More Precision

**optoNCDT** // Laser displacement sensors (triangulation)
Blue Laser sensor for direct reflection
The optoNCDT 2300-2DR high precision laser triangulation sensor is designed for highly dynamic measurements on reflective and shiny targets. The sensor can be fixed parallel to the measurement object, which greatly simplifies the installation process. Unlike conventional laser triangulation sensors, the optoNCDT 2300-2DR uses the directly reflected light of the laser. During measurements, the blue laser light is directly reflected by the measurement object onto the receiving optics. Due to the blue laser light, the signal on the receiver element is extremely stable, which means the sensor is able to measure to nanometer resolution. An extremely small laser spot size enables the detection of very small objects.

High speed and precision on reflective, shiny surfaces
The optoNCDT 2300-2DR offers an adjustable measuring rate up to 49 kHz and so is suitable for dynamic high speed process monitoring. The Advanced Real-Time-Surface-Compensation (A-RTSC) feature is a development of the proven RTSC technology and enables more precise real time surface compensation when measuring onto different surface types.

The sensor is used for production monitoring purposes such as distance measurement of wafers, assembly monitoring of extremely small parts and for distance measurements on annealed glass.

Compact and easy to integrate
The entire electronics is integrated in a compact sensor housing which is a worldwide unique feature of this sensor class. Data output is via Ethernet, RS422 or EtherCAT. If the sensor is operated with the C-Box/2A signal processing unit (optional), an analog output is also available. The entire sensor configuration is handled in a user-friendly web interface.
## Model ILD2300-2DR

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
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<tbody>
<tr>
<td><strong>Measuring range</strong></td>
<td>2 (1) mm</td>
</tr>
<tr>
<td><strong>Start of measuring range</strong></td>
<td>9 (9) mm</td>
</tr>
<tr>
<td><strong>Mid of measuring range</strong></td>
<td>10 (9.5) mm</td>
</tr>
<tr>
<td><strong>End of measuring range</strong></td>
<td>11 (10) mm</td>
</tr>
<tr>
<td><strong>Measuring rate</strong></td>
<td>7 adjustable stages: 49.14 kHz / 30 kHz / 20 kHz / 10 kHz / 5 kHz / 2.5 kHz / 1.5 kHz</td>
</tr>
<tr>
<td><strong>Linearity</strong></td>
<td>&lt; ± 0.6 µm</td>
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<tr>
<td><strong>Resolution</strong></td>
<td>0.03 µm</td>
</tr>
<tr>
<td><strong>Temperature stability</strong></td>
<td>± 0.01 % FSO / K</td>
</tr>
<tr>
<td><strong>Light spot diameter</strong></td>
<td>SMR: 21.6 x 25 µm, MMR: 8.5 x 11 µm, EMR: 22.4 x 23.7 µm</td>
</tr>
<tr>
<td><strong>Light source</strong></td>
<td>Semiconductor laser &lt;1 mW, 405 nm (blue violet)</td>
</tr>
<tr>
<td><strong>Laser safety class</strong></td>
<td>Class 2 in accordance with DIN EN 60825-1 : 2015-07</td>
</tr>
<tr>
<td><strong>Permissible ambient light</strong></td>
<td>10,000…40,000 lx</td>
</tr>
<tr>
<td><strong>Supply voltage</strong></td>
<td>11 … 30 VDC</td>
</tr>
<tr>
<td><strong>Power consumption</strong></td>
<td>&lt; 2 W (24 V)</td>
</tr>
<tr>
<td><strong>Signal input</strong></td>
<td>Laser on/off, sync in, trigger in</td>
</tr>
<tr>
<td><strong>Digital interface</strong></td>
<td>RS422 (16 bit) / Ethernet / EtherCAT / PROFINET / EtherNet/IP</td>
</tr>
<tr>
<td><strong>Analog output</strong></td>
<td>4 … 20 mA / 0 … 5 V / 0 … 10 V / ±5 V / ±10 V</td>
</tr>
<tr>
<td><strong>Synchronization</strong></td>
<td>possible for simultaneous or alternating measurements</td>
</tr>
<tr>
<td><strong>Connection</strong></td>
<td>integrated pigtail 0.25 m with 14-pin cable connector, min. bending radius 30 mm (fixed installation); optional extension to 3 m / 10 m possible (see accessories for suitable connection cable)</td>
</tr>
<tr>
<td><strong>Installation</strong></td>
<td>Screw connection via three mounting holes</td>
</tr>
<tr>
<td><strong>Temperature range</strong></td>
<td>Storage: -20 … +70 °C (non-condensing)</td>
</tr>
<tr>
<td></td>
<td>Operation: 0 … +50 °C (non-condensing)</td>
</tr>
<tr>
<td><strong>Shock (DIN-EN 60068-2-29)</strong></td>
<td>15 g / 6 ms in 3 axes</td>
</tr>
<tr>
<td><strong>Vibration (DIN EN 60068-2-6)</strong></td>
<td>2 g / 20 … 500 Hz</td>
</tr>
<tr>
<td><strong>Protection class</strong></td>
<td>IP65</td>
</tr>
<tr>
<td><strong>Material</strong></td>
<td>Aluminum housing</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td>approx. 400 g (incl. pigtail)</td>
</tr>
</tbody>
</table>

FSO = Full Scale Output

SMR = Start of measuring range, MMR = Mid of measuring range, EMR = End of measuring range

The specified data apply to directly reflecting surfaces

1 Value in brackets is valid for a measuring rate of 49.14 kHz

2 Measuring rate of 49.14 kHz with reduced measuring range (in brackets)

3 Measuring rate 50 kHz

4 Optional connection via interface module (see accessories)

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**Patented Blue Laser Technology**

Measurement tasks involving Blue Laser sensors on red-hot glowing objects exceeding 700 °C and transparent objects such as plastics, adhesives and glass are patented by Micro-Epsilon. On these surfaces, the optoNCDT Blue Laser models achieve excellent signal stability and high precision measurement results.
Accessories for all optoNCDT series (except for LD16x0)

**Power supply**
- PS 2020 (power supply 24 V / 2.5 A, input 100 - 240 VAC, output 24 VDC / 2.5 A, mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022)

**Controller unit for evaluation and signal conversion**
- C-Box/2A (controller for conversion and evaluation of up to 2 sensor signals)

**Interface card**
- IF2008PCI / IF2008PCIe (interface card for multiple signal processing; analog and digital interfaces)

**USB converter**
- IF2001/USB RS422/USB converter (converter for digital signals in USB)
- IF2004/USB 4-channel RS422/USB converter (converter for up to 4 digital signals in USB)

**Interface module for Industrial Ethernet connection**
- IF2030/PNET
- IF2030/ENETIP

Accessories optoNCDT 1420 / 1402CL1

**Supply and output cable (drag-chain suitable)**
- PCF1420-1/I (1 m, output 4 ... 20 mA)
- PCF1420-1/I(01) (1 m, output 4 ... 20 mA)
- PCF1420-3/I (3 m, output 4 ... 20 mA)
- PCF1420-6/I (6 m, output 4 ... 20 mA)
- PCF1420-10/I (10 m, output 4 ... 20 mA)
- PCF1420-15/I (15 m, output 4 ... 20 mA)
- PCF1420-3/U (3 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-6/U (6 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-10/U (10 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-15/U (15 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-3/IF2008 (3 m, interface and supply cable)
- PCF1420-6/IF2008 (6 m, interface and supply cable)
- PCF1420-10/IF2008 (10 m, interface and supply cable)
- PCF1420-3/C-Box (3 m)
- * on request with output 2 ... 10 VDC

**Supply and output cable, suitable for use with robots**
(available in 90° version)
- PCR1402-3/I (3 m)
- PCR1402-6/I (6 m)
- PCR1402-8/I (8 m)

Accessories optoNCDT 1610 / 1620

**Supply and output cable**
- PC1605-3 (3 m)
- PC1605-6 (6 m)
- PC1607-5/BNC (5 m, BNC connector)

Accessories for optoNCDT 1750BL / 1750DR / 1710 / 1710BL

**Supply and output cable (drag-chain suitable)**
- PC1700-3 (3 m)
- PC1700-10 (10 m)
- PC1700-10/IF2008 (10 m, for use with interface card IF2008)
- PC1750-3/C-Box (3 m)
- PC1750-6/C-Box (6 m)
- PC1750-9/C-Box (9 m)

**Supply and output cable (suitable for use with robots)**
- PCR1700-5 (5 m)
- PCR1700-10 (10 m)

**Supply and output cables for temperatures up to 200 °C**
- PC1700-3/OE/HT (3 m)
- PC1700-6/OE/HT (6 m)
- PC1700-15/OE/HT (15 m)

**Protection housing**
- SGH model (sizes S and M)
- SGHF model (sizes S and M)
- SGHF-HT model

Accessories for optoNCDT 2300 / 2300LL / 2300BL / 2300-2DR

**Supply and output cable**
- PC2300-0.5Y (connection cable to PC or PLC; for operation a PC2300-3/SUB-D will be required)
- PC2300-3/SUB-D (3 m; for operation a PC2300-0.5Y will be required)
- PC2300-3/IF2008 (interface and supply cable)
- PC2300-3/OE (3 m)
- PC2300-6/OE (6 m)
- PC2300-9/OE (9 m)
- PC2300-15/OE (15 m)
- PC2300-3/C-Box/RJ45 (3 m)

* other cable lengths on request

**Protection housing**
- SGH model (sizes S and M)
- SGHF model (sizes S and M)
- SGHF-HT model

**Supply and output cables for temperatures up to 200 °C**
- PC2300-3/OE/HT (3 m)
- PC2300-6/OE/HT (6 m)
- PC2300-9/OE/HT (9 m)
- PC2300-15/OE/HT (15 m)
Protection housing for demanding environments
To protect the optoNCDT laser sensors in harsh environments, protective housings are available in different designs.

SGH model
Completely enclosed housing with an integrated front window, where the sensor measures through the window. The water-resistant housing provides protection against solvents and detergents.

SGHF model
With window and compressed-air connection ideal for high ambient temperatures. The integrated air cooling of the housing offers optimum protection for the sensor.

SGHF-HT model
This water-cooled protection housing with window and compressed-air connection is designed for measurement tasks in ambient temperatures up to 200 °C.
Suitable for all long-range sensors
- optoNCDT 1710
- optoNCDT 1750-500 and optoNCDT 1750-750
- optoNCDT 2310
- optoNCDT 2300 - 200
Maximum ambient temperature 200 °C
Maximum temperature of cooling water $T_{\text{max}} = 10 \, ^\circ\text{C}$
Minimum water flow rate $Q_{\text{min}} = 3$ liters/min

optoNCDT Demo Tool
The scope of supply includes a software for easy sensor configuration.
The settings can be implemented conveniently via a Windows user interface on the PC. The sensor parameters are transmitted to the sensor via the serial port and can also be saved if required. The software is available as single and multi-channel version. The sensor is connected to the PC via the sensor cable using a USB converter.
[for any ILD sensor]

Free download
Download free of charge from www.micro-epsilon.com/download: software, driver and well-documented driver DLL for easy sensor integration in existing or customer software.

SGHx ILD size S (140x140x71 mm)
for optoNCDT 1750 / 2300 dimensions 97x75 mm

SGHx ILD size M (140x180x71 mm)
for optoNCDT 1750 / 2300 dimensions 150x80 mm
IF2008PCI/IF2008PCIe - PCI interface card for synchronous data acquisition

The absolutely synchronous data acquisition is a decisive factor for the planarity or thickness measurement using several laser sensors. The IF2008PCI interface card is designed for installation in PCs and enables the synchronous capture of four digital sensor signals and two encoders. The data are stored in a FIFO memory in order to enable resource-saving processing in blocks in the PC. The IF2008E expansion board enables to detect in addition two digital sensor signals, two analog sensor signals and eight I/O signals.

Special features
- IF2008 basic printed circuit board: 4 digital signals and 2 encoders
- IF2008E - Expansion board: 2x digital signals, 2x analog signals and 8x I/O signals

IF2001/USB converter RS422 to USB

The RS422/USB converter transforms digital signals from a laser-optical sensor into a USB data packet. The sensor and the converter are connected via the RS422 interface of the converter. Data output is done via USB interface. The converter loops through further signals and functions such as laser on/off, switch signals and function output. The connected sensors and the converter can be programmed through software.

IF2004/USB: 4-channel converter from RS422 to USB

The RS422/USB converter is used for transforming digital signals from up to four optical sensors into USB data signals. The converter has four trigger inputs and a trigger output for connecting additional converters. Data is output via an USB interface. The connected sensors and the converter can be programmed through software.

Special features
- 4x digital signals via RS422
- 4x trigger inputs, 1x trigger output
- Synchronous data acquisition
- Data output via USB
C-Box/2A Controller for D/A conversion and evaluation

C-Box/2A is used for fast D/A conversion of two digital input signals or for evaluating two digital sensor signals. The controller is compatible with the optoNCDT 1420, 1750 and 2300 models. Handling of the C-Box/2A and of the connected sensors are performed via web interface. Averaging functions, thickness, diameter, step and inclinations can be calculated. The D/A conversion is executed at 16 bit and max. 70 kHz.

Special features
- Trigger input
- Multi-function output
- Measurement value output via Ethernet, USB, analog output
- 4 ... 20 mA / 0 ... 5 V / 0 ... 10 V / ±5 V / ±10 V
  (scalable via web interface)
- 2x switching outputs for sensors or C-Box/2A status
- Parallel data output via 3 output interfaces

IF2030
Interface module for Industrial Ethernet connection

The IF2030 interface modules are designed for easy connection of Micro-Epsilon sensors to Ethernet-based fieldbuses, e.g., plant control systems. The PROFINET and Ethernet/IP modules are compatible with sensors that output data via an RS422 or RS485 interface. These modules operate on the sensor side with up to 4 MBd and have two network connections for different network topologies. Installation in switching cabinets is via a DIN rail.
Sensors and Systems from Micro-Epsilon

- Sensors and systems for displacement, distance and position
- Sensors and measurement devices for non-contact temperature measurement
- Measuring and inspection systems for metal strips, plastics and rubber
- Optical micrometers and fiber optics, measuring and test amplifiers
- Color recognition sensors, LED analyzers and inline color spectrometers
- 3D measurement technology for dimensional testing and surface inspection