confocalDT // Confocal chromatic measuring system
Confocal chromatic hybrid sensors

Model IFS2403-0.4 IFS2403-1.5 IFS2403-4 IFS2403-10
Measuring range 0.4 mm 1.5 mm 4 mm 10 mm
Start of measuring range approx. 2.5 mm 8 mm 14.7 mm 11 mm
Resolution 1) 16 nm 60 nm 100 nm 250 nm
Linearity 2) Displacement and distance < ± 0.3 µm < ± 1.2 µm < ± 3 µm < ± 20 µm
Thickness < ± 0.6 µm < ± 2.4 µm < ± 6 µm < ± 40 µm
Light spot diameter 9 µm 15 µm 28 µm 56 µm
Max. tilt angle 3) ± 20° ± 16° ± 6°
Numerical aperture 0.5 0.3 0.15
Connection integrated optical fiber 2 m; extension up to 50 m; bending radius: static 30 mm; dynamic 40 mm
Mounting Clamping; mounting adapter (see accessories)
Temperature range Storage -20...+70 °C
Operation +5...+70 °C
Shock (DIN-EN 60068-2-29) 15 g / 6 ms in XY axes / 1000 shocks per axis
Vibration (DIN-EN 60068-2-6) 2 g / 20 Hz ... 500 Hz in XY axes / 10 cycles per axis
Protection class (DIN-EN 60529) IP64, front operated
Material Aluminum housing, glass lenses
Weight 200 g incl. optical fiber

1) Average from 512 values at 1 kHz, near to the midrange onto optical flat
2) All data at constant ambient temperature (25±1 °C) against optical flat; specifications can change when measuring different materials.
3) Maximum sensor tilt angle that produces a usable signal on reflecting surfaces. The accuracy decreases when approaching the limit values.
<table>
<thead>
<tr>
<th>Model</th>
<th>IFS2403/90-1.5</th>
<th>IFS2403/90-4</th>
<th>IFS2403/90-10</th>
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<tbody>
<tr>
<td>Measuring range</td>
<td>1.5 mm</td>
<td>4 mm</td>
<td>10 mm</td>
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<tr>
<td>Start of measuring range</td>
<td>approx.</td>
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<td>+5 ... +70 °C</td>
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<tr>
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<tr>
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1) Average from 512 values at 1 kHz, near to the midrange onto optical flat.
2) All data at constant ambient temperature (25±1 °C) against optical flat: specifications can change when measuring different materials.
3) Maximum sensor tilt angle that produces a usable signal on reflecting surfaces. The accuracy decreases when approaching the limit values.
4) Start of measuring range measured from sensor axis.
The confocalDT system consists of:
- Sensor IFS240x
- Controller IFC24xx
- Fiber optic cable C24xx
**Customer-specific modifications**

Application examples are often found where the standard versions of the sensors and the controller are performing at their limits. To facilitate such special tasks it is possible to customize the sensor design and to adjust the controller accordingly. Common requests for modifications include changes in design, mounting options, customized cable lengths and modified measuring ranges.

**Possible modifications**
- Sensors with connector
- Cable length
- Vacuum suitability up to UHV
- Specific lengths
- Customer-specific mounting options
- Optical filter for ambient light compensation
- Housing material
- Measuring range / Offset distance

**Vacuum setup**

```
IFS24xx/Vac
C2400-x/Vac
C2401-x
Vacuum feed through
C2405.../Vac (KF or CF flange)
C2402.../Vac (KF flange)
Controller IFC24xx
```
Accessories: mounting adapter
MA2402 for sensors 2402

Accessories: mounting adapter
MA2403 for sensors 2403

Accessories: mounting adapter
MA2404-12 for sensors IFS2404-2

Accessories: mounting adapter
MA2400 for sensors IFS2405/IFS2406 (consisting of a mounting block and a mounting ring)

Mounting block

Mounting ring

MA 2405-34 for sensors IFS2405-3

MA 2405-40 for sensors IFS 2405-6

MA 2405-54 for sensors IFS2405-10

MA 2405-62 for sensors IFS2405-28 / IFS2405-30
## Accessories

### Software
- IFD24n1-Tool: Free demo software tool included

### Accessories light source
- IFL2422/LE: Lamp module for IFC2422
- IFL24x1/LED: Lamp module for IFC24x1
- IFL2451/LED(003): Lamp module for IFC2451(003)

### Cable extension for sensors
- CE2402: Cable with 2x E2000/APC connectors
- CE2402-x: Extension for optical fiber (3 m, 10 m, 13 m, 30 m, 50 m)
- CE2402-x/PT: Extension for optical fiber with protection tube for mechanical stress (3 m, 10 m, customer-specific length up to 50 m)

### Cable for IFS2404 sensors
- C2404-x (01): Optical fiber core diameter 20 µm (2 m)

### Cables for IFS2405/IFS2406/IFS2407-0,1 sensors
- C2401: Cable with FC/APC and E2000/APC connectors
- C2401-x: Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)
- C2401/PT-x: Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)
- C2401-x (01): Optical fiber core diameter 26 µm (3 m, 5 m, 15 m)
- C2401-x(10): Drag-chain suitable optical fiber (3 m, 5 m, 10 m)
- C2400: Cable with 2x FC/APC connectors
- C2400-x: Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)
- C2400/PT-x: Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)
- C2400/PT-x-Vac: Optical fiber with protection tube suitable for use in vacuum (3 m, 5 m, 10 m, customer-specific length up to 50 m)

### Cable for IFS2407/90-0,3 sensors
- C2407-x: Optical fiber with DIN connector and E2000/APC (2 m, 5 m)

### Vacuum feed through
- C2402/Vac/KF16: Vacuum feed through with optical fiber, 1 channel, vacuum side FC/APC, non-vacuum side E2000/APC, clamping flange KF 16
- C2405/Vac/1/KF16: Vacuum feed through on both sides FC/APC socket, 1 channel, clamping flange type KF 16
- C2405/Vac/1/CF16: Vacuum feed through on both sides FC/APC socket, 1 channel, flange type CF 16
- C2405/Vac/6/CF63: Vacuum feed through FC/APC socket, 6 channels, flange type CF 63

### Other accessories
- SC2471-x/USB/IND: Connector cable IFC2451/61/71, 3 m, 10 m, 20 m
- SC2471-x/IF2008: Connector cable IFC2451/61/71-IF2008, 3 m, 10 m, 20 m
- PS2020: Power supply 24V / 2.5A
- EC2471-3/GE: Encoder cable, 3m

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### Optical Fiber
- Temperature range: -50°C to 90°C
- Bending radius: 30/40 mm

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**Diagram:**
- Multimode core 50 µm / 26 µm / 20 µm
- Casing 125 µm
- Acrylate <250 µm
- Coating/buffer
- PVC: polyvinyl chloride
- Strain relief
- PVDF: polyvinylidene fluoride

**Connectors:**
- FC/APC standard connector
- DIN connector
- E2000/APC standard connector
- DiN connector

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Sensors and Systems from Micro-Epsilon

Sensors and systems for displacement, distance and position

Sensors and measurement devices for non-contact temperature measurement

Measuring and inspection systems for metal strips, plastics and rubber

Optical micrometers and fiber optics, measuring and test amplifiers

Color recognition sensors, LED analyzers and inline color spectrometers

3D measurement technology for dimensional testing and surface inspection