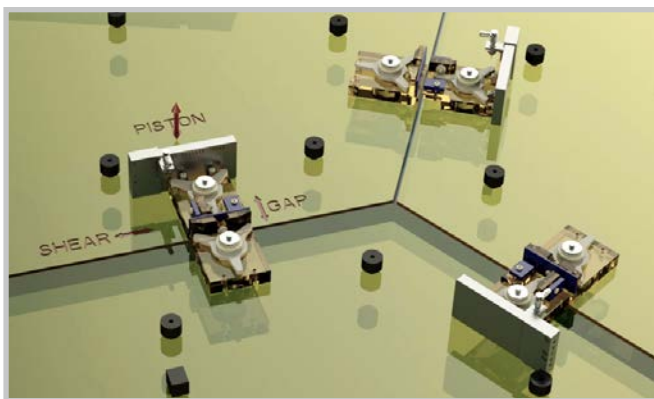


## Edge Sensor for mirror segments

The Edge Sensor has specifically been developed for the measurement of mirror segments for large telescopes. In order to enable a highly precise positioning of the individual segments, the Edge Sensor detects quantities such as piston, gap and shear in nanometre resolution. The active temperature compensation reduces temperature-driven disturbances to a minimum.



Model	Piston fine	Piston coars	Gap	Shear
Measuring range	$\pm 400\mu\text{m}$	$\pm 1400\mu\text{m}$	$2000\mu\text{m} - 7000\mu\text{m}$	$\pm 1500\mu\text{m}$
Resolution	$< 0.5\text{nm}$	$< 10\text{nm}$	$< 100\text{nm}$	$< 100\text{nm}$
Linearity	$d\text{Piston measured}/d\text{Piston real} = 1 \pm 1\%$ for relative movements $\leq 1\mu\text{m}$	$d\text{Piston measured}/d\text{Piston real} = 1 \pm 10\%$	$< 1\%$ for movements $\leq 1000\mu\text{m}$	$< 1\%$ for movements $\leq 1000\mu\text{m}$
Noise	$\leq 1\text{nm}/\text{sqrt}(\text{Hz})$ from 1-100Hz	$\leq 100\text{nm}/\text{sqrt}(\text{Hz})$ from 1-10Hz	$\leq 100\text{nm}/\text{sqrt}(\text{Hz})$ from 1-10Hz	$\leq 100\text{nm}/\text{sqrt}(\text{Hz})$ from 1-10Hz
Sampling rate	$\geq 500\text{Hz}$	$\geq 500\text{Hz}$	$\geq 50\text{Hz}$	$\geq 50\text{Hz}$
Compensated temperature stability	$\leq 5\text{nm}/\text{K}$	$\leq 50\text{nm}/\text{K}$	$\leq 500\text{nm}/\text{K}$	$\leq 500\text{nm}/\text{K}$
Dependence of air humidity	$\leq 10\text{nm}/ 50\% \text{RH}$	$\leq 100\text{nm}/ 50\% \text{RH}$	$\leq 1\mu\text{m}/ 50\% \text{RH}$	$\leq 1\mu\text{m}/ 50\% \text{RH}$
Long-term stability (drift) at constant temperature and air humidity	$\leq 10\text{nm}/\text{week}$	$\leq 100\text{nm}/\text{week}$	$\leq 1\mu\text{m}/\text{week}$	$\leq 1\mu\text{m}/\text{week}$



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