More Precision

confocalDT // Confocal chromatic measuring system
The confocalDT 2471 HS controllers are used for fast distance and thickness measurements of highly reflecting and specular surfaces. The controllers are equipped with enhanced optical components enabling measuring rates up to 70 kHz on reflecting surfaces without having to use an external light source. The confocalDT HS controllers are one of the fastest confocal measuring systems in the world. The active exposure regulation feature in the CCD line enables accurate, fast surface compensation on changing surfaces during dynamic measurement processes.

The controller can be operated with any IFS sensor and is available as a standard version for distance and thickness measurements or as a multi-peak version for multi-layer measurements.

Due to a user-friendly web interface, no additional software is necessary to configure the controller and the sensors. Data output is via Ethernet, EtherCAT, RS422 or analog output.
<table>
<thead>
<tr>
<th>Model</th>
<th>IFC2471LED</th>
<th>IFC2471MP LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resolution</td>
<td>Ethernet/EtherCAT 1 nm</td>
<td></td>
</tr>
<tr>
<td>RS422</td>
<td>18 bit</td>
<td></td>
</tr>
<tr>
<td>analog</td>
<td>16 bits (teachable)</td>
<td></td>
</tr>
<tr>
<td>Measuring rate</td>
<td>continuously adjustable from 100 Hz to 70 kHz</td>
<td></td>
</tr>
<tr>
<td>Linearity</td>
<td>typ. &lt; ± 0.025 % FSO (depends on sensor)</td>
<td></td>
</tr>
<tr>
<td>Multi peak measurement</td>
<td>1 layer</td>
<td>5 layers</td>
</tr>
<tr>
<td>Light source</td>
<td>internal white LED</td>
<td></td>
</tr>
<tr>
<td>No. of characteristic curves</td>
<td>up to 20 calibration tables for different sensors per channel, menu selection</td>
<td></td>
</tr>
<tr>
<td>Permissible ambient light</td>
<td>30,000 lx</td>
<td></td>
</tr>
<tr>
<td>Synchronization</td>
<td>yes</td>
<td></td>
</tr>
<tr>
<td>Supply voltage</td>
<td>24 VDC ± 15 %</td>
<td></td>
</tr>
<tr>
<td>Power consumption</td>
<td>approx. 10 W</td>
<td></td>
</tr>
<tr>
<td>Signal input</td>
<td>sync-in / trig-in; 3x encoder (A, B, index)</td>
<td></td>
</tr>
<tr>
<td>Digital interface</td>
<td>Ethernet; EtherCAT; RS422</td>
<td></td>
</tr>
<tr>
<td>Analog output</td>
<td>Current: 4 ... 20 mA; voltage: 0 ... 10 V / -10 ... +10 V (16 bit D/A converter)</td>
<td></td>
</tr>
<tr>
<td>Switching output</td>
<td>Error1-Out, Error2-Out</td>
<td></td>
</tr>
<tr>
<td>Digital output</td>
<td>sync-out</td>
<td></td>
</tr>
<tr>
<td>Connection</td>
<td>optical</td>
<td>pluggable optical fiber via E2000 socket, length 2 m ... 50 m, min. bending radius 30 mm</td>
</tr>
<tr>
<td>3-pin supply terminal strip; Encoder connection (15-pin, HD-sub socket, max. cable length 3 m); RS422 connection socket (9-pin, Sub-D, max. cable length 30 m); 3-pin output terminal strip (max. cable length 30 m); 12-pin I/O terminal strip (max. cable length 30 m); RJ45 socket for Ethernet / EtherCAT (max. cable length 100 m)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Installation</td>
<td>free-standing, DIN rail mounting</td>
<td></td>
</tr>
<tr>
<td>Temperature range</td>
<td>Storage -20 … +70 °C</td>
<td></td>
</tr>
<tr>
<td>Operation</td>
<td>+5 … +50 °C</td>
<td></td>
</tr>
<tr>
<td>Shock (DIN-EN 60068-2-29)</td>
<td>15 g / 6 ms in XYZ axis, 1000 shocks each</td>
<td></td>
</tr>
<tr>
<td>Vibration (DIN-EN 60068-2-6)</td>
<td>2 g / 20 … 500 Hz in XYZ axis, 10 cycles each</td>
<td></td>
</tr>
<tr>
<td>Protection class (DIN-EN60529)</td>
<td>IP40</td>
<td></td>
</tr>
<tr>
<td>Material</td>
<td>Aluminum</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>approx. 2.2 kg</td>
<td></td>
</tr>
<tr>
<td>Compatibility</td>
<td>compatible with all confocalDT sensors</td>
<td></td>
</tr>
<tr>
<td>No. of measurement channels</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Control and display elements</td>
<td>ON/OFF multifunction button (as well as dark alignment and reset to factory setting after 10 s); 4x LEDs for intensity, range, status, supply voltage</td>
<td></td>
</tr>
<tr>
<td>Features</td>
<td>particularly light-intensive and high measuring rate</td>
<td></td>
</tr>
</tbody>
</table>

FSO = Full Scale Output

1) Illuminant: light bulb

Controller IFC2471 LED

(Foot parts are removable)
System design

The confocalDT system consists of:
- Sensor IFS240x
- Controller IFC24xx
- Fiber optic cable C24xx

The controller supports EtherCAT, Ethernet, and RS422.

Supply

Digital I/O

Encoder (option)

Vacuum feed through (optional)

Sensor IFS240x

Analog output (option)

Controller
- IFC242x
- IFC2451
- IFC2461
- IFC2471 LED

EtherCAT, Ethernet

RS422
Customer-specific modifications
Application examples are often found where the standard versions of the sensors and the controllers are performing at their limits. To facilitate such special tasks, it is possible to customize the sensor design and to adjust the controller accordingly. Common requests for modifications include changes in design, mounting options, customized cable lengths and modified measuring ranges.

Possible modifications
- Sensors with connector
- Cable length
- Vacuum suitability up to UHV
- Specific lengths
- Customer-specific mounting options
- Optical filter for ambient light compensation
- Housing material
- Measuring range / Offset distance
Accessories: mounting adapter
MA2402 for sensors 2402

Accessories: mounting adapter
MA2403 for sensors 2403

Accessories: mounting adapter
MA2404-12 for sensors IFS2404-2 / IFS2404/90-2 / IFS2407-0,1

Accessories: mounting adapter
MA2400 for sensors IFS2405 / IFS2406 / IFS2407 (consisting of a mounting block and a mounting ring)
Software
IFD24xx-Tool
Software demo tool included

Accessories light source
IFL2422/LE  Lamp module for IFC2422
IFL24x1/LED Lamp module for IFC24x1
IFL2451/LED(003) Lamp module for IFC2451(003)

Cable extension for sensors
CE2402 cable with 2x E2000/APC connectors
CE2402-x Extension for optical fiber (3 m, 10 m, 13 m, 30 m, 50 m)
CE2402-x/PT Extension for optical fiber with protection tube for mechanical stress (3 m, 10 m, customer-specific length up to 50 m)

Cable for IFS2404 sensors
C2404-x Optical fiber with FC/APC and E2000/APC connectors
Fiber core diameter 20 µm (2 m)

Cables for IFS2405/IFS2406/2407-0,1 sensors
C2401 cable with FC/APC and E2000/APC connectors
C2401-x Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2401/PT-x Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2401-x (01) Optical fiber core diameter 26 µm (3 m, 5 m, 15 m)
C2401-x(10) Drag-chain suitable optical fiber (3 m, 5 m, 10 m)
C2400 cable with 2x FC/APC connectors
C2400-x Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2400/PT-x Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2400/PT-x-Vac Optical fiber with protection tube suitable for use in vacuum (3 m, 5 m, 10 m, customer-specific length up to 50 m)

Cable for IFS2407/90-0,3 sensors
C2407-x Optical fiber with DIN connector and E2000/APC (2 m, 5 m)

Vacuum feed through
C2402/Vac/KF16 Vacuum feed through with optical fiber, 1 channel, vacuum side FC/APC, non-vacuum side E2000/APC, clamping flange KF 16
C2405/Vac/1/KF16 Vacuum feed through on both sides FC/APC socket, 1 channel, clamping flange type KF 16
C2405/Vac/1/CF16 Vacuum feed through on both sides FC/APC socket, 1 channel, flange type CF 16
C2405/Vac/6/CF63 Vacuum feed through FC/APC socket, 6 channels, flange type CF 63

Other accessories
SC2471-x/USB/IND Connector cable IFC2451/61/71, 3 m, 10 m, 20 m
SC2471-x/IF2008 Connector cable IFC2451/61/71-IF2008, 3 m, 10 m, 20 m
PS2020 Power supply 24V / 2.5A
EC2471-3/OE Encoder cable, 3m

Optical fiber
Temperature range: -50 °C to 90 °C
Bending radius: 30/40 mm

Multimode core 50 µm / 26 µm / 20 µm
Casing 125 µm
Acrylate <250 µm
Coating-buffer
PVC: polyvinyl chloride
PVDF: polyvinylidene fluoride

Strain relief
PVDF: polyvinylidene fluoride

E2000/APC standard connector

FC/APC standard connector

DIN connector
Sensors and Systems from Micro-Epsilon

- Sensors and systems for displacement, distance and position
- Sensors and measurement devices for non-contact temperature measurement
- Measuring and inspection systems for metal strips, plastics and rubber
- Optical micrometers and fiber optics, measuring and test amplifiers
- Color recognition sensors, LED analyzers and inline color spectrometers
- 3D measurement technology for dimensional testing and surface inspection