Equipped with a blue-violet laser diode (405 nm), the optoNCDT 1710BL sensor achieves high accuracies on red-hot glowing metals and organic materials.

In numerous applications, Blue Laser sensors are superior to standard sensors that use a red laser diode. In contrast to a red laser, the reduced wavelength of the blue laser light does not penetrate materials such as wood, skin and foods. The blue laser generates a minimal laser point on the surface and therefore offers more stable, precise measurements.

The inner workings of the Blue Laser triangulation sensor are a complete re-design. The sensors are equipped with new high-end lenses, new intelligent laser control and evaluation algorithms.
<table>
<thead>
<tr>
<th><strong>Model</strong></th>
<th>ILD1710-50BL</th>
<th>ILD1710-1000BL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring range</td>
<td>50 mm</td>
<td>1000 mm</td>
</tr>
<tr>
<td>Start of measuring range</td>
<td>550 mm</td>
<td>1000 mm</td>
</tr>
<tr>
<td>Mid of measuring range</td>
<td>575 mm</td>
<td>1500 mm</td>
</tr>
<tr>
<td>End of measuring range</td>
<td>600 mm</td>
<td>2000 mm</td>
</tr>
<tr>
<td>Linearity</td>
<td></td>
<td></td>
</tr>
<tr>
<td>≤ ± 50 µm</td>
<td>≤ ± 1 mm</td>
<td></td>
</tr>
<tr>
<td>≤ ± 0.1% FSO</td>
<td>≤ ± 0.1% FSO</td>
<td></td>
</tr>
<tr>
<td>Resolution (at 2.5 kHz without averaging)</td>
<td>5 µm</td>
<td>100 µm</td>
</tr>
<tr>
<td>Measuring rate</td>
<td>2.5 kHz / 1.25 kHz / 625 Hz / 312.5 Hz (adjustable)</td>
<td></td>
</tr>
<tr>
<td>Light source</td>
<td>Semiconductor laser &lt;1 mW, 405nm (blue violet), laser class 2</td>
<td></td>
</tr>
<tr>
<td>Permissible ambient light (with 2.5 kHz)</td>
<td>10,000 lx</td>
<td></td>
</tr>
<tr>
<td>Laser safety class</td>
<td>Class 2 in accordance with DIN EN 60825-1 : 2008-05</td>
<td></td>
</tr>
<tr>
<td>Spot diameter</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SMR</td>
<td>400 x 500 µm</td>
<td>2.5…5 mm</td>
</tr>
<tr>
<td>MMR</td>
<td>400 x 500 µm</td>
<td>2.5…5 mm</td>
</tr>
<tr>
<td>EMR</td>
<td>400 x 500 µm</td>
<td>2.5…5 mm</td>
</tr>
<tr>
<td>Temperature stability</td>
<td>0.01% FSO/°C</td>
<td></td>
</tr>
<tr>
<td>Operating temperature</td>
<td>0 ... +50 °C</td>
<td></td>
</tr>
<tr>
<td>Storage temperature</td>
<td>-20 ... +70 °C</td>
<td></td>
</tr>
<tr>
<td>Output</td>
<td>Measured values</td>
<td>Switchable: 4 ... 20 mA / 0 ... 10 V / RS422 / USB (optional via cable PC1700-3/USB)</td>
</tr>
<tr>
<td>Switching outputs</td>
<td>1 x error or 2x limit values (configurable)</td>
<td></td>
</tr>
<tr>
<td>Switching input</td>
<td>Laser ON-OFF / Zero</td>
<td></td>
</tr>
<tr>
<td>Operation</td>
<td>via membrane keypad on sensor or via PC with ILD 1700 tool</td>
<td></td>
</tr>
<tr>
<td>Supply voltage</td>
<td>11 ... 30 VDC</td>
<td></td>
</tr>
<tr>
<td>Max. current consumption</td>
<td>150 mA (24 V)</td>
<td></td>
</tr>
<tr>
<td>Sensor cable (with connector)</td>
<td>standard 0.25 m integrated / option: 3 m or 10 m extensions</td>
<td></td>
</tr>
<tr>
<td>Synchronization</td>
<td>possible for simultaneous or alternating measurements</td>
<td></td>
</tr>
<tr>
<td>Protection class</td>
<td>IP65</td>
<td></td>
</tr>
<tr>
<td>Vibration</td>
<td>2 g / 20…500 Hz</td>
<td></td>
</tr>
<tr>
<td>Shock</td>
<td>15 g / 6 ms</td>
<td></td>
</tr>
<tr>
<td>Weight (with 25 cm cable)</td>
<td>approx. 800 g</td>
<td>approx. 800 g</td>
</tr>
</tbody>
</table>

**FSO = Full Scale Output; The specified data apply to a white, diffuse reflecting surface (reference: ceramics)**

1) Based on digital output

SMR = start of measuring range; MMR = midrange; EMR = end of measuring range
**Accessories for all optoNCDT Series**

**Power supply**
- PS 2020 (power supply 24 V / 2.5 A, input 100 - 240 VAC, output 24 VDC / 2.5 A, mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022)

**Controller unit for evaluation and signal conversion**
- C-Box/2A (controller for conversion and evaluation of up to 2 sensor signals)

**Interface card**
- IF2008PCI / IF2008PCIe (interface card for multiple signal processing; analog and digital interfaces)

**USB converter**
- IF2004/USB 4-channel RS422/USB converter (converter for digital signals in USB)

**Accessories for optoNCDT 1320 / 1420 / 1402CL1**

**Supply and output cable (drag-chain suitable)**
- PCF1420-1/I (1 m, output 4 ... 20 mA)
- PCF1420-1/I(01) (1 m, output 4...20 mA)
- PCF1420-3/I (3 m, output 4 ... 20 mA)
- PCF1420-6/I (6 m, output 4 ... 20 mA)
- PCF1420-10/I (10 m, output 4 ... 20 mA)
- PCF1420-15/I (15 m, output 4 ... 20 mA)
- PCF1420-3/U (3 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-6/U (6 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-10/U (10 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-15/U (15 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-3/IF2008 (3 m, interface and supply cable)
- PCF1420-6/IF2008 (6 m, interface and supply cable)
- PCF1420-10/IF2008 (10 m, interface and supply cable)
- PCF1420-3/C-Box (3 m)
  * on request with output 2 ... 10 VDC

**Supply and output cable, suitable for use with robots (available in 90° version)**
- PCR 1402-3/1 (3 m)
- PCR 1402-6/1 (6 m)
- PCR 1402-8/1 (8 m)

**Accessories for optoNCDT 1750 / 1750LL / 1750BL / 1750DR / 1710 / 1710BL**

**Supply and output cable (drag-chain suitable)**
- PC1700-3 (3 m)
- PC1700-10 (10 m)
- PC1700-10/IF2008 (10 m, for use with interface card IF2008)
- PC1750-3/C-Box (3 m)
- PC1750-6/C-Box (6 m)
- PC1750-9/C-Box (9 m)

**Supply and output cable (suitable for use with robots)**
- PCR1700-5 (5 m)
- PCR1700-10 (10 m)

**Supply and output cables for temperatures up to 200 °C**
- PC1700-3/OE/HT (3 m)
- PC1700-6/OE/HT (6 m)
- PC1700-15/OE/HT (15 m)

**Protection housing**
- SGH model (sizes S and M)
- SGHF model (sizes S and M)
- SGHF-HT model

**Accessories for optoNCDT 2300 / 2300LL / 2300BL / 2300-2DR**

**Supply and output cable**
- PC2300-0,5Y (connection cable to PC or PLC; for operation a PC2300-3/SUB-D will be required)
- PC2300-3/SUB-D (3 m; for operation a PC2300-0,5Y will be required)
- PC2300-3/IF2008 (interface and supply cable)
- PC2300-3/OE (3 m)
- PC2300-6/OE (6 m)
- PC2300-9/OE (9 m)
- PC2300-15/OE (15 m)
- PC2300-3/C-Box/RJ45 (3 m)
  * other cable lengths on request

**Protection housing**
- SGH model (sizes S and M)
- SGHF model (sizes S and M)
- SGHF-HT model

**Supply and output cables for temperatures up to 200 °C**
- PC2300-3/OE/HT (3 m)
- PC2300-6/OE/HT (6 m)
- PC2300-9/OE/HT (9 m)
- PC2300-15/OE/HT (15 m)
To protect the laser sensors in extreme environments, individual protective housings are available for all sensor models. There are three different models:

**SGH model:**
Completely enclosed housing with an integrated front window, where the sensor measures through the window. The water-resistant housing provides protection against solvents and detergents.

**SGHF model:**
With window and compressed-air connection ideal for high ambient temperatures. The integrated air cooling of the housing offers optimum protection for the sensor.

**SGHF-HT model**
This water-cooled protection housing with window and compressed-air connection is designed for measurement tasks in ambient temperatures up to 200 °C.

Suitable for all long-range sensors
- optoNCDT 1710
- optoNCDT 1750-500 and optoNCDT 1750-750
- optoNCDT 2310
- optoNCDT 2300 - 200

Maximum ambient temperature 200 °C
Maximum temperature of cooling water $T(\text{max}) = 10 °C$
Minimum water flow rate $Q(\text{min}) = 3$ liters/min

### optoNCDT Demo Tool

The scope of supply includes a software for easy sensor configuration. The settings can be implemented conveniently via a Windows user interface on the PC. The sensor parameters are transmitted to the sensor via the serial port and can also be saved if required. The software is available as single and multi-channel version. The sensor is connected to the PC via the sensor cable using a USB converter. [for any ILD sensor]

### Free download

Download free of charge from www.micro-epsilon.com/download: software, driver and well-documented driver DLL for easy sensor integration in existing or customer software.
IF2008PCI/IF2008 PCIe - PCI Interface card
The IF2008 interface card is designed for installation in PCs and enables the synchronous capture of four digital sensor signals and two encoders. The IF2008E expansion board enables the acquisition of two digital sensor signals, two analog sensor signals and eight I/O signals. The absolutely synchronous data acquisition plays an important role particularly for planarity or thickness measurement tasks. The data are stored in a FIFO memory in order to enable resource-saving processing in blocks in the PC.

Special features
- 4x digital signals and 2x encoders with IF2008 basic PCB
- 2x digital signals, 2x analog signals and 8x I/O signals with IF2008E expansion board
- 6x digital signals, 2x encoders, 2x analog signals and 8x I/O signals together with IF2008E
- FIFO data memory
- Synchronous data acquisition

IF2001/USB converter RS422 to USB
The RS422/USB converter transforms digital signals from a laser-optical sensor into a USB data packet. The sensor and the converter are connected via the RS422 interface of the converter. Data output is done via USB interface. The converter loops through further signals and functions such as laser on/off, switch signals and function output. The connected sensors and the converter can be programmed through software.
IF2004/USB: 4-channel converter from RS422 to USB
The RS422/USB converter is used for transforming digital signals from up to four optical sensors into USB data signals. The converter has four trigger inputs and a trigger output for connecting additional converters. Data is output via an USB interface. The connected sensors and the converter can be programmed through software.

Special features
- 4x digital signals via RS422
- 4x trigger inputs, 1x trigger output
- Synchronous data acquisition
- Data output via USB

C-Box/2A Controller for conversion and evaluation of up to two sensor signals
C-Box/2A is used for fast D/A conversion of two digital input signals or for evaluating two digital sensor signals. The controller is compatible with the optoNCDT 2300 laser triangulation sensors. Output of the sensor signals is possible via two configurable analog outputs, Ethernet or USB. Handling of the C-Box/2A and of the connected sensors are performed via web interface. Averaging functions, thickness, diameter, step and inclinations can be calculated. The D/A conversion is executed at 16 bit and max. 70 kHz.
Sensors and Systems from Micro-Epsilon

- Sensors and systems for displacement, distance and position
- Sensors and measurement devices for non-contact temperature measurement
- Measuring and inspection systems for metal strips, plastics and rubber
- Optical micrometers and fiber optics, measuring and test amplifiers
- Color recognition sensors, LED analyzers and inline color spectrometers
- 3D measurement technology for dimensional testing and surface inspection