

More Precision

wireSENSOR // Draw-wire displacement sensors



Draw-wire sensors

wireSENSOR



Measuring principle

Draw-wire displacement sensors measure linear movements using a highly flexible steel wire. The cable drum is attached to a sensor element which provides a displacement-proportional output signal. Measurements are performed with high accuracy and dynamics. High quality components ensure a long service life and high operational reliability.

Micro-Epsilon offers numerous models of different draw-wire displacement sensors with different output signal types. Therefore, you can choose the ideal sensor for your application. For special applications involving large numbers of pieces, we develop and manufacture individual OEM designs.

wireSENSOR models stand out due to their optimized ratio between measuring range and size, easy installation and handling. Their robust sensor design enables reliable measurements even in challenging ambient conditions.



Sensor structure of a WDS-P60

Available measuring ranges per sensor group

Measuring ranges in mm	40	50	80	100	130	150	250	300	500	750	1000	1250	1500	2000	2100	2300	2400	2500	3000	3500	4000	5000	7500	8000	10000	15000	30000	40000	50000
Draw-wire sensors for serial integration & OEM																													
Industrial draw-wire sensors																													
Sensors for high wire accelerations																													

Available outputs per series and measuring range

	e sensors																				ı
Meas	uring range	s in mm	50	150	250	500	750	1000	1250	150	0 21	00	2300	2400	2500	3000	3500	5000	7500	8000	
	MK30	analog	P	P	P	P	P														
		digital				•	•														
<u> </u>	MK46	analog						P	PU												10
	WITCHO	digital							E												12
å	141/77	analog									-	P									14
	MK77	digital										3									16
1		analog								PO	D										18
	MK60	digital												E							20
_		analog											PU				PU	PU			22
	MK88	digital											P				P	P			24
i																P M		PW	P M		
d	MK120	analog														PU		PU	PU		20
1	14100	analog								P					PU		PU	PU		PU	28
	K100	digital								P	9				PC		PC	PC		PC	30
ustria	l draw-wir	e sensor:	s																		
	uring range		100	150	300	500	750	1000	1500	2000	2500	3000	400	5000	7500	10000	15000	30000	40000	50000	
	P60	analog	PU	PU	PU	PU	PU	PU	PU												32
	P00	digital						E A	E A												34
i		analog								PU	PU										36
	P96	digital										E									38
Î		analog										PU	P() PC	ec O	PO O	PU				40
	P115	digital												E	E	E	E				42
?		3 .												A	A	A	A				
	P200	analog																E A	E A	E A	44
	for high wi																				
Meas	uring range:	s in mm	40		50		80	1	00	13	30	1	50	25	U	300		500	1	000	
@	MT	analog	P				P			G											46
6 -	MPM	analog			P								P	G	3						48
	MP/ MPW	analog							P							P		P		P	50
1																					

Applications

wireSENSOR



Mobile machines: booms, supports & telescopic loaders







Variable support for mobile cranes



Measuring the lift height in telescopic loaders



Lift tables: lifting platform, scissors lift tables



Measuring the lift height in synchronous lifting systems



Measuring the lift height in scissors lift tables



Industrial vehicles & driverless transport systems



Measuring the lift height in forklift trucks



Measuring the lift height in driverless transport systems



Medical technology: operating tables & mammography









Position measurement in mammography



Test bench construction and road tests: chassis test benches & crash tests



Spring travel measurement in road tests



Measuring the pedal travel



Displacement measurement in crash tests

wireSENSOR MK30 analog

Robust plastic housing

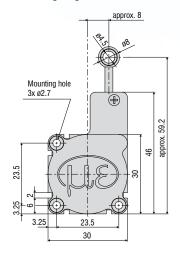
Customer-specific designs

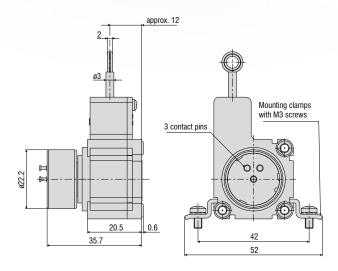
Conductive plastic/wire/hybrid potentiometer

Smallest design in its class

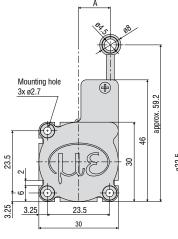


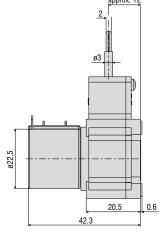
Measuring range 50 mm

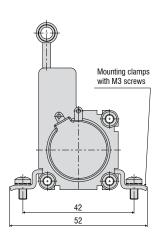




Measuring range 150/250/500/750 mm

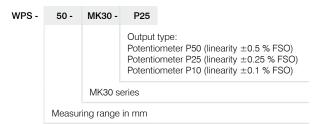






Measuring range (mm)	A (mm)
150 / 250 / 500	approx. 8
750	approx. 12

Model			WPS-50-MK30	WPS-150-MK30	WPS-250-MK30	WPS-500-MK30	WPS-750-MK30					
Measuring ra	ange		50 mm	150 mm	250 mm	500 mm	750 mm					
Analog outp	ut 1)			Potentiometer								
Resolution		Conductive plastic potentiometer	towards infinity	-	-	-	-					
		Wire potentiometer	-	-	-	0.15 mm	0.2 mm					
		Hybrid potentiometer	- towards infinity									
	Conductive plastic potentiometer P50	≤ ±0.5% FSO	≤ ±0.25 mm	-	-	-	-					
Linearity	Wire potentiometer P25	≤ ±0.25% FSO	-	-	-	≤ ±1.25 mm	≤ ±1.87 mm					
Linounty	Hybrid potentiometer P25	≤ ±0.25% FSO	-	$\leq \pm 0.375$ mm	≤ ±0.625 mm	-	-					
	Hybrid potentiometer P10	≤ ±0.1% FSO	-	-	≤ ±0.25 mm	≤ ±0.5 mm	≤ ±0.75 mm					
Sensor element			Conductive plastic potentiometer	Hybrid pot	entiometer	Wire/hybrid potentiometer						
Wire extension force (max.)					approx. 2.5 N							
Wire retraction	on force (min.)				approx. 1 N							
Wire acceler	ation (max.)		approx. 5 g									
Material		Housing	Plastics									
Material		Measuring wire		Polyamide-c	oated stainless steel	(ø 0.36 mm)						
Wire mounting	ng		Eyelet (ø 4.5 mm)									
Installation			Mounting holes or mounting grooves on the sensor housing									
Temperature	rongo	Storage	-20 +80 °C									
lemperature	range	Operation			-20 +80 °C							
Connection			Soldering tags									
Shock (DIN I	EN 60068-2-27)		50 g / 5 ms in 3 axes, 2 directions and 1000 shocks each									
Vibration (DI	N EN 60068-2-6)		20 g / 20 2000 Hz in 3 axes and 10 cycles each									
Protection cl	ass (DIN EN 60529)		IP20									
Weight			арргох. 45 g									



FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

wire SENSOR MK30 digital

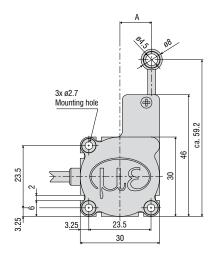
Robust plastic housing

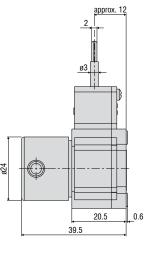
Customer-specific designs

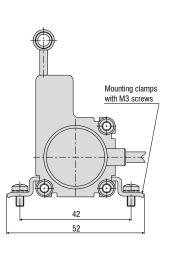
Incremental encoder

Smallest design in its class



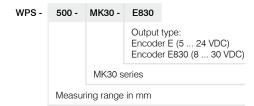






Measuring range (mm)	A (mm)
500	approx. 8
750	approx 12

Model		WPS-500-MK30	WPS-750-MK30					
Measuring range		500 mm	750 mm					
Digital output 1)		Encoder: E (5 24 VDC) /	Encoder E830 (8 30 VDC)					
Resolution		10 pulses/mm	6.7 pulses/mm					
Nesolution		0.1 mm	0.15 mm					
Linearity	$\leq \pm 0.05\%$ FSO	≤ ±0.25 mm	≤ ±0.375 mm					
Sensor element		Increment	al encoder					
Wire extension force (max.)		approx	x. 2.5 N					
Wire retraction force (min.)		approx. 1 N						
Wire acceleration (max.)		appro	ox. 5 g					
Material	Housing	Plas	stics					
Waterial	Measuring wire	Polyamide-coated stainless steel (ø 0.36 mm)						
Wire mounting		Eyelet (ø 4.5 mm)						
Installation		Mounting holes or mounting of	grooves on the sensor housing					
Temperature range	Storage	-20	+80 °C					
lemperature range	Operation	-20	+80 °C					
Connection		integrated cable,	radial, length 1 m					
Shock (DIN EN 60068-2-27)		50 g / 5 ms in 3 axes, 2 direc	ctions and 1000 shocks each					
Vibration (DIN EN 60068-2-6)		20 g / 20 2000 Hz in 3	axes and 10 cycles each					
Protection class (DIN EN 60529)		IP	254					
Weight		approx. 80 g	g (incl. cable)					



FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

wireSENSOR MK46 analog

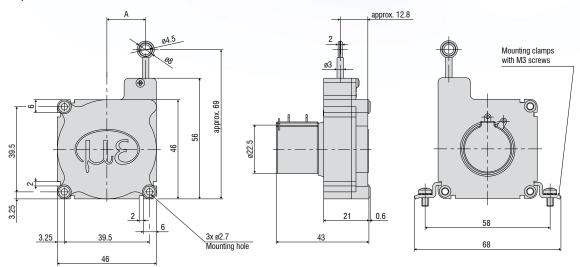
Robust plastic housing

Customer-specific designs

Wire or hybrid potentiometer

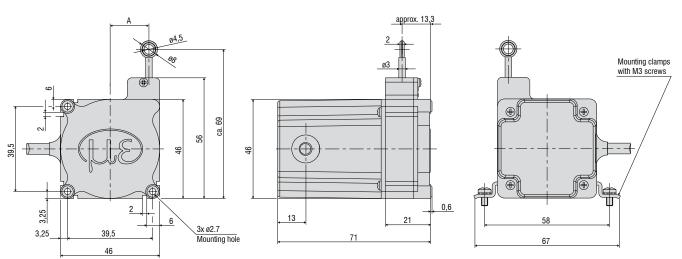


Output P10/P25



Measuring range (mm)	A (mm)
1000	approx. 18
1250	approx. 20

Output CR-P10/CR-P25/CR-U10/CR-I10



Model			WPS-1000-MK46	WPS-1250-MK46			
Measuring ran	ge		1000 mm	1250 mm			
Analog output			Potentiometer	Potentiometer, current, voltage			
Resolution	Wire p	otentiometer P25	0.3 mm	0.4 mm			
nesolution	Hybrid potention	neter P10/U10/I10	towards	s infinity			
Linearity	Wire potentiometer P25	$\leq \pm 0.25\%$ FSO	≤ ±2.5 mm	≤ ±3.12 mm			
Linearity	Hybrid potentiometer P10/U10/I10	≤ ±0.1% FSO	≤ ±1 mm	≤ ±1.2 mm			
Sensor elemen	nt		Wire/hybrid potentiometer				
Wire extension	force (max.)		approx. 1.6 N	approx. 1.5 N			
Wire retraction	force (min.)		approx. 1 N				
Wire accelerati	on (max.)		appro	ox. 5 g			
Material	Material		Plas	etics			
Waterial		Measuring wire	Polyamide-coated stair	nless steel (ø 0.36 mm)			
Wire mounting			Eyelet (ø	4.5 mm)			
Installation			Mounting holes or mounting g	prooves on the sensor housing			
Temperature ra	ange	Storage	-20	+80 °C			
remperature re	uige	Operation	-20	+80 °C			
Connection		P10/P25	Solderi	ng tags			
Connection	CR-P10/CR-P2	5/CR-U10/CR-I10	integrated cable,	radial, length 1 m			
Shock (DIN EN	I 60068-2-27)		$50\ g$ / $5\ ms$ in 3 axes, 2 directions and 1000 shocks each				
Vibration (DIN	EN 60068-2-6)		20 g / 20 2000 Hz in 3 axes and 10 cycles each				
Protection class	s (DIN EN 60529)		IP20				
Weight			appro	x. 80 g			



WPS -	1250 -	MK46 -	P25	
			P25: Po CR-P10 CR-U10	type: tentiometer tentiometer /P25: potentiometer, integrated cable, radial, 1 : Voltage, integrated cable, radial, 1 m Current, integrated cable, radial, 1 m
		MK46 s	eries	
	Measur	ing range	in mm	

FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

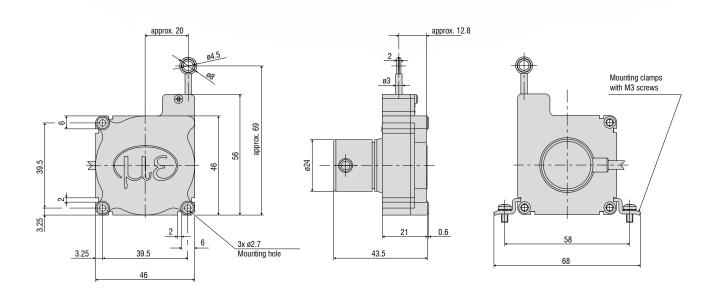
wire SENSOR MK46 digital

Robust plastic housing

Customer-specific designs

Incremental encoder





Model		WPS-1250-MK46
Measuring range		1250 mm
Digital output 1)		Encoder: E (5 24 VDC) / Encoder E830 (8 30 VDC)
Resolution		4 pulses/mm
Resolution		0.25 mm
Linearity	$\leq \pm 0.05\%$ FSO	≤ ±0.625 mm
Sensor element		Incremental encoder
Wire extension force (max.)		approx. 1.5 N
Wire retraction force (min.)		approx. 1 N
Wire acceleration (max.)		approx. 5 g
Material	Housing	Plastics
Material	Measuring wire	Polyamide-coated stainless steel (ø 0.36 mm)
Wire mounting		Eyelet (ø 4.5 mm)
Installation		Mounting holes or mounting grooves on the sensor housing
Temperature range	Storage	-20 +80 °C
remperature range	Operation	-20 +80 °C
Connection		integrated cable, radial, length 1 m
Shock (DIN EN 60068-2-27)		50 g / 5 ms in 3 axes, 2 directions and 1000 shocks each
Vibration (DIN EN 60068-2-6)		20 g / 20 2000 Hz in 3 axes and 10 cycles each
Protection class (DIN EN 60529)		IP54
Weight		approx. 120 g (incl. cable)



FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

wire SENSOR MK77 analog

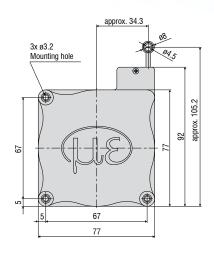
Robust plastic housing

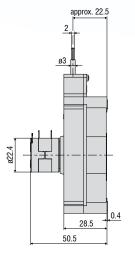
Customer-specific designs

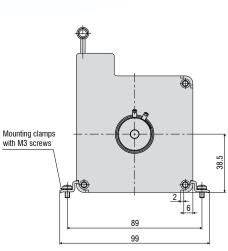
Wire potentiometer



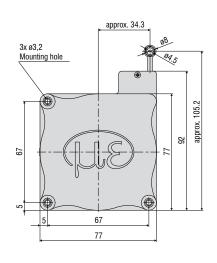
Output P25

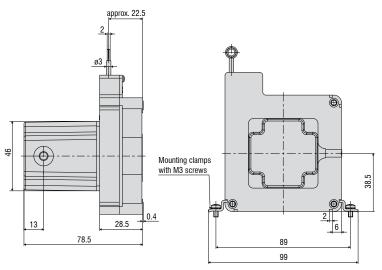






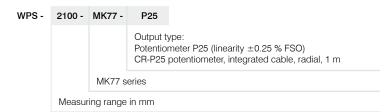
Output CR-P25





Model		WPS-2100-MK77					
Measuring range		2100 mm					
Analog output		Potentiometer					
Resolution Wire	e potentiometer P25	0.55 mm					
Linearity Wire potentiometer P25	$5 \le \pm 0.25\% \text{ FSO}$	≤ ±5.25 mm					
Sensor element		Wire potentiometer					
Wire extension force (max.)		approx. 5 N					
Wire retraction force (min.)		approx. 3.5 N					
Wire acceleration (max.)		approx. 5 g					
Material	Housing	Plastics					
Material	Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)					
Wire mounting		Eyelet (ø 4.5 mm)					
Installation		Mounting holes or mounting grooves on the sensor housing					
Tomporatura ranga	Storage	-20 +80 °C					
Temperature range	Operation	-20 +80 °C					
Organistica	P25	Soldering tags					
Connection	CR-P25	integrated cable, radial, length 1 m					
Shock (DIN EN 60068-2-27)		50 g / 5 ms in 3 axes, 2 directions and 1000 shocks each					
Vibration (DIN EN 60068-2-6)		20 g / 20 2000 Hz in 3 axes and 10 cycles each					
Protection class (DIN EN 60529)		IP20					
	P25	approx. 220 g					
Weight	CR-P25	approx. 275 g (incl. cable)					

FSO = Full Scale Output Specifications for analog outputs from page 58 onwards.



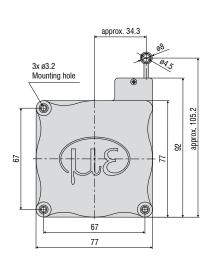
wireSENSOR MK77 digital

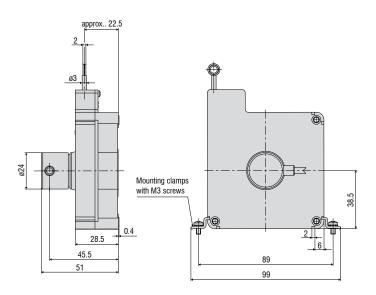
Robust plastic housing

Customer-specific designs

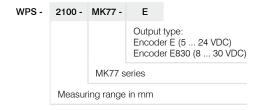
Incremental encoder







Model		WPS-2100-MK77
Measuring range		2100 mm
Digital output 1)		Encoder: E (5 24 VDC) / Encoder E830 (8 30 VDC)
Resolution		2.32 pulses/mm
nesolution		0.43 mm
Linearity	$\leq \pm 0.05\%$ FSO	≤ ±1.05 mm
Sensor element		Incremental encoder
Wire extension force (max.)		approx. 5 N
Wire retraction force (min.)		approx. 3.5 N
Wire acceleration (max.)		approx. 5 g
Material	Housing	Plastics
ividieridi	Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)
Wire mounting		Eyelet (ø 4.5 mm)
Installation		Mounting holes or mounting grooves on the sensor housing
Temperature range	Storage	-20 +80 °C
remperature range	Operation	-20 +80 °C
Connection		integrated cable, radial, length 2 m
Shock (DIN EN 60068-2-27)		$50\ g/5$ ms in 3 axes, 2 directions and 1000 shocks each
Vibration (DIN EN 60068-2-6)		20 g / 20 \dots 2000 Hz in 3 axes and 10 cycles each
Protection class (DIN EN 60529)		IP54
Weight		approx. 275 g (incl. cable)



FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

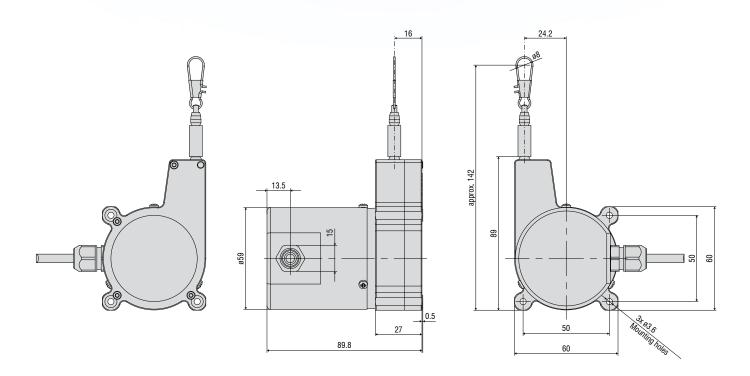
wire SENSOR MK60 analog

Robust plastic housing

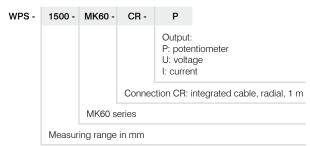
Customer-specific designs

Potentiometer, current or voltage output





Model			WPS-1500-MK60		
Measuring range			1500 mm		
Analog output 1)			Potentiometer, current, voltage		
Resolution	Hybrid p	otentiometer P10	towards infinity		
Linearity H	lybrid potentiometer P10	≤ ±0.15% FSO	≤ ±2.25 mm		
Sensor element			Hybrid potentiometer		
Wire extension fo	orce (max.)		approx. 8 N		
Wire retraction force (min.)			approx. 1 N		
Wire acceleration	n (max.)		approx. 5 g		
Material			Glass-fiber reinforced plastic (PBT GF20)		
Material		Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)		
Wire mounting			Wire clip		
Installation			Mounting holes		
Temperature rang	70	Storage	-20 +80 °C		
remperature rang	g e	Operation	-20 +80 °C		
Connection	Connection		integrated cable, radial, length 1 m		
Shock (DIN EN 60068-2-27)			50 g / 5 ms in 3 axes, 2 directions and 1000 shocks each		
Vibration (DIN EN 60068-2-6)			20 g / 20 \dots 2000 Hz in 3 axes and 10 cycles each		
Protection class	(DIN EN 60529)		IP65		
Weight			approx. 290 g (incl. cable)		



FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

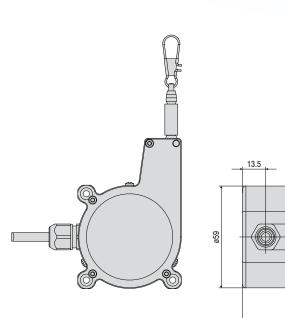
wireSENSOR MK60 digital

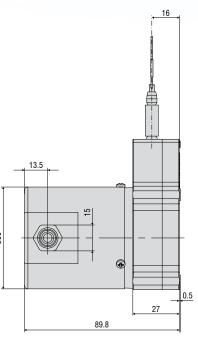
Robust plastic housing

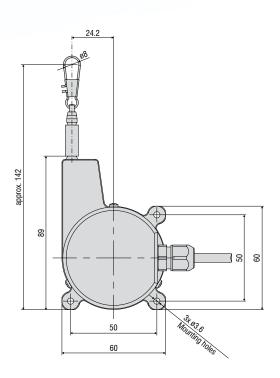
Customer-specific designs

Incremental encoder









Model		WPS-2400-MK60			
Measuring range		2400 mm			
Digital output 1)		TTL01 (A, B, 0) / TTL02 (A, A, B, B, 0)			
Resolution		6.83 pulses/mm			
Resolution		0.146 mm			
Linearity	≤ ±0.05% FSO	≤ ±1.2 mm			
Sensor element		Incremental encoder			
Wire extension force (max.)		approx. 8 N			
Wire retraction force (min.)		approx. 1 N			
Wire acceleration (max.)		approx. 5 g			
Material	Housing	Glass-fiber reinforced plastic (PBT GF20)			
Material	Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)			
Wire mounting		Wire clip			
Installation		Mounting holes			
Temperature range	Storage	-20 +80 °C			
remperature range	Operation	-20 +80 °C			
Connection		integrated cable, radial, length 1 m			
Shock (DIN EN 60068-2-27)		50 g / 5 ms in 3 axes, 2 directions and 1000 shocks each			
Vibration (DIN EN 60068-2-6)		20 g / 20 2000 Hz in 3 axes and 10 cycles each			
Protection class (DIN EN 60529)		IP65			
Weight		approx. 290 g (incl. cable)			

WPS -	2400	MK60 -	CR -	TTL01		
				Output: TTL01: A, <u>B</u> , 0 TTL02: A, <u>A</u> , B, <u>B</u> , 0		
			Connec	ction CR: integrated cable, radial, 1 m		
		MK60 s	eries			
	Measuring range in mm					

FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

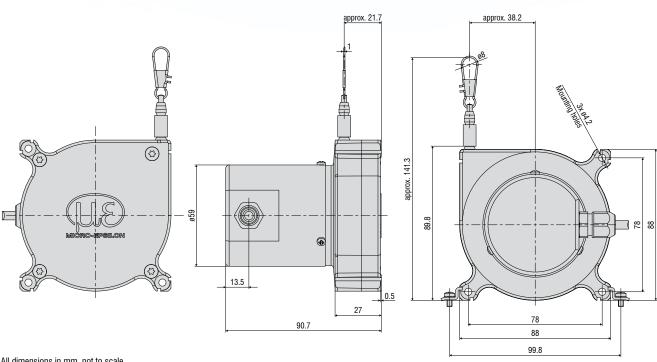
wire SENSOR MK88 analog

Robust plastic housing

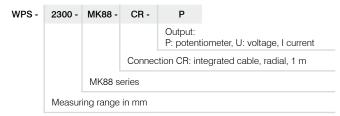
Customer-specific designs

Potentiometer, current or voltage output





Model			WPS-2300-MK88	WPS-3500-MK88	WPS-5000-MK88			
Measuring ra	ange		2300 mm	3500 mm	5000 mm			
Analog output 1)				Potentiometer, current, voltage				
Resolution	Hybrid p	ootentiometer P10		towards infinity				
	Hybrid potentiometer P10	≤ ±0.15% FSO	≤ ±3.45 mm	-	-			
Linearity	Hybrid potentiometer P10	$\leq \pm 0.3\%$ FSO	-	≤ ±10.5 mm	-			
	Hybrid potentiometer P10	≤ ±0.4% FSO	-	-	≤ ±20 mm			
Sensor elem	nent			Hybrid potentiometer				
Wire extensi	on force (max.)			approx. 9 N				
Wire retraction	on force (min.)			approx. 4 N				
Wire acceler	ration (max.)		approx. 7 g					
		Housing	Glass-fiber reinforced plastic (PA 6 GF30)					
Material		Protection cap	Glass-fiber reinforced plastic (PBT GF20)					
		Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)					
Wire mountii	ng		Wire clip					
Installation			Mounting holes or mounting grooves on the sensor housing					
Temperature	rance	Storage	-20 +80 °C					
Temperature	range	Operation	-20 +80 °C (on request -40 +85 °C)					
Connection			integrated cable, radial, length 1 m					
Shock (DIN EN 60068-2-27)			50 g / 10 ms in 3 axes, 2 directions and 1000 shocks each					
Vibration (DIN EN 60068-2-6)			20 g / 20 \dots 2000 Hz in 3 axes and 10 cycles each					
Protection cl	lass (DIN EN 60529)		IP65 (on request IP67)					
Weight			approx. 400 - 430 g (incl. cable)					



FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

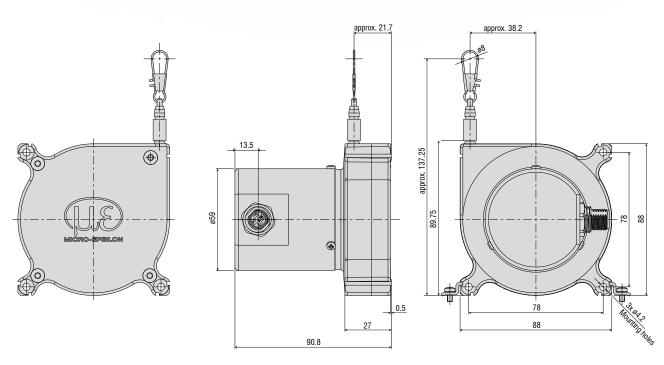
wire SENSOR MK88 digital

Robust plastic housing

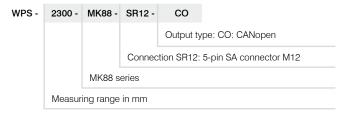
Customer-specific designs

CANopen Interface





Model		WPS-2300-MK88	WPS-3500-MK88	WPS-5000-MK88				
Measuring ra	ange		2300 mm	3500 mm	5000 mm			
Digital interfa	ace 1)			CANopen				
Resolution			0.56 mm	0.85 mm	1.22 mm			
	Hybrid potentiometer P10	$\leq \pm 0.15\%$ FSO	≤ ±3.45 mm	-	-			
Linearity	Hybrid potentiometer P10	$\leq \pm 0.3\%$ FSO	-	≤ ±10.5 mm	-			
	Hybrid potentiometer P10	\leq ±0.4% FSO	-	-	≤ ±20 mm			
Sensor elem	ent			Hybrid potentiometer				
Wire extensi	on force (max.)			approx. 9 N				
Wire retraction	on force (min.)			approx. 4 N				
Wire acceler	ation (max.)		approx. 7 g					
		Housing	Glass-fiber reinforced plastic (PA 6 GF30)					
Material		Protection cap	Glass-fiber reinforced plastic (PBT GF20)					
		Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)					
Wire mountii	ng		Wire clip					
Installation			Mounting holes or mounting grooves on the sensor housing					
Temperature	range	Storage	-20 +80 °C					
Tomporatare	rango	Operation	-20 +80 °C (on request -40 +85 °C)					
Connection		5-pole M12x1 connector, radial						
Shock (DIN EN 60068-2-27)		50 g / 10 ms in 3 axes, 2 directions and 1000 shocks each						
Vibration (DIN EN 60068-2-6)			20 g / 20 \dots 2000 Hz in 3 axes and 10 cycles each					
Protection cl	ass (DIN EN 60529)		IP65 (on request IP67) 2)					
Weight			approx. 400 - 430 g (incl. cable)					



FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

2) With plug version only when connected

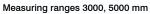
wire SENSOR MK120 analog

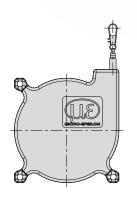
Robust plastic housing

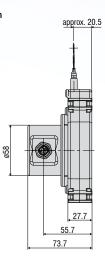
Customer-specific designs

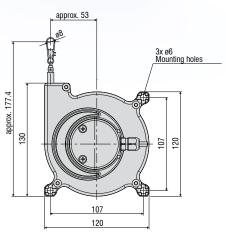
Potentiometer, current or voltage output



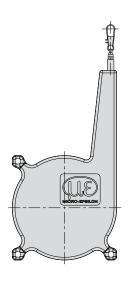


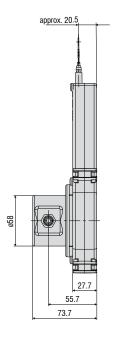


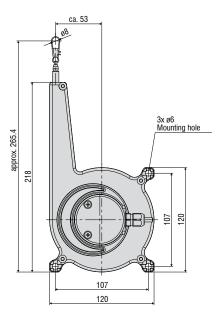




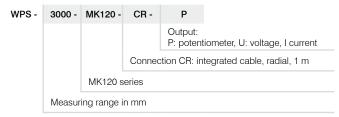
Measuring range 7500 mm







Model			WPS-3000-MK120	WPS-5000-MK120	WPS-7500-MK120		
Measuring rai	nge		3000 mm	5000 mm	7500 mm		
Analog outpu	t 1)			Potentiometer, current, voltage			
Resolution	Hybrid p	otentiometer P10		towards infinity			
Linearity	Hybrid potentiometer P10	≤ ±0.15% FSO	≤ ±4.5 mm	≤ ±7.5 mm	≤ ±11.25 mm		
Sensor element				Hybrid potentiometer			
Wire extensio	n force (max.)			approx. 10 N			
Wire retraction	n force (min.)			approx. 4 N			
Wire acceleration (max.)				approx. 6 g			
Material		Housing	Plastics (PA 6)				
Material		Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)				
Wire mounting	g		Wire clip				
Installation			Mounting holes or mounting grooves on the sensor housing				
Temperature r	rango	Storage	-20 +80 °C				
iemperature i	ange	Operation	-20 +80 °C				
Connection			integrated cable, radial, length 1 m				
Shock (DIN EN 60068-2-27)			40 g / 6 ms in 3 axes, 2 directions and 3000 shocks each				
Vibration (DIN EN 60068-2-6)			3 g / 10 \dots 5000 Hz in 3 axes and 10 cycles each				
Protection cla	ss (DIN EN 60529)		IP65				
Weight			approx. 850 g (incl. cable)				



FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

Robust draw-wire sensors for OEM

wireSENSOR K100 analog

Durable and robust sensor design (IP67/IP69K)

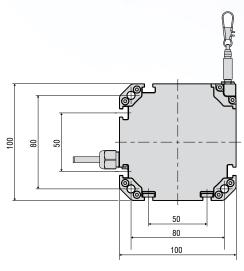
Compact sensor with large measuring range

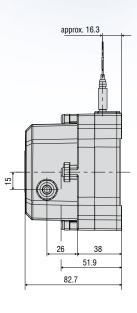
Large temperature range from -40 to +85 °C

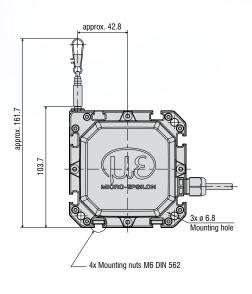
Potentiometer, current or voltage output

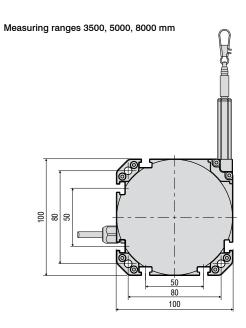


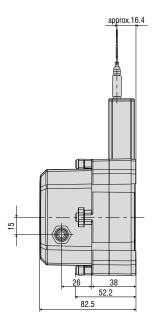
Measuring ranges 1500, 2500 mm

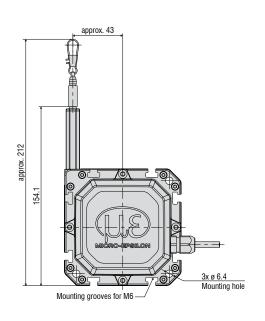




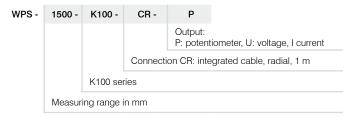








Model		WPS-1500-K100	WPS-2500-K100	WPS-3500-K100	WPS-5000-K100	WPS-8000-K100		
Measuring range		1500 mm	2500 mm	3500 mm	5000 mm	8000 mm		
Analog output 1)			Po	tentiometer, current, volta	ge			
Resolution		towards infinity	towards infinity					
	$\leq \pm 0.15\%$ FSO	≤ ±2.25 mm	-	-	-	-		
Linearity	\leq ±0.20% FSO	-	≤ ±5 mm	-	-	-		
Linearity	$\leq \pm 0.25\%$ FSO	-	-	≤ ±8.75 mm	≤ ±12.5 mm	-		
	$\leq \pm 0.35\%$ FSO	-	-	-	-	≤ ±28 mm		
Sensor element				Hybrid potentiometer				
Wire extension force (ma	ax.)	approx. 10 N						
Wire retraction force (min.)		approx. 2 N approx. 1.5 N						
Wire acceleration (max.)		approx. 5 g						
Material	Housing	Glass-fiber reinforced plastic						
Waterial	Measuring wire	Polyamide-coated stainless steel (ø 0.61 mm) Polyamide-coated stainless steel (ø 0.4						
Wire mounting				Wire clip				
Installation		Through-bores \varnothing 6.4 mm and mounting nuts (for M6) on the sensor housing						
Temperature range	Storage	-40 +85 °C						
remperature range	Operation	-40 +85 °C						
Connection		integrated cable, radial, length 1 m						
Shock (DIN EN 60068-2-27)		50 g / 8 ms in 3 axes, 2 directions and 1000 shocks each						
Vibration (DIN EN 60068	-2-6)	5 g / 10 150 Hz in 3 axes and 20 cycles each						
Protection class (DIN EN	I 60529)	IP67 / IP69K						
Weight				approx. 500 g				
500 Full 0 I - 0 - + +								



FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

Robust draw-wire sensors for OEM

wire SENSOR K100 digital

Durable and robust sensor design (IP67/IP69K)

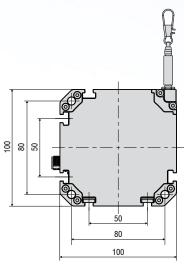
Compact sensor with large measuring range

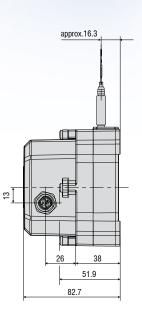
Large temperature range from -40 to +85 °C

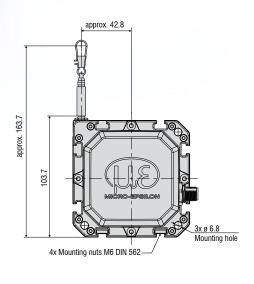
CANopen Interface

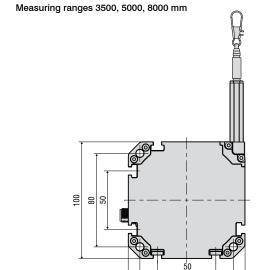


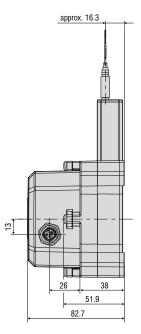
Measuring ranges 1500, 2500 mm

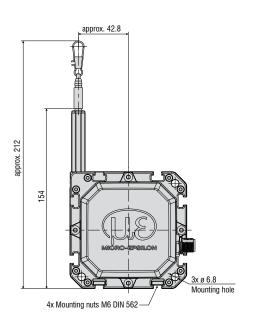




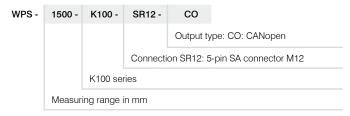








Model		WPS-1500-K100	WPS-2500-K100	WPS-3500-K100	WPS-5000-K100	WPS-8000-K100		
Measuring range		1500 mm	2500 mm	3500 mm	5000 mm	8000 mm		
Digital interface 1)				CANopen				
Resolution		0.37 mm	0.61 mm	0.85 mm	1.22 mm	1.95 mm		
	≤ ±0.15% FSO	≤ ±2.25 mm	-	-	-	-		
Linearity	≤ ±0.20% FSO	-	$\leq \pm 5 \text{ mm}$	-	-	-		
Linearity	≤ ±0.25% FSO	-	-	≤ ±8.75 mm	≤ ±12.5 mm	-		
	≤ ±0.35% FSO	-	-	-	-	≤ ±28 mm		
Sensor element				Hybrid potentiometer				
Wire extension force (m	nax.)			approx. 10 N				
Wire retraction force (min.)		approx. 2 N approx. 1.5 N						
Wire acceleration (max	.)	approx. 5 g						
Material	Housing	Glass-fiber reinforced plastic						
Material	Measuring wire	Polyamide	Polyamide-coated stair	nless steel (ø 0.45 mm)				
Wire mounting		Wire clip						
Installation		Through-bores Ø 6.4 mm and mounting nuts (for M6) on the sensor housing (optional: for series applications with additional M12 socket)						
Tomporatura ranga	Storage	-40 +85 ℃						
Temperature range	Operation	-40 +85 °C						
Connection		5-pole M12x1 connector						
Shock (DIN EN 60068-2-27)		50 g / 8 ms in 3 axes, 2 directions and 1000 shocks each						
Vibration (DIN EN 60068-2-6)		5 g / 10 150 Hz in 3 axes and 20 cycles each						
Protection class (DIN E	N 60529)	IP67 / IP69K ²⁾						
Weight				approx. 500 g				



FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards. Available with SAE J1939 on request.

2) With plug version only when connected. Available on request with two 5-pin M12x2 connectors (male-female, looped through).

Industrial draw-wire sensors

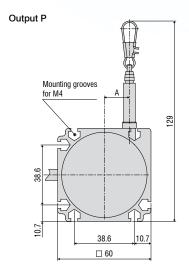
wireSENSOR P60 analog

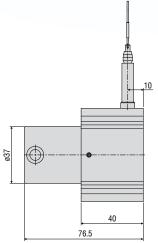
Robust aluminum profile housing

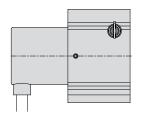
Customer-specific designs

Potentiometer, current or voltage output

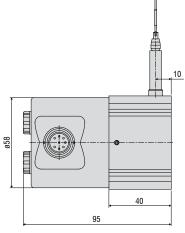


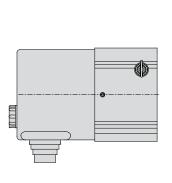






Output U/I	
Mounting grooves for M4	129
38.6 10.7	
□ 60	





 Measuring range (mm)
 A (mm)

 100 / 300 / 500 / 1000
 approx. 16.15

 150 / 750 / 1500
 approx. 24.2

Model			WDS-100- P60	WDS-150- P60	WDS-300- P60	WDS-500- P60	WDS-750- P60	WDS-1000- P60	WDS-1500- P60
Measuring r	ange		100 mm	150 mm	300 mm	500 mm	750 mm	1000 mm	1500 mm
Analog outp	out 1)				Potentio	ometer, current,	voltage		
Resolution						towards infinity			
	Hybrid potentiometer P10	≤ ±0.1% FSO	-	-	-	≤ ±0.5 mm	$\leq \pm 0.75$ mm	≤ ±1 mm	≤ ±1.5 mm
Linearity	Hybrid potentiometer P25	$\leq \pm 0.25\%$ FSO	-	-	$\leq \pm 0.75$ mm	-	-	-	-
	Conductive plastic/wire potentiometer P25	≤ ±0.5% FSO	≤ ±0.5 mm	≤ ±0.75 mm	-	-	-	-	-
Sensor element				Conductive plastic/wire Hybrid potentiometer			ter		
Wire extensi	ion force (max.)		approx. 7.5 N	approx. 5.5 N	approx. 7.5 N	approx. 7.5 N	approx. 5.5 N	approx. 7.5 N	approx. 5.5 N
Wire retracti	ion force (min.)		approx. 6.5 N	approx. 4.5 N	approx. 6 N	approx. 6 N	approx. 4 N	approx. 5 N	approx. 3.5 N
Wire acceler	ration (max.)		approx. 10 15 g (depending on measuring range)						
Material		Housing	Aluminum						
Waterial		Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)						
Wire mounti	ing		Wire clip						
Installation			Mounting grooves on the sensor housing						
Temperature	a range	Storage	-20 +80 °C						
iemperature	e range	Operation	-20 +80 °C						
Connection		Potentiometer			integrated	d cable, radial, le	ength 1 m		
Connection	Current, voltage		pluggable cable via 8-pin flange connector (DIN45326), radial						
Shock (DIN EN 60068-2-27)		50 g / 10 ms in 3 axes, 1000 shocks each							
Vibration (DIN EN 60068-2-6)		20 g / 10 2000 Hz in 3 axes, 10 cycles each							
Protection c	lass (DIN EN 60529)		IP65 ²⁾						
Weight				approx. 370 g					

WDS -	100 -	P60 -	CR -	Р		
				U: volta	type: ntiometer (with connection CR) uge (with connection SR) nt (with connection SR)	
			Connec SR: rad CR: inte	ial plug	able, radial, 1 m	
		P60 serie	es			
	Measuring range in mm					

FSO = Full Scale Output

¹⁾ Specifications for analog outputs from page 58 onwards.

²⁾ With plug version only when connected.

Industrial draw-wire sensors

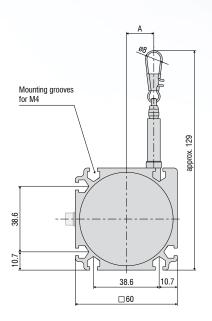
wire SENSOR P60 digital

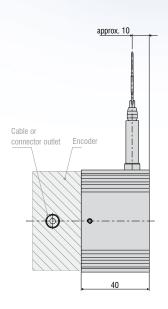
Robust aluminum profile housing

Customer-specific designs

Absolute or incremental encoder







MR (mm)	A (mm)
1000	approx. 16.15
1500	approx. 24.2

Output CO/PB HTL/TTL output Output PN/ENIP/CAT SSI output –Mechanical system -Mechanical _Mechanical -Mechanical 90 9 28.4 10.6 13.2 80.2 22.2 С

Total length mechanics + Encoder (C)							
Output	HTL/TTL	SSI	CO/PB	PN/ENIP/CAT			
C (mm)	78	79.3	120.3	86.9			

Model		WDS-1000-P60	WDS-1500-P60	
Measuring range		1000 mm	1500 mm	
Digital interface 1)		PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT		
Digital output 1)		HTL, TTL, SSI		
Resolution	HTL, TTL	0.067 mm (15 pulses/mm)	0.1 mm (10 pulses/mm)	
	SSI, PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT	0.012 mm	0.018 mm	
Linearity	≤ ±0.02% FSO	≤ ±0.2 mm	≤ ±0.3 mm	
Sensor element		Incremental/absolute encoder		
Wire extension force (max.)		approx. 7.5 N	approx. 5.5 N	
Wire retraction force (min.)		approx. 5 N	approx. 3.5 N	
Wire acceleration (max.)		approx. 10 g	approx. 15 g	
Material	Housing	Aluminum		
Material	Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm)		
Wire mounting		Wire clip		
Installation		Mounting grooves on the sensor housing		
Temperature range	Storage	-20 +80 °C		
	Operation	-20 +80 °C		
Connection	HTL, TTL	integrated cable, radial, length 1 m		
	SSI	12-pin flange connector, radial		
	PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT	Bus cover		
Shock (DIN EN 60068-2-27)		50 g / 10 ms in 3 axes, 1000 shocks each		
Vibration (DIN EN 60068-2-6)		20 g / 10 2000 Hz in 3 axes, 10 cycles each		
Protection class (DIN EN 60529)		IP65 ²⁾		
Weight		approx. 1 kg		
ESO - Eull Soolo Output				

WDS -	1000 -	P60 -	CR -	TTL	
				Output: HTL TTL CO: CANopen PB: Profibus DP SSI: Gray Code PN: PROFINET ENIP: EtherNet/IP CAT: EtherCAT	
			CR (wi	ection: th SSI output): plug, radial th HTL, TTL output): integrated cable, radial, 1 m th CO, PB, PN, ENIP, CAT output): bus cover	
		P60 serie	es		
	Measuring range in mm				

FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

2) With plug version only when connected

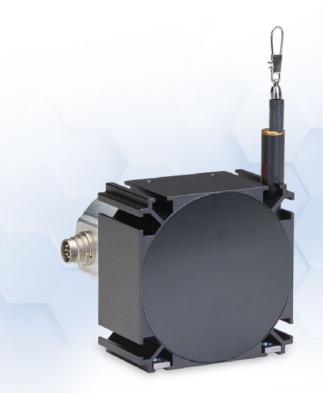
Industrial draw-wire sensors

wire SENSOR P96 analog

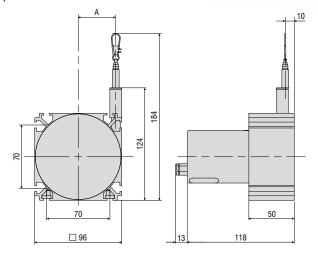
Robust aluminum profile housing

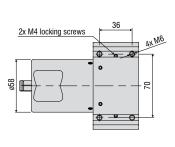
Customer-specific designs

Potentiometer, current or voltage output



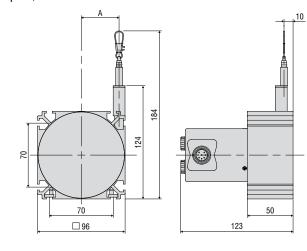
Output P

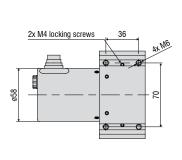




Measuring range (mm)	A (mm)
2000	approx. 32
2500	approx. 41.4

Output U/I





Model		WDS-2000-P96	WDS-2500-P96			
Measuring range		2000 mm	2500 mm			
Analog output 1)		Potentiometer,	current, voltage			
Resolution		toward	s infinity			
Linearity	$\leq \pm 0.1\%$ FSO	≤ ±2 mm	≤ ±2.5 mm			
Sensor element		Hybrid pot	tentiometer			
Wire extension force (max.)		approx. 11 N	approx. 9 N			
Wire retraction force (min.)		approx. 7.5 N	approx. 5.5 N			
Wire acceleration (max.)	approx. 8 g					
Material	Housing	Aluminum				
Material	Measuring wire	Polyamide-coated stainless steel (ø 0.8 mm)				
Wire mounting		Wire clip				
Installation		Mounting grooves on the sensor housing				
Temperature range	Storage	-20 +80 °C				
remperature range	Operation	-20 +80 °C				
Connection	Potentiometer	integrated cable, axial, length 1 m				
Connection	Current, voltage	pluggable cable via 8-pin flange connector (DIN45326), radial				
Shock (DIN EN 60068-2-27) 50 g / 10 ms in 3 axes, 1000 shocks each			es, 1000 shocks each			
Vibration (DIN EN 60068-2-6)	-6) 20 g / 20 2000 Hz in 3 axes, 10 cycles each					
Protection class (DIN EN 60529)		IP65 ²⁾				
Weight		approx	. 1.1 kg			

WDS -	2000 -	P96 -	CA -	Р	
				U: volta	type: ntiometer (with CA connection) ge (with connection SR) nt (with connection SR)
			Connec SR: rad CA: inte	ial plug	able, axial, 1 m
		P96 serie	es		
	Measuring range in mm				

FSO = Full Scale Output

¹⁾ Specifications for analog outputs from page 58 onwards.

²⁾ With plug version only when connected.

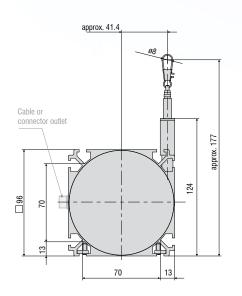
Industrial draw-wire sensors

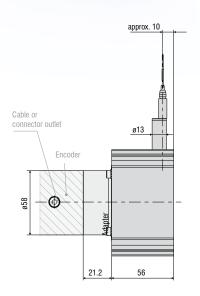
wire SENSOR P96 digital

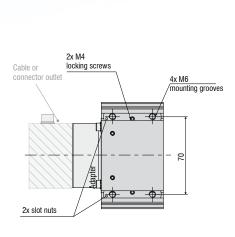
Robust aluminum profile housing

Absolute or incremental encoder









HTL/TTL output Output CO/PB Output PN / ENIP / CAT SSI output Mechanical system Mechanical system Mechanical system system 9 10.6 13.2 86.7 45.3 46.9 С

Total length mechanics + Encoder (C)						
Output	HTL/TTL	SSI	CO/PB	PN /ENIP/CAT		
C (mm)	121.2	122.5	163.9	124.1		

Model		WDS-3000-P96		
Measuring range		3000 mm		
Digital interface 1)		PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT		
Digital output 1)		HTL, TTL, SSI		
	HTL, TTL	0.087 mm (11.53 pulses/mm)		
Resolution	SSI, PROFINET Profibus DP, CANopen, EtherNet/IP, EtherCAT	0.032 mm		
Linearity	≤ ±0.02% FSO	≤ ±0.6 mm		
Sensor element		Incremental/absolute encoder		
Wire extension for	rce (max.)	approx. 9 N		
Wire retraction for	rce (min.)	approx. 5.5 N		
Wire acceleration (max.)		approx. 7 g		
Hou Material		Aluminum		
Material	Measuring wire	Polyamide-coated stainless steel (ø 0.8 mm)		
Wire mounting		Wire clip		
Installation		Mounting grooves on the sensor housing		
Temperature rang	Storage	-20 +80 °C		
remperature rang	Operation	-20 +80 °C		
	HTL, TTL	integrated cable, radial, length 1 m		
Connection	SSI	12-pin flange connector, radial		
PROFINET Profibus DP, CANopen, EtherNet/IP, EtherCAT		Bus cover		
Shock (DIN EN 60068-2-27)		50 g / 10 ms in 3 axes, 1000 shocks each		
Vibration (DIN EN	60068-2-6)	20 g / 20 2000 Hz in 3 axes, 10 cycles each		
Protection class (DIN EN 60529)	IP65 ²⁾		
Weight		approx. 1.7 kg		
ESO - Full Sools Ou	to t			

WDS -	3000 -	P96 -	CR -	TTL	
				Output: HTL TTL CO: CAI PB: Prof SSI: Gra PN: PRC ENIP: Et CAT: Eth	ibus DP y Code PFINET herNet/IP
					ut): plug, radial . output): integrated cable, radial, 1 m PN, ENIP, CAT output): bus cover
		P96 serie	es		
	Measuri	ng range i	n mm		

FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

2) With plug version only when connected

Industrial draw-wire sensors

wire SENSOR P115 analog

Robust aluminum profile housing

Customer-specific designs

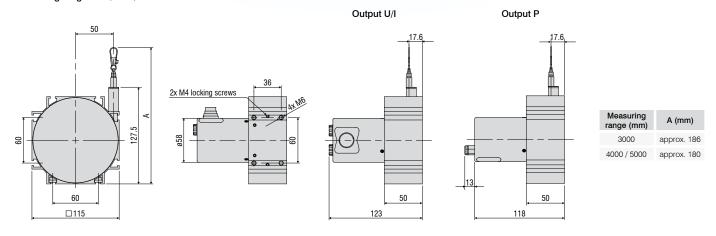
Potentiometer, current or voltage output



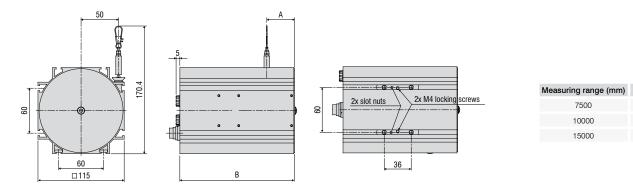
37

60.5

Measuring range 3000/4000/5000 mm



Measuring range 7500/10000/15000 mm



Model		WDS-3000-P115	WDS-4000-P115	WDS-5000-P115	WDS-7500-P115	WDS-10000-P115	WDS-15000-P115	
Measuring range		3000 mm	4000 mm	5000 mm	7500 mm	10000 mm	15000 mm	
Analog output 1)				Potentiometer,	current, voltage			
Resolution				towards	s infinity			
I in a sale :	≤ ±0.1% FSO	≤ ±3 mm	-	-	-	-	-	
Linearity	≤ ±0.15% FSO	-	≤ ±6 mm	≤ ±7.5 mm	≤ ±11.3 mm	≤ ±15 mm	≤ ±22.5 mm	
Sensor element				Hybrid pot	entiometer			
Wire extension force (ma	ax.)	approx. 8 N	approx. 8.5 N	approx. 9 N	approx. 24 N	approx. 21 N	approx. 25 N	
Wire retraction force (mir	n.)	approx. 4 N	approx. 4 N	approx. 4 N	approx. 8 N	approx. 8 N	approx. 8 N	
Wire acceleration (max.)		approx. 6 g						
Matadal	Housing	Aluminum						
Material	Measuring wire	Polyamide-coated stainless steel (ø 0.45 mm) Polyamide-coated stainless steel (ø 1 mm)						
Wire mounting				Wire	clip			
Installation		Mounting grooves on the sensor housing						
Tamparatura ranga	Storage	-20 +80 °C						
Temperature range	Operation	-20 +80 °C						
Connection	Potentiometer	integrated cable, axial, length 1 m						
Connection	Current, voltage	pluggable cable via 8-pin flange connector (DIN45326), radial						
Shock (DIN EN 60068-2-	-27)	50 g / 10 ms in 3 axes, 1000 shocks each						
Vibration (DIN EN 60068-2-6) 20 g / 20 2000 Hz in 3 axes, 10 cycles each			ch					
Protection class (DIN EN	l 60529)	IP65 ²⁾						
Weight			approx. 1.1 kg		approx. 2.2 kg	approx. 3.2 kg	approx. 3.5 kg	
ECO Full Cools Outsut								

WDS -	3000 -	P115 -	CA -	Р		
				CA co SA co U/I: v SR co	otentiometer: onnection with P115-3000/4000/5000 onnection with P115-7500/10000/15000 voltage/current onnection with P115-3000/4000/5000 onnection with P115-7500/10000/15000	
			Connect SR: rad SA: axia CA: inte	ial plug al plug	cable, axial, 1 m	
	P115 series					
	Measuring range in mm					

FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

2) With plug version only when connected.

Industrial draw-wire sensors

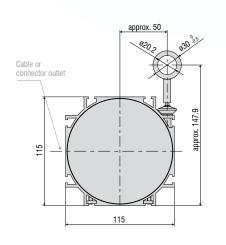
wire SENSOR P115 digital

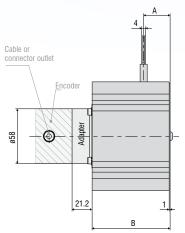
Robust aluminum profile housing

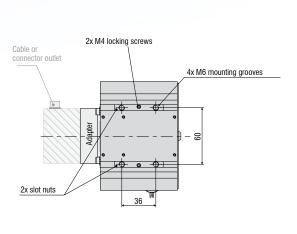
Customer-specific designs

Absolute or incremental encoder







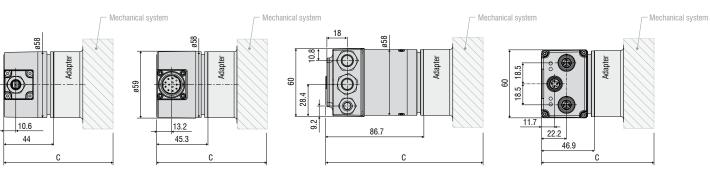


HTL/TTL output

SSI output

Output CO/PB

Output PN / ENIP / CAT



MR (mm)	A (mm)	B (mm)
5000	approx. 28	82.5
7500	approx. 37	105.5
10000	approx. 44.5	148.5
15000	approx. 61	180.5

Total length mechanics + Encoder (C)							
Output		HTL/TTL	SSI	CO/PB	PN /ENIP/CAT		
	MR 5000	147.7	149.0	190.4	150.6		
C (mm)	MR 7500	170.7	172.0	213.4	173.6		
	MR 10000	213.7	215.0	256.4	216.6		
	MR 15000	245.7	247.0	288.4	248.6		

Model		WDS-5000-P115	WDS-7500-P115	WDS-10000-P115	WDS-15000-P115		
Measuring range	Э	5000 mm	7500 mm	10000 mm	15000 mm		
Digital interface	1)		PROFINET, Profibus DP, CAN	Nopen, EtherNet/IP, EtherCAT	Г		
Digital output 1)			HTL, T	TL, SSI			
	HTL, TTL		0.105 mm (9.5	52 pulses/mm)			
Resolution	SSI, PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT		0.03	8 mm			
Linearity	≤ ±0.01% FSO	-	-	≤ ±1 mm	≤ ±1.5 mm		
Lineanty	≤ ±0.02% FSO	≤ ±1 mm	≤ ±1.5 mm	-	-		
Sensor element			Incremental/ab	osolute encoder			
Wire extension for	orce (max.)	approx. 16 N	approx. 24 N	approx. 21 N	approx. 25 N		
Wire retraction for	orce (min.)	approx. 4 N	approx. 8 N	approx. 8 N	approx. 8 N		
Wire acceleration	n (max.)	approx. 5 g	approx. 6 g	approx. 3 g	approx. 3 g		
Material	Housing	Aluminum					
Malenai	Measuring wire	Polyamide-coated stainless steel (ø 1 mm)					
Wire mounting		Eyelet (ø 20.2 mm)					
Installation		Mounting grooves on the sensor housing					
Temperature	Storage	-20 +80 °C					
range	Operation	-20 +80 °C					
	HTL, TTL	integrated cable, radial, length 1 m					
Connection	SSI	12-pin flange connector, radial					
PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT		Bus cover					
Shock (DIN EN 6	60068-2-27)	50 g / 10 ms in 3 axes, 1000 shocks each					
Vibration (DIN EN 60068-2-6) 20 g / 20			20 g / 20 2000 Hz in	3 axes, 10 cycles each			
Protection class	(DIN EN 60529)	IP65 ²⁾					
Weight		approx. 2 kg	approx. 2.5 kg	approx. 3.5 kg	approx. 4.5 kg		
FCO Full Cools O							

	Ū					
WDS -	5000 -	P115 -	CR -	TTL		
				Output: HTL TTL CO: CAN PB: Profit SSI: Gray PN: PROF ENIP: Eth CAT: Ethe	us DP Code INET erNET/IP	
			CR (with	SSI output HTL, TTL): plug, radial output): integrated cable, radi N, ENIP, CAT output): bus cov	
		P115 ser	ries			
	Measuri	ing range i	n mm			

FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.

2) With plug version only when connected

Draw-wire long-range sensors

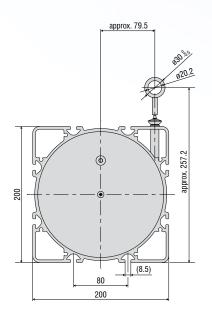
wire SENSOR P200 digital

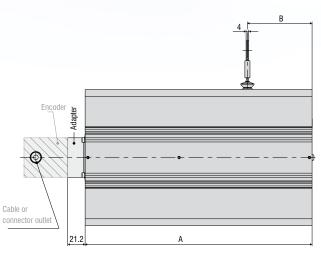
Robust aluminum profile housing

Customer-specific designs

Absolute or incremental encoder







MR (mm)	A (mm)	B (mm)
30000	268	75
40000	300	95
50000	333.5	95

HTL/TTL output SSI output Output CO / PB Output PN / ENIP / CAT Mechanical system Mecha

Total lengt	Total length mechanics + Encoder (C)						
Output		HTL/TTL	SSI	CO/PB	PN /ENIP/CAT		
	MR 30,000	333.2	334.5	375.9	336.1		
C (mm)	MR 40,000	365.2	366.5	407.9	368.1		
	MR 50,000	398.7	404.5	445.9	406.1		

Model		WDS-30000-P200	WDS-40000-P200	WDS-50000-P200		
Measuring range		30000 mm	50000 mm			
Digital interface 1)		PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT				
Digital output 1)			HTL, TTL, SSI			
HTL, TTL			0.167 mm (6 pulses/mm)			
Resolution	SSI, PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT	0.061 mm				
Linearity	≤ ±0.01% FSO	≤ ±3 mm	≤ ±4 mm	≤ ±5 mm		
Sensor element			Incremental/absolute encoder			
Wire extension fo	rce (max.)	approx. 22 N	approx. 22 N	approx. 24 N		
Wire retraction for	rce (min.)	approx. 12 N	approx. 11 N	approx. 11 N		
Wire acceleration	(max.)	approx. 2 g				
Housing Material		Aluminum				
wateriai	Measuring wire	Polyamide-coated stainless steel (ø 0.8 mm)				
Wire mounting		Eyelet (ø 20.2 mm)				
nstallation		Mounting grooves on the sensor housing				
Temperature rang	Storage	-20 +80 °C				
iemperature rang	Operation	-20 +80 °C				
	HTL, TTL	integrated cable, radial, length 1 m				
Connection	SSI	12-pin flange connector, radial				
	PROFINET, Profibus DP, CANopen, EtherNet/IP, EtherCAT					
Shock (DIN EN 6	0068-2-27)	50 g / 10 ms in 3 axes, 1000 shocks each				
Vibration (DIN EN	I 60068-2-6)	20 g / 20 \dots 2000 Hz in 3 axes, 10 cycles each				
Protection class (DIN EN 60529)		IP65 ²⁾			
Weight		approx. 10 kg	approx. 11 kg	approx. 12 kg		

WDS -	30000 -	P200 -	CR -	TTL
				Output: HTL TTL CO: CANopen PB: Profibus DP SSI: Gray Code PN: PROFINET ENIP: EtherNet/IP CAT: EtherCAT
			CR (with	ction: h SSI output): radial plug h HTL, TTL output): integrated cable, radial, 1 m h CO, PB, PN, ENIP, CAT output): bus cover
		P200 ser	ries	
	Measuri	ng range i	in mm	

FSO = Full Scale Output

1) Specifications for digital outputs from page 59 onwards.
2) With plug version only when connected

Miniature draw-wire sensors for test applications

wireSENSOR MT

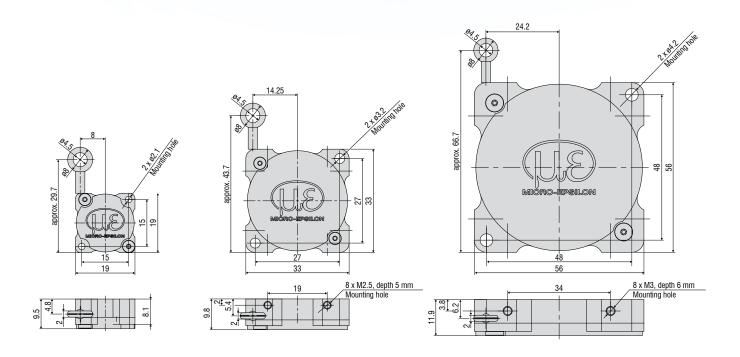
Miniature sensor size

Ideal for extremely high accelerations

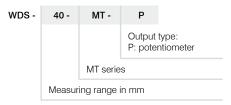
Easy, fast and flexible mounting

Potentiometer output





Model		WDS-40-MT19-P	WDS-80-MT33-P	WDS-130-MT56-P			
Measuring range		40 mm	80 mm	130 mm			
Analog output 1)			Potentiometer				
Resolution			towards infinity				
Linearity	$\leq \pm 0.4\%$ FSO	-	≤ ±0.32 mm	≤ ±0.52 mm			
Linearity	≤ ±1% FSO	≤ ±0.4 mm	-				
Sensor element			Conductive plastic potentiometer				
Wire extension force (max.)	approx. 2 N	approx. 1.5 N	approx. 1 N			
Wire retraction force (min.)	approx. 0.7 N	approx. 0.5 N	approx. 0.3 N			
Wire acceleration (max.)		approx. 60 g	approx. 60 g	approx. 15 g			
Housing Material		Aluminum					
Iviaterial	Measuring wire	Polyamide-coated stainless steel (ø 0.36) Polyamide-coated stainless steel (ø 0.45)					
Wire mounting			Eyelet (ø 4.5 mm)				
Installation		Through-holes ø 2.1 mm	Through-holes ø 3.2 mm	Through-holes ø 4.2 mm			
Temperature range	Storage		-40 +85 °C	-40 +85 °C			
remperature range	Operation		-40 +85 °C				
Connection		Stranded wires, approx. 6 cm					
Shock (DIN EN 60068-2-27)		50 g / 10 ms in 1 direction, 1000 shocks					
Vibration (DIN EN 60068-2-6)		20 g / 20 2000 Hz in 3 axes, 10 cycles each					
Protection class (DIN	EN 60529)		IP50				
Weight		approx. 8 g	approx. 22 g	approx. 82 g			



FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

Robust miniature draw-wire sensors

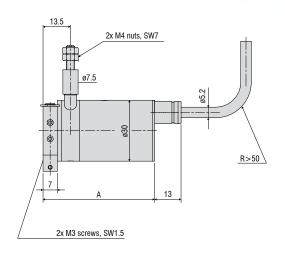
wire SENSOR MPM analog

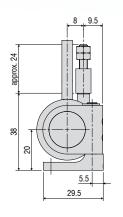
Compact miniature design

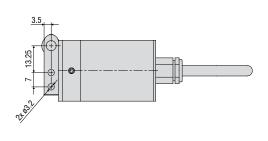
Flexible mounting options due to swiveling mounting flange

For very fast measurement movements, wire accelerations up to 100 g









Measuring range (mm)	A (mm)
50	55
150 / 250	64
50-HG	61
150 / 250-HG	70

Model			WDS-50-MPM	WDS-150-MPM	WDS-250-MPM		
Measuring	range		50 mm	150 mm	250 mm		
Analog out	tput 1)		Potentiometer				
Resolution			towards infinity				
Linearity	Conductive plastic potentiometer P20		≤ ±0.125 mm	-	-		
Linearity	Hybrid potentiometer P25	$\leq \pm 0.25\%$ FSO	-	$\leq \pm 0.3 \text{ mm}$	≤ ±0.5 mm		
Sensor element			Conductive plastic potentiometer	Hybrid pot	entiometer		
Wire extension force (max.)			approx. 3.5 N (HG option: 17 N)				
Wire retraction force (min.)			approx. 1.5 N (HG option: 10 N)				
Wire acceleration (max.)		approx. 25 g (HG option: 100 g)					
Material		Housing	Aluminum				
ivialeriai		Measuring wire	Stainless steel (ø 0.45 mm)				
Wire moun	iting		M4 threaded bolts				
Installation			Mounting flange rotatable in two axes 180° / 360°				
Temperatu	ro rongo	Storage	-20 +80 °C				
iemperatu	re range	Operation	-20 +80 °C				
Connection	n		integrated cable, axial, length 1 m				
Shock (DIN EN 60068-2-27)		50 g / 20 ms in 3 axes, 1000 shocks each					
Vibration (DIN EN 60068-2-6)			20 g / 20 2000 Hz in 3 axes, 10 cycles each				
Protection	class (DIN EN 60529)		IP65				
Weight			approx. 150 g (incl. cable)				

WDS -	50 -	MPM -	C -	Р-	HG	
					HG option	on: eleration up to 100 g
				Output P: pote	type: ntiometer	
			Connec C: integ		ole, axial, 1	m
		MPM se	eries			
	Measur	ing range	in mm			

FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

Robust miniature draw-wire sensors

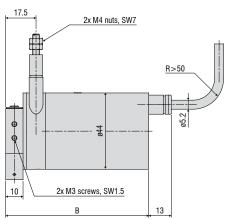
wireSENSOR MP/MPW analog

Miniature design

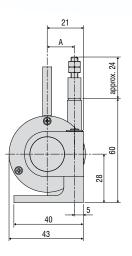
High protection class IP67 (MPW)

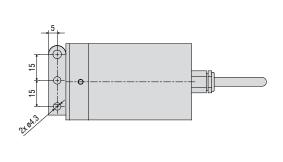
For fast movements and harsh application environments





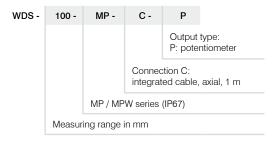






Measuring range (mm)	A (mm)	B (mm)
100 / 300 / 500 / 1000-MP	15.7	82.5
100 / 300 / 500 / 1000-MPW	15.7	86.5

Model			WDS-100-MP(W)	WDS-300-MP(W)	WDS-500-MP(W)	WDS-1000-MP(W)		
Measuring r	range		100 mm	300 mm	500 mm	1000 mm		
Analog outp	out 1)		Potentiometer					
Resolution			0.15 mm	0.2 mm	toward	s infinity		
	Hybrid potentiometer P10	≤ ±0.1% FSO	-	-	≤ ±0.5 mm	≤ ±1 mm		
Linearity	Wire potentiometer P25	≤ ±0.25% FSO	-	≤ ±0.75 mm	-			
	Wire potentiometer P50	$\leq \pm 0.5\%$ FSO	$\leq \pm 0.5 \text{ mm}$	-	-	-		
Sensor element			Wire pote	entiometer	Hybrid pot	tentiometer		
Wire extens	ion force (max.)		approx. 8.5 N	approx. 8 N				
Wire retraction force (min.)			approx. 7 N	approx. 7 N	approx. 6.5 N	approx. 5 N		
Wire acceleration (max.)			approx. 30 g					
Hous Material		Housing	Aluminum					
Material		Measuring wire	Stainless steel (ø 0.45 mm)					
Wire mounti	ing			M4 threa	ided bolts			
Installation				Mounting flange rotatab	le in two axes 180° / 360°			
Temperature	o rango	Storage	-20 +80 °C					
iemperature	erange	Operation	-20 +80 °C					
Connection				integrated cable, axial, length 1 m				
Shock (DIN EN 60068-2-27)			50 g / 20 ms in 3 axes, 1000 shocks each					
Vibration (DIN EN 60068-2-6)		20 g / 20 2000 Hz in 3 axes, 10 cycles each						
Protection class (DIN EN 60529)		MP series	IP65					
TOLECTION	1000 (DIIV LIV 00029)	MPW series	IP67					
Weight				approx. 270	g (incl. cable)			
	-l- O. t- t							



FSO = Full Scale Output

1) Specifications for analog outputs from page 58 onwards.

Options

wireSENSOR

Customer-specific modifications for your series application

If the standard models do not meet certain specific requirements, draw-wire sensors from the standard range can be adapted accordingly by Micro-Epsilon. Cost-effective implementation can already be achieved with medium-sized quantities (depending on the type and number of changes).

Measuring wire

- Plastics
- Stainless steel (coated/uncoated)
- Different diameters
- Thicker wire for improved snap protection

- Wire clip - Eyelet - Thread - Wire extension

Wire attachment





- Adaption of supply voltage
- Inverted signal
- Redundant signal outputs
- Alignment cable/connector outlet



Sensor mounting

- Mounting bracket
- Mounting plate
- Magnetic holder

Wire guide

- Wire wiper
- Different designs of integrated deflection pulleys
- Wire outlet socket from ceramics for increased diagonal pull up to 15°



Housing and environment

- Wire outlet right (standard) / left
- Protection class up to IP69K
- Drainage holes
- Stainless steel spring
- Housing material
- Wire acceleration
- Snap protection

^{*} Some options cannot be combined with each other; availability of options on request

Accessories

wireSENSOR

Wire deflection pulleys for external installation

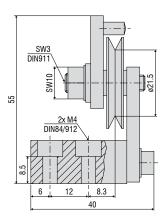
TR1-WDS

Wire deflection pulley, adjustable, for sensors with a wire diameter $\leq 0.45 \ \text{mm}$



cannot jump off!

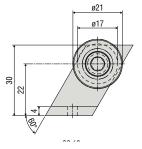
Set the distance so small that the wire

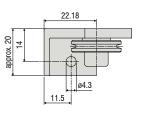


TR3-WDS

Wire deflection pulley, fixed, for sensors with a wire diameter $\leq 0.45 \ \text{mm}$



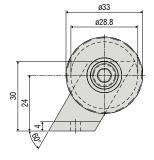


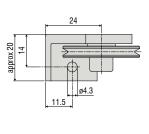


TR4-WD9

Wire deflection pulley, fixed, for sensors with a wire diameter of 0.8 mm to 1 mm





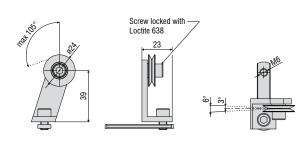


Wire deflection pulley for direct installation on the sensor housing

TR5-WDS

Integrated wire deflection pulley for P115 sensors with a wire diameter of 0.45 mm

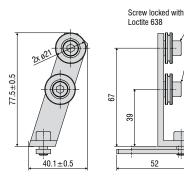


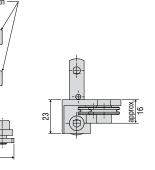


TR5-WDS(03)

Integrated double deflection pulley for P115 sensors with a wire diameter of 0.45 mm

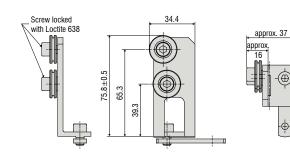






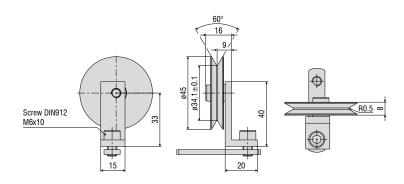
 $\begin{tabular}{l} \textbf{TR5-WDS(04)} \\ \textbf{Integrated double deflection pulley, } 90^\circ \ angled, for P115 \ sensors \ with a wire diameter of 0.45 \ mm \end{tabular}$

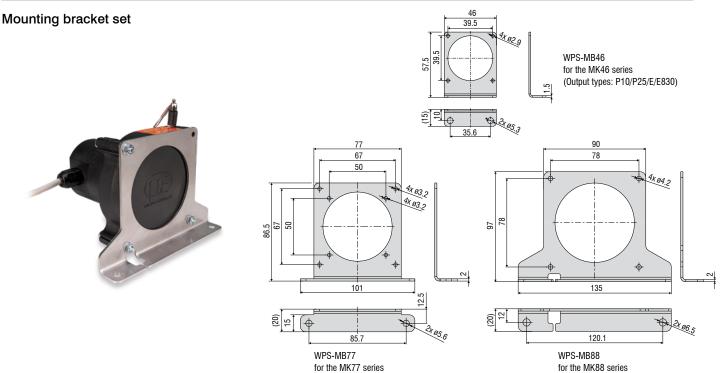




TR6-WDS(01)
Integrated wire deflection pulley for the P115 sensors with a wire diameter of 1 mm

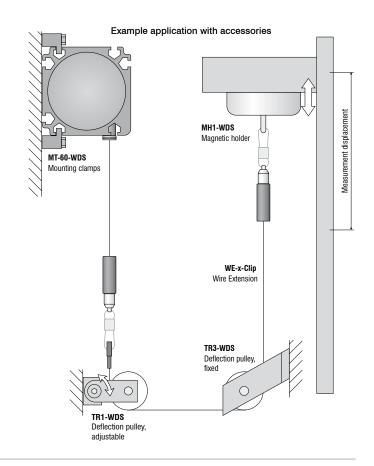






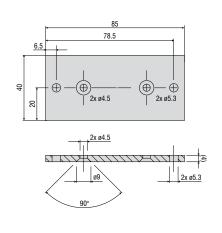
Accessories & Notes for installation wireSENSOR

Accessories	
WE-xxx-M4	Wire extension with M4 wire connection, x=wire length
WE-xxxx-Clip	Wire extension with eyelet, x = wire length
WE-xxx-Clip-WSS	Wire extension with clip and uncoated wire d=0.45 mm
WE-xxxx-Ring-PW	Wire extension with plastic ring and para-aramid wire, 1 mm
GK1-WDS	Fork head for M4
MH1-WDS	Magnetic holder for wire attachment
MH2-WDS	Magnetic holder for sensor mounting
MT-60-WDS	Mounting clamps for WDS-P60
FC8	Mating plug for WDS straight, 8-pin
FC8/90	Mating plug, 90° angled for WDS
PC3/8-WDS	Sensor cable, 3 m long, for WDS with 8-pin cable connector
WDS-MP60	Mounting plate for P60 models
WPS-MB46	Mounting bracket set for the MK46 series (output type: P10/P25/E/E830)
WPS-MB77	Mounting bracket set for the MK77 series
WPS-MB88	Mounting bracket set for the MK88 series
PC2/10-WDS-A	Cable for SSI encoder, 2 m long
PC10/10-WDS-A	Cable for SSI encoder, 10 m long
PC5/5-IWT	Sensor cable, 5 m long, M12x1 connector, 5-pin, A-coding



WDS-MP60 Mounting plate for P60 models



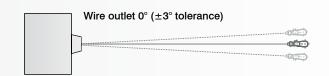


All dimensions in mm, not to scale

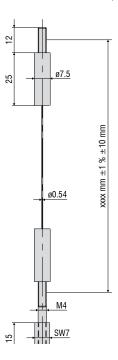
Installation instructions:

Wire attachment: during installation, do not allow at any time the measuring wire to freely return.

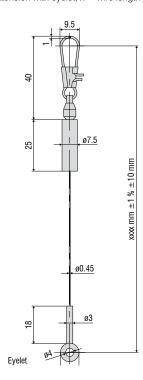
Angle of wire outlet: Make sure during installation that the wire outlet is straight (tolerance of $\pm 3^{\circ}$). Exceeding this tolerance leads to increased wear of the wire material and on the wire outlet.



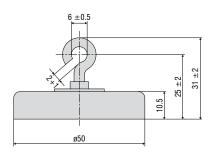
WE-xxxx-M4Wire extension with M4 wire connection, x=wire length



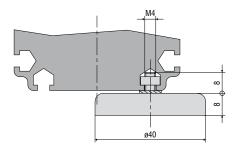
 $\label{eq:WE-xxxx-Clip} \mbox{Wire extension with eyelet, } \mbox{$x=$ wire length}$



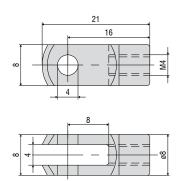
MH1-WDS Magnetic holder for wire attachment



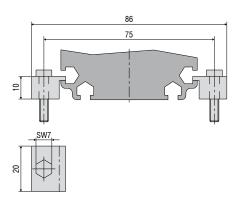
MH2-WDS Magnetic holder for sensor mounting



GK1-WDSFork head for M4



MT-60-WDS Mounting clamps for WDS-P60



Output specifications wireSENSOR

Analog

Output	Connector M16 -SA / -SR	Integrated cable -CA / -CR	Open contacts
--------	----------------------------	-------------------------------	---------------

Potentiometer output (l	P)	12			
Input voltage Resistance Temperature coefficient	max. 32 VDC with 1 kOhm / max. 1 W 1 kOhm ±10 % (resistance divider) ±0.0025 % FSO/°C	5 0 4 3 8 0 1 7 1 6 Sensor side		2 - CW->	3881
		1 = Input + 2 = Ground 3 = Signal	White = Input + Brown = Ground Green = Signal	1 = Input + 2 = Signal 3 = Ground	CCW 1 CLOCKWISE CLOCKWISE

Voltage output (U)			
Supply voltage	14 27 VDC (non-stabilized)		
Current consumption	max. 30 mA	2	
Output voltage	0 10 VDC Option 0 5 / ±5 V	5 6 4	
Load resistance	>5 kOhm	7 6	
Output noise	0.5 mV _{eff}	Sensor side	
Temperature coefficient	±0.005 % FSO/°C	Solidor dide	
Electromagnetic compatibility (EMC)	EN 61000-6-4 EN 61000-6-2		
Adjustment range (if supported by the model)		1 = Power supply	White = Supply
Zero	±20 % FSO	2 = Ground 3 = Signal	Brown = Ground Green = Signal
Sensitivity	±20 %	4 = Ground	Yellow = Ground

Current output (I)				
Supply voltage	14 27 VDC (non-stabilized)			
Current consumption	max. 35 mA			
Output current	4 20 mA	2		
Load	<600 Ohm	5 • • 4		
Output noise	$<$ 1.6 μ A _{eff}			
Temperature coefficient	±0.01 % FSO/°C	7 6		
Electromagnetic compatibility (EMC)	EN 61000-6-4 EN 61000-6-2	Sensor side		
Adjustment range (if su	pported by the model)			
Zero	< ±18 % FSO	1 = Power supply	White = Supply	
Sensitivity	±15 %	2 = Ground	Brown = Ground	

CANopen

(for the MK88 and K100 series)

CANopen features		
Profiles	Communication profile CiA 301. Device profile CiA 406 (absolute linear encoder)	
SDO	1x SDO server	
PDO	2x TxPDO	
PDO modes	Event/time-triggered, synchronous (cyclic/acyclic)	
Preset value	The "Preset" parameter can be used to set the current measured value to any value. The difference from the original value is stored in the object.	
Direction	Via the operating parameter, the counting direction of the measured values can be reversed	
Diagnosis	Heartbeat, Emergency Message	
Default setting	AutoBaud(9), Node-ID 1	

Setting the baud rate	
Baud rate adjustable via LSS or object 0x3001	
0	1000 kBaud
2	500 kBaud
3	250 kBaud
4	125 kBaud
6	50 kBaud
9	AutoBaud (default)

Description of the connections		
Pin	Assignment	
1	n. c.	
2	V+ (732VDC)	
3	GND	
4	CAN-High	
5	CAN-Low	



Setting the subscriber address (node ID)

Address adjustable via LSS or object 0x3000 (1....127, 1=default)

Output specifications

wireSENSOR

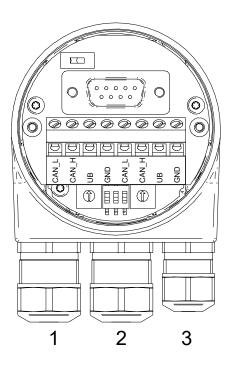
CANopen

(for P60, P96, P115 and P200 series)



Setting the CANopen baud rate			
Baud rate		DIP switch setting	9
Daud rate	1	2	3
10 kBit/s	OFF	OFF	OFF
20 kBit/s	OFF	OFF	ON
50 kBit/s	OFF	ON	OFF
125 kBit/s	OFF	ON	ON
250 kBit/s	ON	OFF	OFF (factory settings)
500 kBit/s	ON	OFF	ON
800 kBit/s	ON	ON	OFF
1 MBit/s	ON	ON	ON

If Node-ID 00 is set, the baud rate can be programmed via the CAN bus.



Description of the CANopen connections		
GND	Ground connection for UB	
UB	Operating voltage	
CAN_H	CAN bus signal (dominant High)	
CAN_L	CAN bus signal (dominant Low)	

Max. core cross-section		
Single-wire (rigid)	1.5 mm 2	
Fine-wired (flexible)	1.0 mm2	
Fine-wired (flexible)	With ferrule 0.75 mm2	

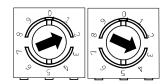
Cable diameter	
Cable gland 1,2	ø810 mm (-40+85 °C) ø59 mm (-25+85 °C)
Cable gland 3	Ø4.56 mm (-40+85 °C) Ø36 mm (-25+85 °C)

Tightening torque

Terminal block/screw terminal max. 0.4 Nm (recommended tightening torque 0.3 Nm)

Settings of the CANopen participant address

Address can be set with rotary switch. Example: Participant address 23

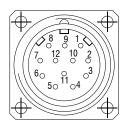


SSI (Gray Code)

Pin assignment Flange socket M23, 12-pin, pin contacts, CW (assignment according to option 3252)

PIN	Assignment
1	+Vs
2	0 V
3	Clock+
4	Data+
5	SET
6	Data-
7	Clock-
8	-
9	DIR
10	-
11	-
12	-

Connections	
SET	Zero setting input For setting a zero point at any point. The zeroing process is triggered by a High pulse and must take place after the rotating direction selection (DIR). Pulse duration > 100 ms. For maximum interference immunity, connect to 0 V after zeroing.
DIR	Counting direction input When not connected, this input is on High. DIR High means increasing output data with a clockwise rotating shaft when looking at the flange. DIR Low means increasing values with a counterclockwise rotating shaft when looking at the flange. For maximum interference immunity, connect to +Vs or 0 V depending on the direction of rotation.



Switching level		
SSI switch		
SSI clock	RS422 with terminating resistance 120 Ω	
SSI data	RS422	
Control inputs of input circuit		
Input level High	>0.7 UB	
Input level Low	<0.3 UB	
Input resistance	10 kΩ	

Output specifications

wireSENSOR

PROFIBUS

Profibus DP features	
Bus protocol	Profibus-DPV0
Device profile	Device class 1 and 2
Cyclical data exchange	Communication in accordance with DPV0
Input data	Position value Additional configurable speed signal
Output data	Preset value
Preset value	This parameter can be used to set the rotary encoder to a desired position value that corresponds to a defined axis position of the system. The storage is non-volatile.
Rotary direction	This parameter can be used to parameterize the direction of rotation in which the position value should rise or fall.
Scaling	Parameterization of the steps per rotation and the total resolution.
Gear factor	Adjustable via counter / denominator
Diagnosis	Position and parameter errors Monitoring multi-turn scanning Readable hour meter

////	Terminal O O O O O O O O O O O O O O O O O O O	Participant address
1	2	3
	Cable gland	

Cable: 1, 2 = \emptyset 8 - 10 mm (-40 - 85 °C) / \emptyset 5 - 9 mm (-25 - 85 °C) Cable: 3 = \emptyset 4.5 - 6 mm (-40 - 85 °C) / \emptyset 3 - 6 mm (-25 - 85 °C)

Pin assignment			
+Vs	Operating voltage 830 VDC		
0 V	Ground connection related to +Vs		
А	Negative data line		
В	Positive data line		

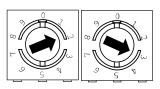
Terminals with the same designation are internally connected and functionally identical These internal terminal connections Vs-Vs / 0V-0V may be loaded with max. 1 A each

Terminator



Both ON = last participant Both OFF = participant X Default setting OFF

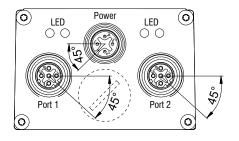
Participant address



Adjustable via rotary switch Example: Participant address 23 Default setting. 00

PROFINET

PROFINET features		
Bus protocol	PROFINET IO	
Device profile	Encoder Profile PNO 3.162 V4.1 and V3.1 PROFIdrive Profil PNO 3.172 V4.1	
Real-time classes	Realtime (RT) Class 1, IRT Class 3	
Transmission frequency	RT: 1 ms, 2 ms, 4 ms IRT: 250 \(\mu \text{s}, 500 \(\mu \text{s}, 1 \text{ ms}, 2 \text{ ms}, 4 \text{ ms} \)	
Update time	Min. 500 μs	
Product features	- 100 MBaud Fast Ethernet - Device replacement without removable media - Media redundancy protocol MRP - Gear factor / round axis	
Process data	 Position value 32-Bit input data with/without rotational speed 16 or 32 Bit Telegram 81-83 of the PROFIdrive profile 	
LED status display	Link/Activity, Status, Error	



Pin Assignment		
Operating voltage		
Pin	Connection	Description
1	UB	Operating voltage
2	n.c.	Do not connect
3	GND	Ground connection
4	n.c.	Do not connect



1x flange connector M12 (pin), A-coded

PROFINET (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-

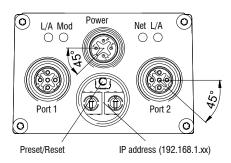


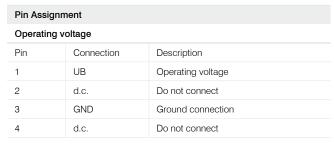
2x flange connector M12 (socket), D-coded

Output specifications wireSENSOR

EtherNet/IP

EtherNet/IP characteristics		
Bus protocol	EtherNet/IP	
Device profile	CIP Nov 2016, 22 _{hex} Encoder	
Cycle time	1 ms	
Product features	- Gear factor (round axis) and continuous operation - Plausibility test of adjustable parameters - Comprehensive diagnosis function - Adress Conflict Detection - Device Level Ring - Several simultaneous IO connections	
LED status display	2x Link/Activity, module status, network status	







1x flange connector M12 (pin), A-coded

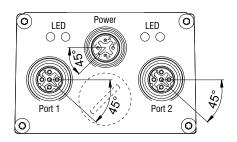
EtherNet/IP (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-



2x flange connector M12 (socket), D-coded

EtherCAT

EtherCAT characteristics		
Bus protocol	EtherCAT	
Device profile	Encoder profile CANopen® CiA 406 Vers. 4.0.2 dated August 18, 2016	
Operating modes	Free Run, synchronous with SM3 Event, DC Mode (Distributed Clocks)	
Cycle time	Min. 62.5 μs	
Product features	- Gear factor (round axis) and continuous operation - Time stamp (time of position data acquisition) - Plausibility check of adjustable parameters - Comprehensive diagnosis function - Preset gauge for position - File Access over EtherCAT (FoE)	
Process data	 Position value 32-Bit input data with/without rotational speed 32 Bit Comprehensive process data mapping 	
LED status display	2x Link/Activity, RUN, ERR	



Pin Assignment		
Operating voltage		
Pin	Connection	Description
1	UB	Operating voltage
2	n.c.	Do not connect
3	GND	Ground connection
4	n.c.	Do not connect



1x flange connector M12 (pin), A-coded

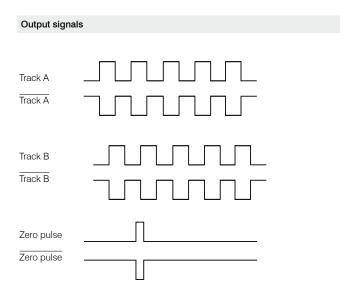
EtherCAT (data line)		
Pin	Connection	Description
1	TxD+	Transmitted data+
2	RxD+	Received data+
3	TxD-	Transmitted data-
4	RxD-	Received data-



2x flange connector M12 (socket), D-coded

Output specifications wireSENSOR

Incremental encoder



TTL Output	Line driver (5 VDC)
High level	≥ 2.5 V
Low level	≤ 0.5 V
High load	≤ 20 mA
Tracks	$A, \overline{A}, B, \overline{B}, O$

Output TTL01/ TTL02	NPN (5 VDC ±5 %)
High level	> 4.5 V
Low level	< 1.0 V
High load	≤ 3 mA
Tracks (TTL01)	A, B, 0
Tracks (TTL02)	$A, \overline{A}, B, \overline{B}, 0$

Output HTL	Push-pull (10 30 VDC)
High level	≥ V+ -3 V
Low level	≤ 1.5 V
High load	≤ 40 mA
Tracks	A, \overline{A} , B, \overline{B} , 0

Output E	Push-pull (5 VDC)
High level	≥ V+ -2.5 V
Low level	≤ 0.5 V
High load	≤ 50 mA
Tracks	A, B, 0

Output E830	Push-pull (8 30 VDC)
High level	≥ V+ -3 V
Low level	≤ 2.5 V
High load	≤ 50 mA
Tracks	A, B, 0

Pin assignment TTL, HTL		
Connector	Cable color	Assignment
Pin 1	pink	B-
Pin 2	-	-
Pin 3	blue	R+
Pin 4	red	R-
Pin 5	green	A+
Pin 6	yellow	A-
Pin 7	-	-
Pin 8	gray	B+
Pin 9	-	-
Pin 10	white	GND
Pin 11	-	-
Pin 12	brown	UB

Pin assignment E, E830		
Assignment		
0 V		
V+		
A		
Ā		
В		
B		
0		

Pin assignment TTL01		
Cable color	Assignment	
brown	0 V	
gray	V+	
white	A	
green	В	
yellow	0	

Pin assignment TTL02		
Cable color	Assignment	
red	V+	
black	0 V	
brown	A	
black	Ā	
orange	В	
black	B	
yellow	0	
black	n. c.	

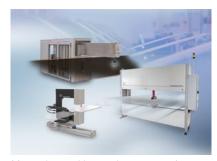
Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection