

More Precision

wireSENSOR // Draw-wire displacement sensors



Robust draw-wire sensors for OEM

wire SENSOR K100 analog

Durable and robust sensor design (IP67/IP69K)

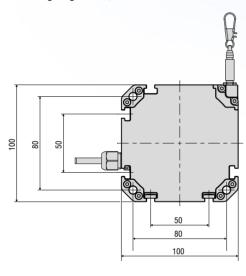
Compact sensor with large measuring range

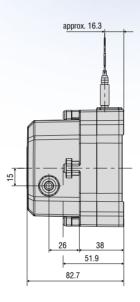
Large temperature range from -40 to +85 °C

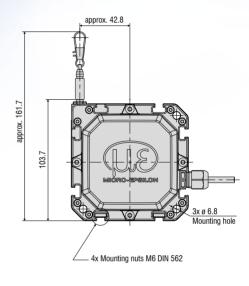
Potentiometer, current or voltage output

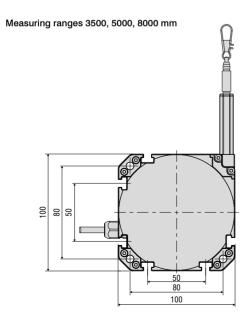


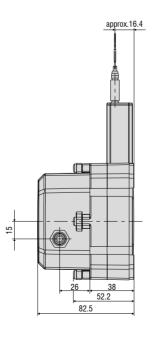
Measuring ranges 1500, 2500 mm

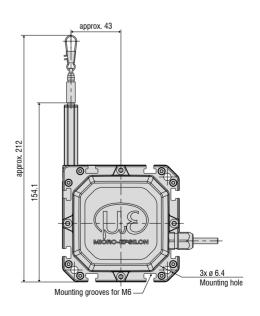












Model		WPS-1500-K100	WPS-2500-K100	WPS-3500-K100	WPS-5000-K100	WPS-8000-K100	
Measuring range		1500 mm	2500 mm	3500 mm	5000 mm	8000 mm	
Analog output 1)		Potentiometer, current, voltage					
Resolution		towards infinity					
	≤ ±0.15% FSO	≤ ±2.25 mm	-	-	-	-	
Linearity	≤ ±0.20% FSO	-	≤ ±5 mm	-	-	-	
Linearity	≤ ±0.25% FSO	-	-	≤ ±8.75 mm	≤ ±12.5 mm	-	
	≤ ±0.35% FSO	-	-	-	-	≤ ±28 mm	
Sensor element		Hybrid potentiometer					
Wire extension force (max.)		approx. 10 N					
Wire retraction force (min.)		approx. 2 N approx. 1.5 N					
Wire acceleration (max.)	approx. 5 g					
Material	Housing	Glass-fiber reinforced plastic					
Waterial	Measuring wire	Polyamide-coated stainless steel (ø 0.61 mm) Polyamide-coated stainless steel					
Wire mounting		Wire clip					
Installation		Through-bores \varnothing 6.4 mm and mounting nuts (for M6) on the sensor housing					
Temperature range	Storage	-40 +85 °C					
remperature range	Operation	-40 +85 °C					
Connection		integrated cable, radial, length 1 m					
Shock (DIN EN 60068-2-27)		50 g / 8 ms in 3 axes, 2 directions and 1000 shocks each					
Vibration (DIN EN 60068-2-6)		5 g / 10 150 Hz in 3 axes and 20 cycles each					
Protection class (DIN EN 60529)		IP67 / IP69K					
Weight		approx. 500 g					
E00 E 0 0							

Article designation

WPS -	1500 -	K100 -	CR -	Р				
				Output: P: potent	tiome	eter, U	: volta(ge, I currer
			Connecti	on CR: inte	egrate	ed ca	ole, rad	dial, 1 m
		K100 sei	ies					
	Measur	ing range i	n mm					

FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

Robust draw-wire sensors for OEM

wire SENSOR K100 digital

Durable and robust sensor design (IP67/IP69K)

