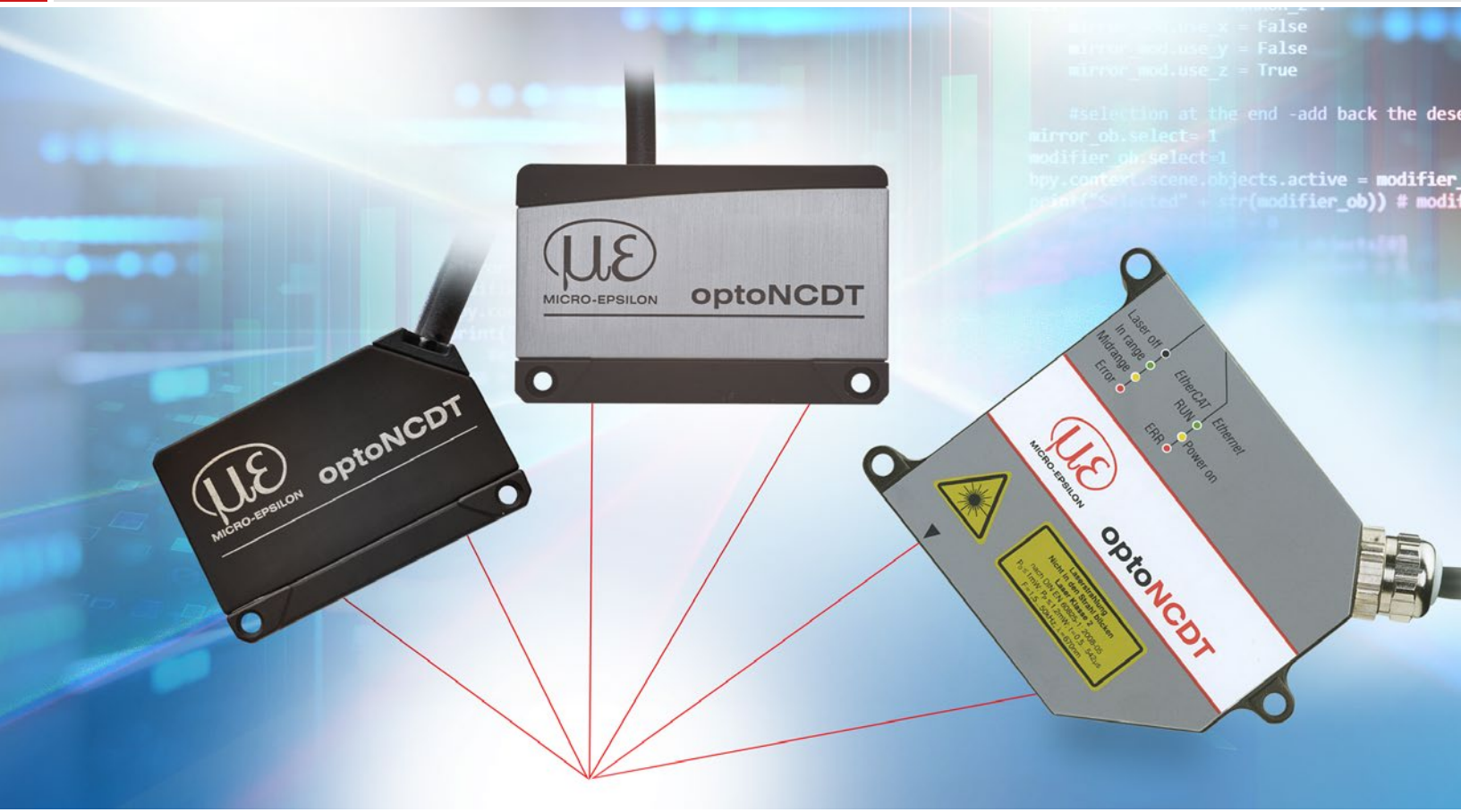




More Precision

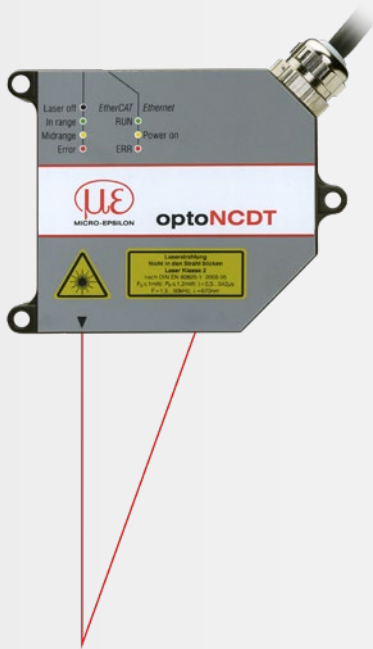
optoNCDT // Laser displacement sensors (triangulation)



optoNCDT 23x0

High precision laser sensors

from page 34



Model	Technology	Measuring range	Repeatability	Linearity
optoNCDT 2300		2 - 300 mm	0.03 μ m	from 0.02 %
optoNCDT 2300BL		2 - 50 mm	0.03 μ m	from 0.02 %
optoNCDT 2300LL		2 - 50 mm	0.1 μ m	from 0.02 %
optoNCDT 2300-2DR		2 mm	0.03 μ m	from 0.03 %
optoNCDT 2310		10 - 50 mm	0.5 μ m	from 0.03 %

optoNCDT 17x0

Laser sensors for special measurement tasks

optoNCDT 1910






from page 46

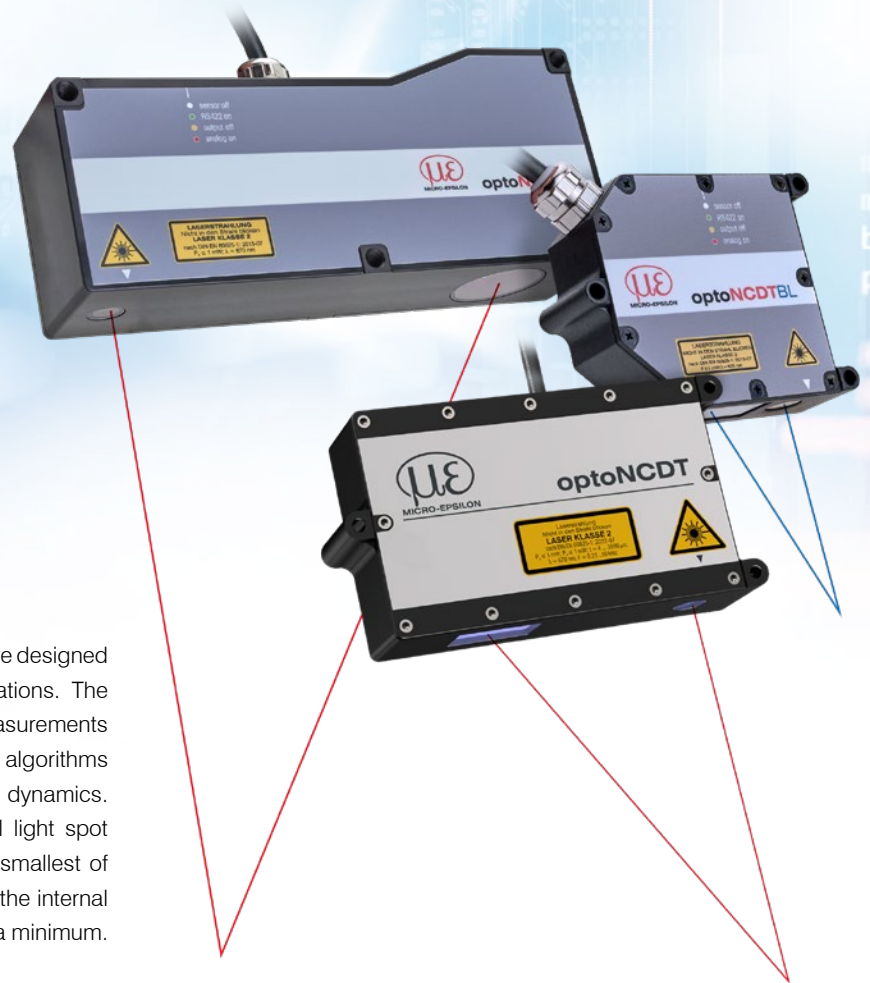


Model	Technology	Measuring range	Repeatability	Linearity
optoNCDT 1750BL		2 - 750 mm	0.8 μ m	from 0.06 %
optoNCDT 1750-DR		2 - 20 mm	0.1 μ m	0.08 %
optoNCDT 1710		50 mm	from 7.5 μ m	0.10 %
optoNCDT 1710BL		50 / 1000 mm	7.5 μ m	from 0.10 %
optoNCDT 1760		1000 mm	from 7.5 μ m	0.10 %
optoNCDT 1910		500 / 750 mm	from 20 μ m	0.07 %

Powerful laser sensors for special applications

optoNCDT 17x0 / optoNCDT 1910

-  Adjustable measuring rate up to 10 kHz
-  **INTER FACE** Analog (U/I) / RS422 / PROFINET / EtherNet/IP
-  **RTSC** Fast surface compensation
-  High repeatability
-  Ideal for large measurement distances









The optoNCDT 1910, 1710 and 1750 series laser sensors are designed for fast and precise measurements in industrial applications. The models are used for demanding surfaces and impress in measurements where large distances are required. Innovative evaluation algorithms and improved components enable high accuracy and dynamics. The high-performance optical system generates a small light spot onto the target which enables the detection of even the smallest of components reliably. The pigtail cable in conjunction with the internal controller reduces the installation effort for the sensors to a minimum.

The intelligent exposure control for demanding surfaces

The optoNCDT 1750 sensors feature real-time surface compensation. The real-time surface compensation feature (RTSC) determines the amount of reflection from the target surface during continuous exposure and in real-time. The exposure time or the amount of light produced by the laser is optimally matched to the reflection characteristics of the target surface. This enables extremely reliable measurements even on reflecting surfaces. The optoNCDT 1910 sensors use Advanced Surface Compensation and are also highly resistant to ambient light.

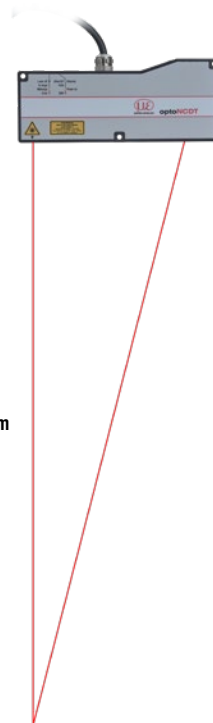
Ideal for industrial applications

Different output signals enable the integration of the sensor into plant and machine control systems. As well as analog voltage and current outputs, a digital interface provides distance information from the sensor. Due to the universal setting and evaluation possibilities, the sensors meet all the requirements for use in industrial applications.

Model	Technology	Measuring range	Repeatability	Linearity
optoNCDT 1750BL		2 - 750 mm	0.8 μm	from 0.06 %
optoNCDT 1750-DR		2 - 20 mm	0.1 μm	0.08 %
optoNCDT 1710		50 mm	from 7.5 μm	0.10 %
optoNCDT 1710BL		50 / 1000 mm	7.5 μm	from 0.10 %
optoNCDT 1760		1000 mm	from 7.5 μm	0.10 %
optoNCDT 1910		500 / 750 mm	from 20 μm	0.07 %

Large distance and large measuring range

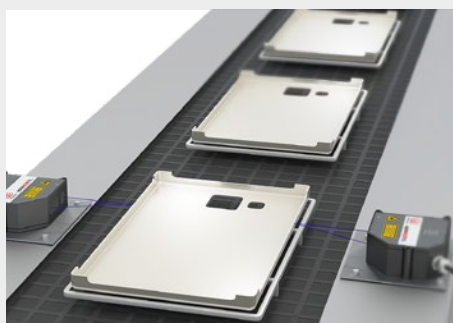
The optoNCDT long-range models are used to cover a large measuring range or to measure from a large distance to the target. The long-range laser sensors combine high accuracy and large measuring distances.



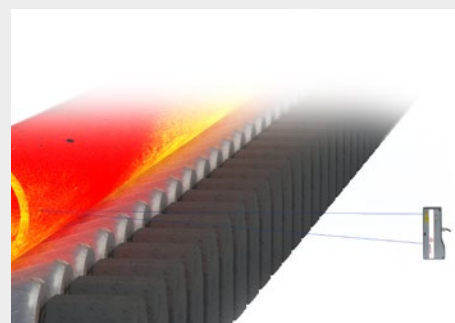
Application examples



Geometry testing of reflective glass parts



Position check of plastic components



Position measurement of red-hot glowing pipes



Long range / Blue laser - optoNCDT 1710BL

Model		ILD1710-50BL	ILD1710-1000BL
Measuring range		50 mm	1 000 mm
Start of measuring range		550 mm	1 000 mm
Mid of measuring range		575 mm	1 500 mm
End of measuring range		600 mm	2 000 mm
Measuring rate		4 adjustable stages: 2.5 kHz / 1.25 kHz / 625 Hz / 312.5 Hz	
Linearity ^[1]		< ±50 μm	< ±1000 μm
		< ±0.1 % FSO	
Resolution ^[2]		7.5 μm	100 μm
Light spot diameter ^[3]	SMR	400 x 500 μm	2500 ... 5000 μm
	MMR		
	EMR		
Light source		Semiconductor laser <1 mW, 405 nm (blue violet)	
Laser class		Class 2 in accordance with DIN EN 60825-1: 2022-07	
Permissible ambient light		10,000 lx	
Supply voltage		11 ... 30 VDC	
Max. current consumption		150 mA (24 V)	
Signal input		Zero, laser on/off	
Digital interface		RS422 (14 bit)	
Analog output		4 ... 20 mA / 0 ... 10 V	
Switching output		1 x error / 2 x limit values (configurable)	
Connection		integrated pigtail 0.25 m with 14-pin ODU plug, min. bending radius 30 mm when firmly installed (see accessories for suitable connection cable)	
Installation		Screw connection via three mounting holes	
Temperature range	Storage	-20 ... +70 °C (non-condensing)	
	Operation	0 ... +50 °C (non-condensing)	
Shock (DIN EN 60068-2-27)		15 g / 6 ms in 3 axes	
Vibration (DIN EN 60068-2-6)		2 g / 20 ... 500 Hz	
Protection class (DIN EN 60529)		IP65	
Material		Aluminum housing	
Weight		approx. 800 g (incl. pigtail)	
Control and display elements		Select & function keys: output type, measuring rate, type of averaging, averaging number, error analog, synchronization, operation mode, trigger mode, baud rate, data format; display of measured values via PC with sensorTOOL; 5x color LEDs for status display	

^[1] FSO = Full Scale Output; the specified data apply to white, diffuse reflecting surfaces (Micro-Epsilon reference ceramic for ILD sensors)

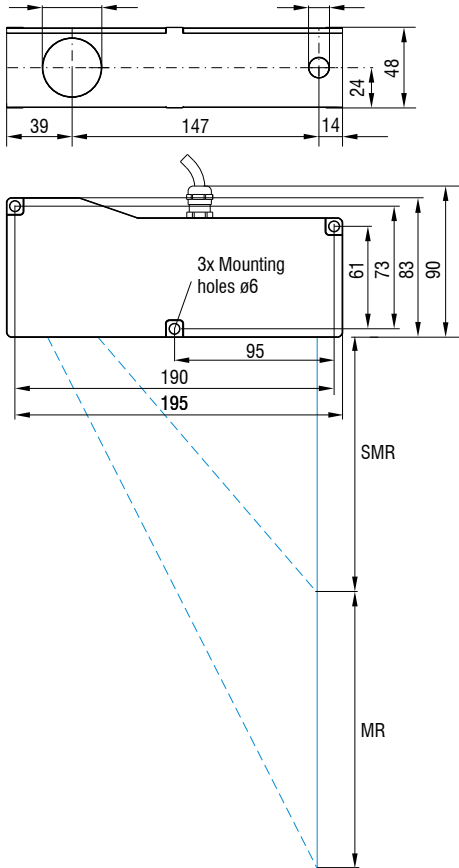
^[2] Measuring rate 2.5 kHz, without averaging

^[3] ±10 %; SMR = Start of measuring range; MMR = Mid of measuring range; EMR = End of measuring range

Dimensions optoNCDT 17x0

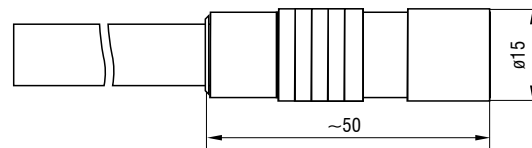
optoNCDT 1710BL

Window cmos ($\varnothing 35.5$) $\varnothing 30$ free Window laser ($\varnothing 12.5$) $\varnothing 5$ free



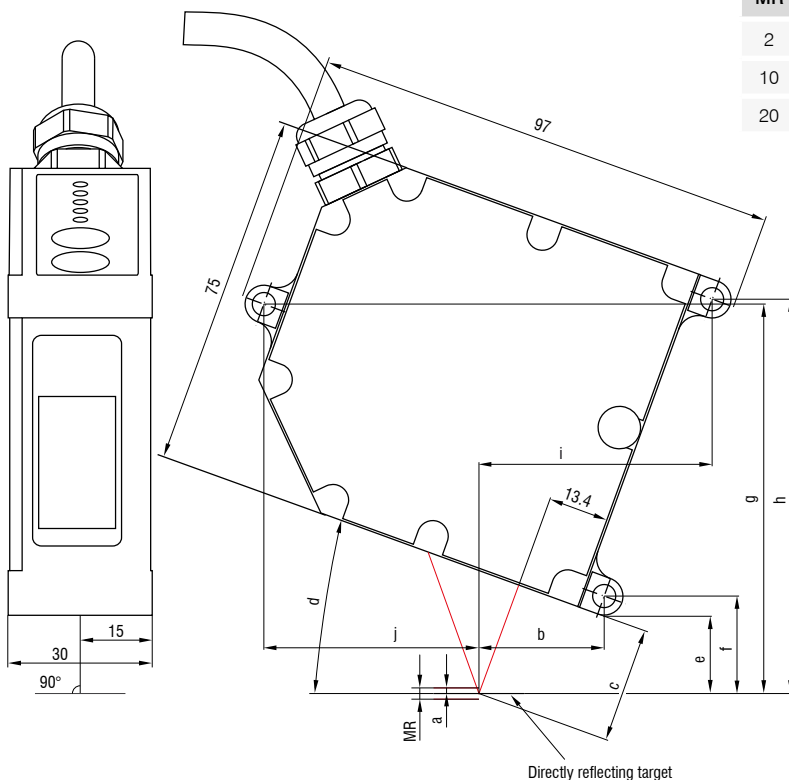
MR	SMR
50	550
1000	1000

Connector (sensor side)

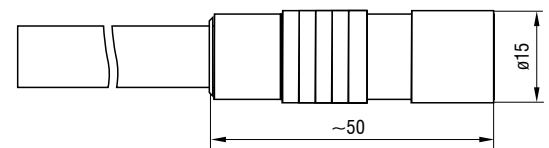


optoNCDT 1750DR

MR	a	b	c	d	e	f	g	h	i	j
2	1	26.5	25	20°	16.7	20.7	82.6	83.7	49.5	45.6
10	5	29	35.5	17.6°	28.3	32.3	91.1	96.2	49.2	45.7
20	10	30.9	63.5	11.5°	58.6	62.6	113.2	128.2	44.3	49.6



Connector (sensor side)









Connection possibilities

optoNCDT 17x0 / 1910

optoNCDT 1700 / 1750 / 1760




Drag-chain suitable extension and adapter cables

Cable diameter: 6.8 ±0.2 mm
 Drag chain: yes
 Robot: no
 Temperature range: -40 ... 90 °C (moving /not moving)
 Bending radius: > 55 mm (fixed installation / dynamic / drag chain)

Sensor	Cables	Type	Connection possibilities and accessories										
ILD1710-50 ILD1710-xxBL	Extension cable pigtail Length 3 m / 6 m / 9 m / 15 m <table border="1"> <tr> <th>Art. no.</th> <th>Designation</th> </tr> <tr> <td>2901189</td> <td>PC1700-3</td> </tr> <tr> <td>2901357</td> <td>PC1700-6</td> </tr> <tr> <td>2901191</td> <td>PC1700-10</td> </tr> <tr> <td>2901266</td> <td>PC1700-15</td> </tr> </table>	Art. no.	Designation	2901189	PC1700-3	2901357	PC1700-6	2901191	PC1700-10	2901266	PC1700-15	Open ends	Supply voltage connection Power supply unit PS2020 
	Art. no.	Designation											
2901189	PC1700-3												
2901357	PC1700-6												
2901191	PC1700-10												
2901266	PC1700-15												
ILD1750-xxBL ILD1750-xxDR ILD1760-1000	Adapter cable for PC interface card Length 3 m / 6 m <table border="1"> <tr> <th>Art. no.</th> <th>Designation</th> </tr> <tr> <td>2901555</td> <td>PC1700-3/IF2008</td> </tr> <tr> <td>2901556</td> <td>PC1700-6/IF2008</td> </tr> <tr> <td>2901557</td> <td>PC1700-8/IF2008</td> </tr> </table>	Art. no.	Designation	2901555	PC1700-3/IF2008	2901556	PC1700-6/IF2008	2901557	PC1700-8/IF2008	Sub-D	Interface module of RS422 to USB IF2001/USB IC2001/USB 		
	Art. no.	Designation											
	2901555	PC1700-3/IF2008											
2901556	PC1700-6/IF2008												
2901557	PC1700-8/IF2008												
Adapter cable for sensor calculation Length 3 m / 6 m / 9 m <table border="1"> <tr> <th>Art. no.</th> <th>Designation</th> </tr> <tr> <td>29011173</td> <td>PC1750-3/C-Box</td> </tr> <tr> <td>29011180</td> <td>PC1750-6/C-Box</td> </tr> <tr> <td>29011181</td> <td>PC1750-9/C-Box</td> </tr> </table>	Art. no.	Designation	29011173	PC1750-3/C-Box	29011180	PC1750-6/C-Box	29011181	PC1750-9/C-Box	Sub-D	Interface module for Industrial Ethernet connection IF2035-PROFINET IF2035-EIP IF2035-EtherCAT (not for ILD1710) 			
Art. no.	Designation												
29011173	PC1750-3/C-Box												
29011180	PC1750-6/C-Box												
29011181	PC1750-9/C-Box												
		Interface card for synchronous data acquisition IF2008PCIe / IF2008E 											
			4-fold USB converter IF2004/USB 										
			Controller for D/A conversion and evaluation of up to 2 sensor signals Dual Processing Unit 										




Robot-suitable extension cables

Cable diameter: max. 9 mm
 Drag chain: no
 Robot: yes
 Temperature range: -40 ... 70 °C (moving / not moving)
 Bending radius: 110 mm (dynamic)

Sensor	Cables	Type	Connection possibilities and accessories						
ILD1710-50 ILD1710-xxBL	Extension cable pigtail: Length 3 m / 6 m / 9 m / 15 m <table border="1"> <tr> <th>Art. no.</th> <th>Designation</th> </tr> <tr> <td>2901494</td> <td>PCR1700-5</td> </tr> <tr> <td>2901299</td> <td>PCR1700-10</td> </tr> </table>	Art. no.	Designation	2901494	PCR1700-5	2901299	PCR1700-10	Open ends	Connection supply voltage PS2020 
	Art. no.	Designation							
2901494	PCR1700-5								
2901299	PCR1700-10								
ILD1750-xxBL ILD1750-xxDR ILD1760-1000			Interface module from RS422 to USB IF2001/USB IC2001/USB 						
			Interface module for Industrial Ethernet connection IF2035-PROFINET IF2035-EIP IF2035-EtherCAT (not for ILD1710) 						




Extension cables for high temperatures

Cable diameter:	max. 7.5 mm
Drag chain:	no
Robot:	no
Temperature range:	-55 ... 250 °C (moving) -90 ... 250 °C (not moving)
Bending radius:	> 40 mm (fixed installation) > 75 mm (dynamic)

Sensor	Cables	Type	Connection possibilities and accessories									
ILD1710-50 ILD1710-xxBL	Extension cables high temperatures Length 3 m / 6 m / 9 m / 15 m <table> <tr> <td><i>Art. no.</i></td> <td><i>Designation</i></td> </tr> <tr> <td>29011091</td> <td>PC1700-3/OE/HT</td> </tr> <tr> <td>29011092</td> <td>PC1700-6/OE/HT</td> </tr> <tr> <td>29011094</td> <td>PC1700-15/OE/HT</td> </tr> </table>	<i>Art. no.</i>	<i>Designation</i>	29011091	PC1700-3/OE/HT	29011092	PC1700-6/OE/HT	29011094	PC1700-15/OE/HT	Open ends	Supply voltage connection Power supply unit PS2020	
		<i>Art. no.</i>	<i>Designation</i>									
		29011091	PC1700-3/OE/HT									
29011092	PC1700-6/OE/HT											
29011094	PC1700-15/OE/HT											
Interface module of RS422 to USB IF2001/USB												
Interface module for Industrial Ethernet connection IF2035-PROFINET IF2035-EIP IF2035-EtherCAT (not for ILD1710)												
ILD1750-xxBL ILD1750-xxDR												
ILD1760-1000												

Other cables

Cable diameter:	6.7 mm
Drag chain:	yes
Robot:	no
Temperature range:	-40 ... 80 °C
Bending radius:	> 27 mm (fixed installation) > 51 mm (dynamic)

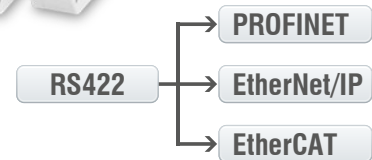
Input	Cables	Type	Connection possibilities and accessories					
2 x Sub-D (PC1700-x/ IF2008)	Adapter cables for 4-fold sensor connection Length 0.1 m <table> <tr> <td><i>Art. no.</i></td> <td><i>Designation</i></td> </tr> <tr> <td>2901528</td> <td>IF2008-Y-adapter cable</td> </tr> </table> 	<i>Art. no.</i>	<i>Designation</i>	2901528	IF2008-Y-adapter cable	Sub-D	Interface card for synchronous data acquisition IF2008PCIe / IF2008E	
		<i>Art. no.</i>	<i>Designation</i>					
2901528	IF2008-Y-adapter cable							
4-fold USB converter & parameter setting IF2004/USB								

optoNCDT 1910

see Connection possibilities optoNCDT 1900 on pg. 32.

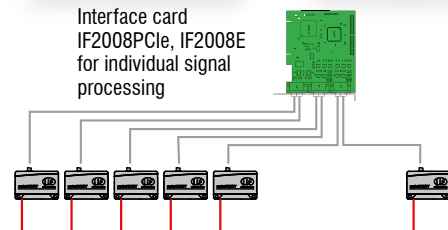
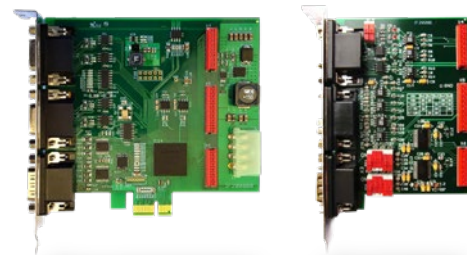
IF2035: Interface module for Industrial Ethernet connection

- Connection of RS422 or RS485 interfaces to PROFINET / Ethernet/IP / EtherCAT
- Synchronization output for RS422 sensors
- 2 network connections for different network topologies
- Data rate up to 4 MBaud
- 4-fold oversampling (with EtherCAT)
- Ideal for confined spaces due to a compact housing and DIN rail mounting



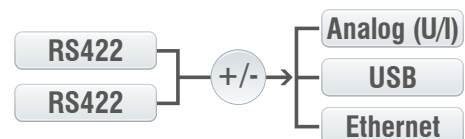
IF2008PCIe/IF2008E: Interface card for synchronous data acquisition

- IF2008PCIe - Basic PCB: 4 digital signals and 2 encoders
- IF2008E - Expansion board: 2x digital signals, 2x analog signals and 8x I/O signals
- Absolutely synchronous data acquisition for multi-channel applications (e.g. for planarity or thickness measurement)



Dual Processing Unit: Controller for D/A conversion and evaluation of up to 2 sensor signals

- Fast D/A conversion (16 bit, with a maximum of 100 kHz) of 2 digital input signals or calculation of 2 digital sensor signals
- Averaging functions and calculation of thickness, step, diameter, ovality and radial run out
- Trigger input
- Multi-function output
- Measurement value output via Ethernet, USB, analog output 4 ... 20 mA / 0 ... 5 V / 0 ... 10 V / ±5 V / ±10 V (scalable via web interface)
- 2x switching outputs for sensor or Dual Processing Unit status
- Parallel data output via three output interfaces
- Two filter possibilities
- Post-linearization of measured values or calculated values
- Easy parameter setting via web interface (controller and sensors)



IF2008/ETH: Interface module for Ethernet connection of up to 8 sensors

- Integration of eight sensors or encoders with RS422 interface in Ethernet network
- Four programmable switching in-/outputs (TTL and HTL logic)
- Fast data acquisition and output up to 200 kHz
- Simple parameter set up via web interface



IC2001/USB Single-channel converter cable RS422/USB

- Conversion from RS422 to USB
- 5-core interface cable without outer shield
- Easy sensor connection via USB
- Supports baud rates from 9.6 kBaud to 1 MBaud
- Ideal for integration into plant and machinery



IF2001/USB: Interface module from RS422 to USB

- Conversion from RS422 to USB
- Signals and functions such as laser on/off, switch signals and function output
- Supports baud rates from 9.6 kBaud to 12 MBaud
- Robust aluminum housing
- Easy sensor connection via screw terminals (plug and play)
- Parameter setting (converter and sensors) via software



IF2004/USB: 4-fold interface module from RS422 to USB






- Conversion of 4 digital signals (RS422) to USB
- 4x trigger inputs, 1x trigger output
- Synchronous data acquisition
- Parameter setting (converter and sensors) via software



Connection of 4 sensors via IF2008-Y-adapter cable

Protective housings for demanding environments

optoNCDT

SGH & SGHF models				SGHF-HT model
Protective housing Size S		Protective housing Size M		
SGH	SGHF	SGH	SGHF	
				
(140 x 140 x 71 mm)		(180 x 140 x 71 mm)		(260 x 180 x 154 mm)
Water-resistant housing protects the sensor from solvents and detergents.	Ideal with high ambient temperatures. The integrated air cooling of the housing offers optimum protection for the sensor.	Water-resistant housing protects the sensor from solvents and detergents.	Ideal with high ambient temperatures. The integrated air cooling of the housing offers optimum protection for the sensor.	Water-cooled protective housing with window and compressed-air connection for measurement tasks in ambient temperatures up to 200 °C. Maximum temperature of cooling water T(max) = 10 °C Minimum water flow rate Q(min) = 3 liters/min
Size S suitable for ILD1750-20BL ILD1750-200BL ILD2300-2 / -2LL / -2BL ILD2300-5 / -5BL ILD2300-10 / -10LL / -10BL ILD2300-20 / -20LL ILD2300-50 / -50LL ILD2300-100		Size M suitable for ILD1750-500BL ILD1750-750BL ILD2300-200 ILD2300-300 ILD2310-10 ILD2310-20 ILD2310-40		Suitable for ILD1710-50 / -50BL ILD1710-1000 / -1000BL ILD1750-500BL ILD1750-750BL ILD2300-200 ILD2300-300 ILD2310-10 ILD2310-20 ILD2310-40 ILD2310-50BL

Protective housing SGHF ILD1900

Compact protective housing which is simply attached to the sensor. The protective housing has an air purge for cleaning the protective windows. It also cools the sensor.
Suitable for ILD1900-6 / -6LL ILD1900-10 / -10LL ILD1900-25 / -25LL ILD1900-50 / -50LL ILD1900-100 ILD1900-200 ILD1900-500

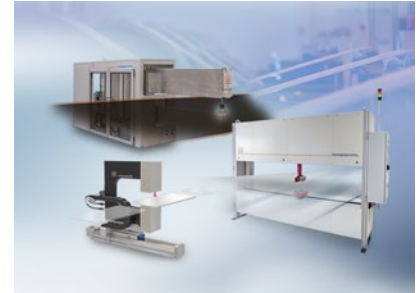
Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



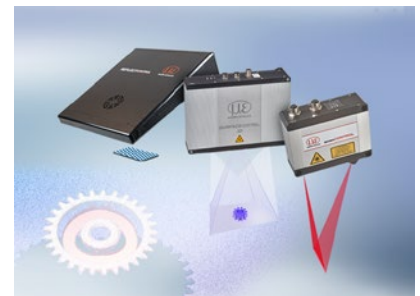
Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection