

More Precision

induSENSOR // Linear inductive displacement sensors



Robust long-stroke sensors for hydraulics & pneumatics induSENSOR EDS



induSENSOR EDS long-stroke sensors are designed for industrial use in hydraulic and pneumatic cylinders for displacement and position measurements of pistons or valves, e.g., to measure

- displacement, position, gap
- deflection
- movement, stroke
- filling level, immersion depth and spring travel

The sensor elements of the EDS series are protected by a pressure resistant stainless steel housing. The sensor controller and signal processing are completely integrated in a sensor flange.

An aluminum tube is used as target, which is guided over the sensor rod in a non-contact and wear-free manner. Due to their robust, constructional design, the EDS long-stroke sensors have proven invaluable for integration into hydraulic and pneumatic cylinders and for position monitoring in harsh industrial environments. Due to the eddy current principle applied, no permanent magnets need to be mounted inside the cylinder.



induSENSOR EDS sensors impress with an optimal ratio of compact design and large measuring range. Due to their small offset, the measuring range starts very close to the flange.



EDS-	75 mm	100 mm	160 mm	200 mm	250 mm	300 mm	400 mm	500 mm	630 mm	
	S	S, F	S, F	S, F	S, F	S, F	S, F	S	S, F	
Measuring range		100 mm	160 mm	200 mm	250 mm	300 mm	400 mm	500 mm	630 mm	
Resolution		0.05 mm	0.08 mm	0.1 mm	0.125 mm	0.15 mm	0.2 mm	0.25 mm	0.315 mm	
Frequency response (-3dB)		150 Hz								
Measuring rate		600 Sa/s 500 Sa/s								
\leq ± 0.3 % FSO	$\leq \pm 0.23$ mm	\leq ±0.3 mm	$\leq \pm 0.48$ mm	$\leq \pm 0.6$ mm	$\leq \pm 0.75$ mm	$\leq \pm 0.9 \text{ mm}$	\leq ±1.2 mm	$\leq \pm 1.5$ mm	$\leq \pm 1.89$ mm	
bility	≤ 200 ppm FSO/K									
	18 30 VDC									
sumption	40 mA									
	4 20 mA (load 500 Ohm)									
S series	7-pin M9 screw/plug connection (Binder); axial, radial on request (see accessories for connection cable)									
F series	5-pin bayonet screw plug connection; radial output (see accessories for connection cable)									
Storage	-40 +100 °C									
Operation	-40 +85 ℃									
Pressure resistance		450 bar (front)								
Shock (DIN EN 60068-2-27)		40 g / 6 ms in 3 axes, 1000 shocks each 100 g / 6 ms radial, 3 shocks each 300 g / 6 ms axial, 3 shocks each								
Vibration (DIN EN 60068-2-6)		±2.5 mm / 5 44 Hz, 10 cycles each ±23 g / 44 500 Hz, 10 cycles each								
2]	IP65 (F series) / IP67 (S series)									
	Stainless steel (housing); aluminum (measuring tube)									
	nse (-3dB) ≤ ±0.3 % FSO oility sumption S series F series Storage Operation ice 0068-2-27) M 60068-2-6)	S 75 mm 0.038 mm 0.038 mm storage 5 ± 0.3 % FSO 5 ± 0.3 % FSO 5 ± 0.23 mm 5 ± 0.3 % FSO 5 ± 0.23 mm 6 ± 0.23 mm 7 ± 0.24 mm 6 ± 0.23 mm 7 ± 0.24 mm 8 ± 0.24 mm 9 ± 0.24 mm 9 ± 0.24 mm 9 ± 0.24 mm	S S, F 75 mm 100 mm 0.038 mm 0.05 mm set 0.038 mm 0.05 mm set 2 ± 0.23 mm set 0.3 mm set 2 ± 0.23 mm set 0.3 mm set 3 × 500 set 0.23 mm set 0.3 mm set 3 × 500 set 0.23 mm set 0.3 mm set 3 × 500 set 0.23 mm set 0.3 mm set 3 × 500 set 0.23 mm set 0.3 mm set 3 × 500 set 0.3 mm set 0.3 mm set 3 × 500 set 0.3 mm set 0.3 mm set 3 × 500 set 0.3 mm set 0.3 mm set 5 × 500 set 0.3 mm set 0.3 mm set 5 × 500 set 0.3 mm set 0.3 mm set 5 × 500 set 0.3 mm set 0.3 mm set 5 × 500 set 0.3 mm set 0.3 mm set 5 × 500 set 0.3 mm set 0.3 mm set 5 × 500 set 0.3 mm set 0.3 mm </td <td>S S, F S, F 75 mm 100 mm 160 mm 0.038 mm 0.05 mm 0.08 mm inse (-3dB) $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm $\leq \pm 0.3$ % FSO $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm isitiv $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm sumption $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm S series $5 - pin$ M9 screw/plug connect $5 - pin$ M9 screw p Storage $5 - pin$ M9 screw p $5 - pin$ M9 screw p Storage $0068 - 2 - 27$) 40 g / 6 ms in 3 axes, 1000 shoot $400068 - 2 - 6$) ± 2.5 mm / 5 ± 2.5 mm / 5</td> <td>S S, F S</td> <td>Norm Norm <t< td=""><td>S S, F S</td><td>S S, F <</td><td>S S, F S</td></t<></td>	S S, F S, F 75 mm 100 mm 160 mm 0.038 mm 0.05 mm 0.08 mm inse (-3dB) $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm $\leq \pm 0.3$ % FSO $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm isitiv $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm sumption $\leq \pm 0.23$ mm $\leq \pm 0.3$ mm $\leq \pm 0.48$ mm S series $5 - pin$ M9 screw/plug connect $5 - pin$ M9 screw p Storage $5 - pin$ M9 screw p $5 - pin$ M9 screw p Storage $0068 - 2 - 27$) 40 g / 6 ms in 3 axes, 1000 shoot $400068 - 2 - 6$) ± 2.5 mm / 5 ± 2.5 mm / 5	S S, F S	Norm Norm <t< td=""><td>S S, F S</td><td>S S, F <</td><td>S S, F S</td></t<>	S S, F S	S S, F <	S S, F S	

 $^{[1]}$ Optional voltage output (1 ... 5 V) with connection cable C703-5/U for EDS, S series $^{[2]}$ Models with plug connection only with suitable and connected mating plug

Model S



Model F





6 mounting holes ø9 mm on pitch circle ø63 mm

	Measuring ranges	Sensor rod			Offset			
		L	D	I	l	(đ	a
	75	110	10	110		16		15
	100	140	10	140		16		20
	160	200	10	200		16		20
	200	240	10	240		16		20
	250	290	10	290		16		20
	300	340	10	340		16		20
	400	450	12	450 (S)	460 (F)	18 (S)	26 (F)	25
	500	550	12	550		18		25
	630	680	12	680 (S)	690 (F)	18 (S)	26 (F)	25

Article designation



Mounting options and accessories induSENSOR EDS

Accessories for S series

Connection cables

C703-5 EDS connection cable for S series, 7-pin, length 5 m
C703-5/U EDS connection cable for S series, 7-pin, length 5 m, for voltage output 1 - 5 V
C703/90-5 EDS connection cable for S series, 7-pin, length 5 m with 90° angled cable connector

Mating plug, S series

Spare tubes

Measuring tube for EDS-75-S Spare tube Measuring tube for EDS-100-S Spare tube Measuring tube for EDS-160-S Spare tube Measuring tube for EDS-200-S Spare tube Measuring tube for EDS-250-S Spare tube Measuring tube for EDS-300-S Spare tube Measuring tube for EDS-400-F Spare tube Measuring tube for EDS-630-F Spare tube

Mounting ring

0483326 EDS mounting ring



Accessories for the F series

Connection cables

C705-5 EDS connection cable for F series, 5-pin, length 5 m C705-15 EDS connection cable for F series, 5-pin, length 15 m

EDS connector kit, F series

Spare tubes

Measuring tube for EDS-100-F	Spare tube
Measuring tube for EDS-160-F	Spare tube
Measuring tube for EDS-200-F	Spare tube
Measuring tube for EDS-250-F	Spare tube
Measuring tube for EDS-300-F	Spare tube
Measuring tube for EDS-400-F	Spare tube
Measuring tube for EDS-630-F	Spare tube

Applications induSENSOR EDS



EDS-S: Lift height measurement in pneumatic cylinders; flange outside the cylinder



EDS Long-stroke sensors

The measuring principle of the EDS series is based on the eddy current effect. The displacement transducer consists of a measurement coil and a compensation coil which are integrated into a pressurized sensor rod composed of stainless, non-ferromagnetic material. An aluminum tube which can be moved along the housing without making contact is used as the target.

If both coils are supplied with an alternating current, then two orthogonal magnetic fields are produced in the sleeve. The field produced from the single-layer measuring coil has a magnetic coupling with the tube. Therefore, the eddy currents produced in the tube form a magnetic field, which influences the impedance of the measuring coil. This changes linearly with the target position. The magnetic field of the compensation coil has in contrast no coupling with the target and the impedance of the compensation coil is largely independent of the target position.

The electronic circuit generates a signal from the ratio of the impedance of the measurement coil and the compensation coil and converts the sleeve position into a linear electrical output signal of 4 - 20 mA. This significantly eliminates the effects of temperature.



Block diagram EDS series

Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Optical micrometers and fiber optics, measuring and test amplifiers



Sensors and measurement devices for non-contact temperature measurement



Color recognition sensors, LED analyzers and inline color spectrometers



Measuring and inspection systems for metal strips, plastics and rubber



3D measurement technology for dimensional testing and surface inspection



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