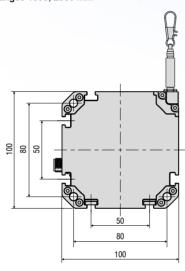
Compact sensor with large measuring range

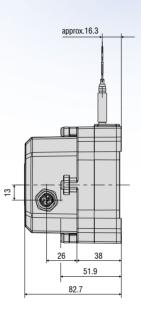
Large temperature range from -40 to +85 °C

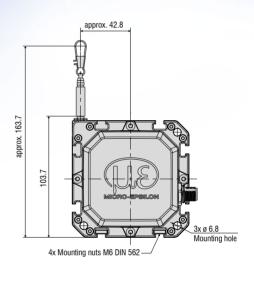
CANopen Interface

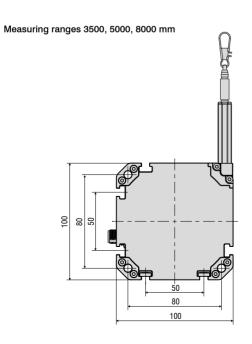


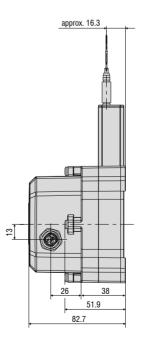
Measuring ranges 1500, 2500 mm

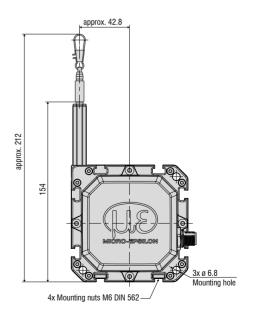










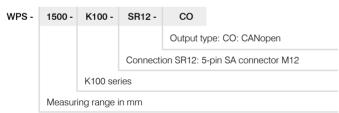


All dimensions in mm, not to scale

Model		WPS-2500-K100	WPS-3500-K100	WPS-5000-K100	WPS-8000-K100		
Measuring range		2500 mm	3500 mm	5000 mm	8000 mm		
	CANopen						
Resolution		0.61 mm	0.85 mm	1.22 mm	1.95 mm		
≤ ±0.15% FSO	≤ ±2.25 mm	-	-	-	-		
≤ ±0.20% FSO	-	≤ ±5 mm	-	-	-		
≤ ±0.25% FSO	-	-	≤ ±8.75 mm	≤ ±12.5 mm	-		
≤ ±0.35% FSO	-	-	-	-	≤ ±28 mm		
			Hybrid potentiometer				
Wire extension force (max.)		approx. 10 N					
Wire retraction force (min.)		approx. 2 N approx. 1.5 N					
	approx. 5 g						
Housing	Glass-fiber reinforced plastic						
Measuring wire	Polyamide-coated stainless steel (ø 0.61 mm) Polyamide-coated stain				nless steel (ø 0.45 mm)		
	Wire clip						
	Through-bores Ø 6.4 mm and mounting nuts (for M6) on the sensor housing (optional: for series applications with additional M12 socket)						
Storage	-40 +85 °C						
Operation	-40 +85 °C						
Connection		5-pole M12x1 connector					
Shock (DIN EN 60068-2-27)		50 g / 8 ms in 3 axes, 2 directions and 1000 shocks each					
Vibration (DIN EN 60068-2-6)		5 g / 10 150 Hz in 3 axes and 20 cycles each					
60529)	IP67 / IP69K ²⁾						
	approx. 500 g						
	$\leq \pm 0.20\%$ FSO $\leq \pm 0.25\%$ FSO $\leq \pm 0.35\%$ FSO (.) Housing Measuring wire Storage Operation	 ≤ ±0.20% FSO - ≤ ±0.25% FSO - ≤ ±0.35% FSO - (A) - (B) - (C) - (C) - (D) - (E) -	1500 mm 2500 mm 0.37 mm 0.61 mm ≤ ±0.15% FSO ≤ ±2.25 mm - ≤ ±0.20% FSO - ≤ ±5 mm ≤ ±0.25% FSO	1500 mm 2500 mm 3500 mm CANopen 0.37 mm 0.61 mm 0.85 mm ≤ ±0.15% FSO ≤ ±2.25 mm ≤ ±0.20% FSO - ≤ ±5 mm - ≤ ±0.25% FSO ≤ ±8.75 mm ≤ ±0.35% FSO Hybrid potentiometer approx. 10 N approx. 2 N approx. 5 g Housing Glass-fiber reinforced plasti Measuring wire Polyamide-coated stainless steel (ø 0.61 mm) Wire clip Through-bores Ø 6.4 mm and mounting nuts (for M (optional: for series applications with additional stainless steel) Storage -40 +85 °C -40 +8	1500 mm 2500 mm 3500 mm 5000 mm CANopen 0.37 mm 0.61 mm 0.85 mm 1.22 mm ≤ ±0.15% FSO ≤ ±2.25 mm ≤ ±0.20% FSO - ≤ ±5 mm Hybrid potentiometer (x) approx. 2 N approx. 2 N Approx. 2 N Beasuring wire Polyamide-coated stainless steel (ø 0.61 mm) Polyamide-coated stain (optional: for series applications with additional M12 socket) Storage -40 +85 °C Operation -40 +85 °C 5-pole M12x1 connector 50 g / 8 ms in 3 axes, 2 directions and 1000 shocks each 5 g / 10 150 Hz in 3 axes and 20 cycles each 1.22 mm 5.000 mm 5.000 mm 5.000 mm 5.000 mm 1.22 mm 1.22 mm 5.000 mm 6.41 mm Folyamide-coated stain (optional: for series applications with additional M12 socket) Storage -40 +85 °C 5-pole M12x1 connector 50 g / 8 ms in 3 axes, 2 directions and 1000 shocks each 5 g / 10 150 Hz in 3 axes and 20 cycles each		

FSO = Full Scale Output

Article designation



Specifications for digital outputs from page 59 onwards. Available with SAE J1939 on request.
 With plug version only when connected. Available on request with two 5-pin M12x2 connectors (male-female, looped through).

Options

wireSENSOR

Customer-specific modifications for your series application

If the standard models do not meet certain specific requirements, draw-wire sensors from the standard range can be adapted accordingly by Micro-Epsilon. Cost-effective implementation can already be achieved with medium-sized quantities (depending on the type and number of changes).

Wire attachment

- Wire clip
- Eyelet
- Thread
- Wire extension

Measuring wire

- Plastics
- Stainless steel (coated/uncoated)
- Different diameters
- Thicker wire for improved snap protection



Connection/Output signal

- Different cable lengths
- Different plug variants
- Redundant sensor element
- Adaption of supply voltage
- Inverted signal
- Redundant signal outputs
- Alignment cable/connector outlet





Sensor mounting

- Mounting bracket
- Mounting plate
- Magnetic holder

Wire guide

- Wire wiper
- Different designs of integrated deflection pulleys
- Wire outlet socket from ceramics for increased diagonal pull up to $15^{\circ}\,$



* Some options cannot be combined with each other; availability of options on request

Housing and environment

- Wire outlet right (standard) / left
- Protection class up to IP69K
- Drainage holes
- Stainless steel spring
- Housing material
- Wire acceleration
- Snap protection

Accessories

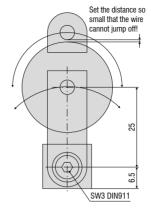
wireSENSOR

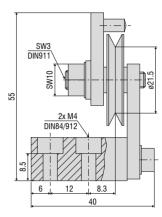
Wire deflection pulleys for external installation

TR1-WDS

Wire deflection pulley, adjustable, for sensors with a wire diameter $\leq 0.45 \text{ mm}$



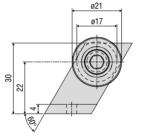


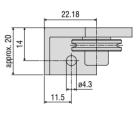


TR3-WDS

Wire deflection pulley, fixed, for sensors with a wire diameter ≤ 0.45 mm



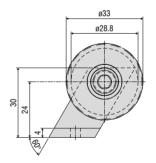


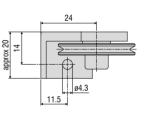


TR4-WDS

Wire deflection pulley, fixed, for sensors with a wire diameter of 0.8 mm to 1 mm





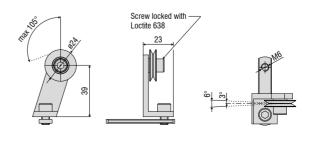


Wire deflection pulley for direct installation on the sensor housing

TR5-WD9

Integrated wire deflection pulley for P115 sensors with a wire diameter of 0.45 mm



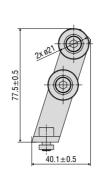


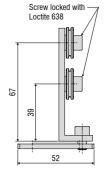
All dimensions in mm, not to scale

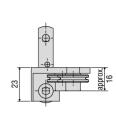
TR5-WDS(03)

Integrated double deflection pulley for P115 sensors with a wire diameter of 0.45 mm





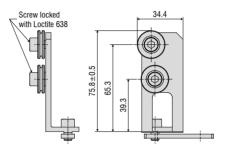


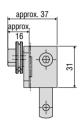


TR5-WDS(04)

Integrated double deflection pulley, 90° angled, for P115 sensors with a wire diameter of 0.45 mm



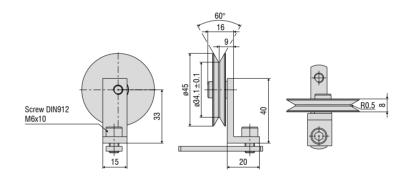




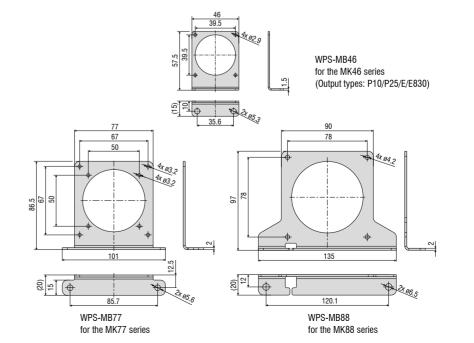
TR6-WDS(01)

Integrated wire deflection pulley for the P115 sensors with a wire diameter of 1 mm



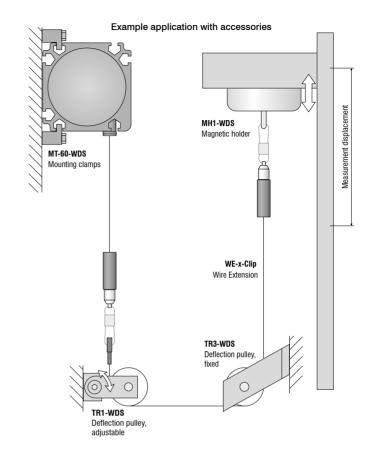






Accessories & Notes for installation wireSENSOR

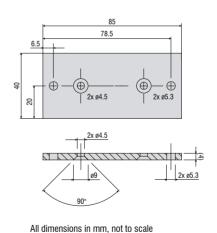
Accessories	
WE-xxx-M4	Wire extension with M4 wire connection, x=wire length
WE-xxxx-Clip	Wire extension with eyelet, $x = wire length$
WE-xxx-Clip-WSS	Wire extension with clip and uncoated wire d=0.45 mm
WE-xxxx-Ring-PW	Wire extension with plastic ring and para-aramid wire, 1 mm
GK1-WDS	Fork head for M4
MH1-WDS	Magnetic holder for wire attachment
MH2-WDS	Magnetic holder for sensor mounting
MT-60-WDS	Mounting clamps for WDS-P60
FC8	Mating plug for WDS straight, 8-pin
FC8/90	Mating plug, 90° angled for WDS
PC3/8-WDS	Sensor cable, 3 m long, for WDS with 8-pin cable connector
WDS-MP60	Mounting plate for P60 models
WPS-MB46	Mounting bracket set for the MK46 series (output type: P10/P25/E/E830)
WPS-MB77	Mounting bracket set for the MK77 series
WPS-MB88	Mounting bracket set for the MK88 series
PC2/10-WDS-A	Cable for SSI encoder, 2 m long
PC10/10-WDS-A	Cable for SSI encoder, 10 m long
PC5/5-IWT	Sensor cable, 5 m long, M12x1 connector, 5-pin, A-coding



WDS-MP60

Mounting plate for P60 models

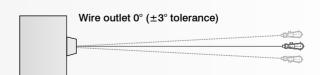




Installation instructions:

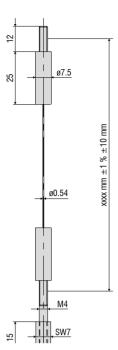
Wire attachment: during installation, do not allow at any time the measuring wire to freely return.

Angle of wire outlet: Make sure during installation that the wire outlet is straight (tolerance of $\pm 3^{\circ}$). Exceeding this tolerance leads to increased wear of the wire material and on the wire outlet.



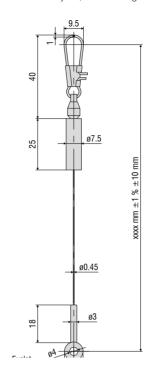
WE-xxxx-M4

Wire extension with M4 wire connection, x=wire length

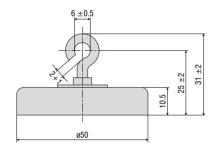


WE-xxxx-Clip

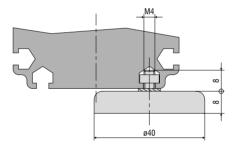
Wire extension with eyelet, x = wire length



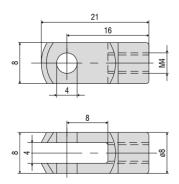
MH1-WDS Magnetic holder for wire attachment



MH2-WDS Magnetic holder for sensor mounting

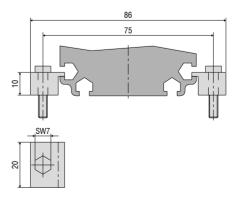


GK1-WDSFork head for M4



MT-60-WDS

Mounting clamps for WDS-P60



Output specifications wireSENSOR

Analog

Potentiometer output (P)					
Input voltage Resistance Temperature coefficient	max. 32 VDC with 1 kOhm / max. 1 W 1 kOhm ±10 % (resistance divider) ±0.0025 % FSO/°C	5 4 3 8 1 7 6 Sensor side		2 CW->	3881
		1 = Input + 2 = Ground 3 = Signal	White = Input + Brown = Ground Green = Signal	1 = Input + 2 = Signal 3 = Ground	② WIPER CCW ① — — — — 3 CW CLOCKVISE — —

Voltage output (U)			
Supply voltage	14 27 VDC (non-stabilized)		
Current consumption	max. 30 mA	2	
Output voltage	0 10 VDC Option 0 5 / ±5 V	5	
Load resistance	>5 kOhm	7 6	
Output noise	0.5 mV _{eff}	Sensor side	
Temperature coefficient	±0.005 % FSO/°C	Consor side	
Electromagnetic compatibility (EMC)	EN 61000-6-4 EN 61000-6-2		
Adjustment range (if su	ipported by the model)	1 = Power supply	White = Supply
Zero	±20 % FSO	2 = Ground 3 = Signal	Brown = Ground Green = Signal
Sensitivity	±20 %	4 = Ground	Yellow = Ground

Current output (I)			
Supply voltage	14 27 VDC (non-stabilized)		
Current consumption	max. 35 mA		
Output current	4 20 mA	2	
Load	<600 Ohm	5 • • • 4	
Output noise	<1.6 µA _{eff}	(3	
Temperature coefficient	±0.01 % FSO/°C	7 6	
Electromagnetic compatibility (EMC)	EN 61000-6-4 EN 61000-6-2	Sensor side	
Adjustment range (if su	ipported by the model)		
Zero	< ±18 % FSO	1 = Power supply	White = Supply
Sensitivity	±15 %	2 = Ground	Brown = Ground

CANopen

(for the MK88 and K100 series)

CANopen features					
Profiles	Communication profile CiA 301. Device profile CiA 406 (absolute linear encoder)				
SDO	1x SDO server				
PDO	2x TxPDO				
PDO modes	Event/time-triggered, synchronous (cyclic/acyclic)				
Preset value	The "Preset" parameter can be used to set the current measured value to any value. The difference from the original value is stored in the object.				
Direction	Via the operating parameter, the counting direction of the measured values can be reversed				
Diagnosis	Heartbeat, Emergency Message				
Default setting	AutoBaud(9), Node-ID 1				

Setting the baud rate					
Baud rate adjustable via LSS or object 0x3001					
0	1000 kBaud				
2	500 kBaud				
3	250 kBaud				
4	125 kBaud				
6	50 kBaud				
9	AutoBaud (default)				

Description of the connections				
Pin	Assignment			
1	n. c.			
2	V+ (732VDC)			
3	GND			
4	CAN-High			
5	CAN-Low			



Setting the subscriber address (node ID)

Address adjustable via LSS or object 0x3000 (1....127, 1=default)

Output specifications

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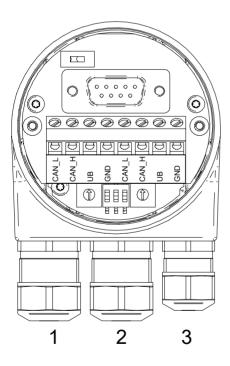
CANopen

(for P60, P96, P115 and P200 series)



Setting the CANopen baud rate						
Baud rate	DIP switch setting					
Daud Tale	1	2	3			
10 kBit/s	OFF	OFF	OFF			
20 kBit/s	OFF	OFF	ON			
50 kBit/s	OFF	ON	OFF			
125 kBit/s	OFF	ON	ON			
250 kBit/s	ON	OFF	OFF (factory settings)			
500 kBit/s	ON	OFF	ON			
800 kBit/s	ON	ON	OFF			
1 MBit/s	ON	ON	ON			

If Node-ID 00 is set, the baud rate can be programmed via the CAN bus.



Description of the CANopen connections		
GND	Ground connection for UB	
UB	Operating voltage	
CAN_H	CAN bus signal (dominant High)	
CAN_L	CAN bus signal (dominant Low)	

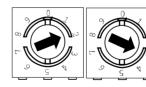
Max. core cross-section			
Single-wire (rigid)	1.5 mm 2		
Fine-wired (flexible)	1.0 mm2		
Fine-wired (flexible)	With ferrule 0.75 mm2		
Cable diameter			
Cable gland 1,2	ø810 mm (-40+85 °C) ø59 mm (-25+85 °C)		
Cable gland 3	ø4.56 mm (-40+85 °C)		

Tightening torque

Terminal block/screw terminal max. 0.4 Nm (recommended tightening torque 0.3 Nm)

Settings of the CANopen participant address

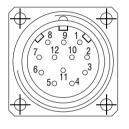
Address can be set with rotary switch. Example: Participant address 23



SSI (Gray Code)

Pin assignment Flange socket M23, 12-pin, pin contacts, CW (assignment according to option 3252)

PIN	Assignment
1	+Vs
2	0 V
3	Clock+
4	Data+
5	SET
6	Data-
7	Clock-
8	-
9	DIR
10	-
11	-
12	-



Connections		
SET	Zero setting input For setting a zero point at any point. The zeroing process is triggered by a High pulse and must take place after the rotating direction selection (DIR). Pulse duration > 100 ms. For maximum interference immunity, connect to 0 V after zeroing.	
DIR	Counting direction input When not connected, this input is on High. DIR High means increasing output data with a clockwise rotating shaft when looking at the flange. DIR Low means increasing values with a counterclockwise rotating shaft when looking at the flange. For maximum interference immunity, connect to +Vs or 0 V depending on the direction of rotation.	

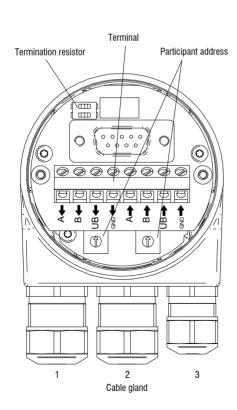
Switching level		
SSI switch		
SSI clock	RS422 with terminating resistance 120 $\boldsymbol{\Omega}$	
SSI data	RS422	
Control inputs of input circuit		
Input level High	>0.7 UB	
Input level Low	<0.3 UB	
Input resistance	10 kΩ	

Output specifications

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PROFIBUS

Profibus DP features		
Bus protocol	Profibus-DPV0	
Device profile	Device class 1 and 2	
Cyclical data exchange	Communication in accordance with DPV0	
Input data	Position value Additional configurable speed signal	
Output data	Preset value	
Preset value	This parameter can be used to set the rotary encoder to a desired position value that corresponds to a defined axis position of the system. The storage is non-volatile.	
Rotary direction	This parameter can be used to parameterize the direction of rotation in which the position value should rise or fall.	
Scaling	Parameterization of the steps per rotation and the total resolution.	
Gear factor	Adjustable via counter / denominator	
Diagnosis	Position and parameter errors Monitoring multi-turn scanning Readable hour meter	



Cable: 1, 2 = \emptyset 8 - 10 mm (-40 - 85 °C) / \emptyset 5 - 9 mm (-25 - 85 °C) Cable: 3 = \emptyset 4.5 - 6 mm (-40 - 85 °C) / \emptyset 3 - 6 mm (-25 - 85 °C)

Pin assignment		
+Vs	Operating voltage 830 VDC	
0 V	Ground connection related to +Vs	
А	Negative data line	
В	Positive data line	

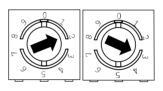
Terminals with the same designation are internally connected and functionally identical These internal terminal connections Vs-Vs / 0V-0V may be loaded with max. 1 A each

Terminator



Both ON = last participant Both OFF = participant X Default setting OFF

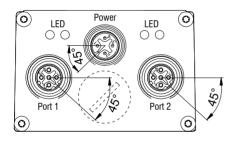
Participant address



Adjustable via rotary switch Example: Participant address 23 Default setting. 00

PROFINET

PROFINET features		
Bus protocol	PROFINET IO	
Device profile	Encoder Profile PNO 3.162 V4.1 and V3.1 PROFIdrive Profil PNO 3.172 V4.1	
Real-time classes	Realtime (RT) Class 1, IRT Class 3	
Transmission frequency	RT: 1 ms, 2 ms, 4 ms IRT: 250 \(\mu \text{s}, 500 \(\mu \text{s}, 1 \text{ ms}, 2 \text{ ms}, 4 \text{ ms} \)	
Update time	Min. 500 μs	
Product features	 - 100 MBaud Fast Ethernet - Device replacement without removable media - Media redundancy protocol MRP - Gear factor / round axis 	
Process data	 Position value 32-Bit input data with/without rotational speed 16 or 32 Bit Telegram 81-83 of the PROFIdrive profile 	
LED status display	Link/Activity, Status, Error	



Pin Assignment		
Operating voltage		
Pin	Connection	Description
1	UB	Operating voltage
2	n.c.	Do not connect
3	GND	Ground connection
4	n.c.	Do not connect



1x flange connector M12 (pin), A-coded

PROFINET (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-

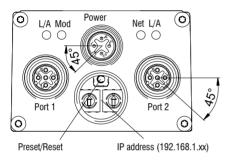


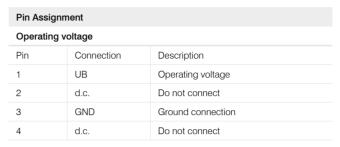
2x flange connector M12 (socket), D-coded

Output specifications wireSENSOR

EtherNet/IP

EtherNet/IP characteristics		
Bus protocol	EtherNet/IP	
Device profile	CIP Nov 2016, 22 _{hex} Encoder	
Cycle time	1 ms	
Product features	Gear factor (round axis) and continuous operation Plausibility test of adjustable parameters Comprehensive diagnosis function Adress Conflict Detection Device Level Ring Several simultaneous IO connections	
LED status display	2x Link/Activity, module status, network status	







1x flange connector M12 (pin), A-coded

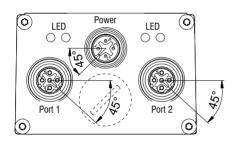
EtherNet/IP (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-



2x flange connector M12 (socket), D-coded

EtherCAT

EtherCAT characteristics	
Bus protocol	EtherCAT
Device profile	Encoder profile CANopen® CiA 406 Vers. 4.0.2 dated August 18, 2016
Operating modes	Free Run, synchronous with SM3 Event, DC Mode (Distributed Clocks)
Cycle time	Min. 62.5 μs
Product features	- Gear factor (round axis) and continuous operation - Time stamp (time of position data acquisition) - Plausibility check of adjustable parameters - Comprehensive diagnosis function - Preset gauge for position - File Access over EtherCAT (FoE)
Process data	 Position value 32-Bit input data with/without rotational speed 32 Bit Comprehensive process data mapping
LED status display	2x Link/Activity, RUN, ERR



Pin Assignment		
Operating voltage		
Pin	Connection	Description
1	UB	Operating voltage
2	n.c.	Do not connect
3	GND	Ground connection
4	n.c.	Do not connect
4		



1x flange connector M12 (pin), A-coded

EtherCAT (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-

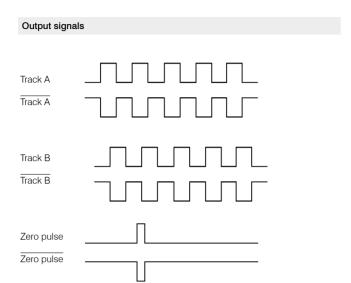


2x flange connector M12 (socket), D-coded

Output specifications

wireSENSOR

Incremental encoder



TTL Output	Line driver (5 VDC)
High level	≥ 2.5 V
Low level	≤ 0.5 V
High load	≤ 20 mA
Tracks	A, \overline{A} , B, \overline{B} , 0

Output TTL01/ TTL02	NPN (5 VDC ±5 %)
High level	> 4.5 V
Low level	< 1.0 V
High load	≤ 3 mA
Tracks (TTL01)	A, B, 0
Tracks (TTL02)	A, \overline{A} , B, $\overline{\overline{B}}$, 0

Output HTL	Push-pull (10 30 VDC)
High level	≥ V+ -3 V
Low level	≤ 1.5 V
High load	≤ 40 mA
Tracks	A, \overline{A} , B, \overline{B} , 0

Output E	Push-pull (5 VDC)
High level	≥ V+ -2.5 V
Low level	≤ 0.5 V
High load	≤ 50 mA
Tracks	A, B, 0

Output E830	Push-pull (8 30 VDC)
High level	≥ V+ -3 V
Low level	≤ 2.5 V
High load	≤ 50 mA
Tracks	A, B, 0

Pin assignment TTL, HTL		
Connector	Cable color	Assignment
Pin 1	pink	B-
Pin 2	-	-
Pin 3	blue	R+
Pin 4	red	R-
Pin 5	green	A+
Pin 6	yellow	A-
Pin 7	-	-
Pin 8	gray	B+
Pin 9	-	-
Pin 10	white	GND
Pin 11	-	-
Pin 12	brown	UB

Pin assignment E, E830	
Cable color	Assignment
white	0 V
brown	V+
green	A
-	Ā
yellow	В
-	B
gray	0

Pin assignment TTL01	
Cable color	Assignment
brown	0 V
gray	V+
white	A
green	В
yellow	0

Pin assignment TTL02		
Cable color	Assignment	
red	V+	
black	0 V	
brown	Α	
black	Ā	
orange	В	
black	B	
yellow	0	
black	n. c.	

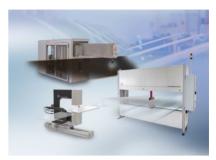
Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection