SENSORS & SYSTEMS

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Authority in displacement measurement





Highest resolution High repeatability

Ideal for OEM

eddyNCDT 3700

Eddy-Current displacement sensors

The measurement principle

Non-contact displacement sensors, series NCDT 3700 are based on the eddy current principle and are used for measurements against electrically conductive, non-ferromagnetic materials. A high frequency alternating current is fed through a coil embedded in a sensor housing. The electromagnetic field from the coil induces eddy currents in the conductive target. As a consequence, the alternating current resistance of the coil changes. This change of impedance produces an electrical signal proportional to the distance of the target to the sensor.

Highest resolution

Measurement results down to 0.09 nanometers (0.0000000009 m) have been established with eddyNCDT displacement sensors in the series 3700. The system has been specifically developed and rated for applications with high and ultra-high requirements of resolution.

Designed for OEMs

eddyNCDT 3700 is intended for use in production systems for machine monitoring as a customized system for OEM applications, particularly when extreme resolution is demanded. Due to the high repeatability the system can be further optimized by computed linearization.

Positioning and closed-loop control tasks are solved with the highest precision.

ADVANTAGES

- extremely high resolution
- miniaturized design
- low current consumption
- versatile OEM system
- stable eddy current technique



TYPICAL APPLICATIONS:

- Wafer: Positioning in semiconductor manufacture
- Photolithography: Positioning of the exposure unit
- VLT telescope: Mirror positioning
- Microscopy: Positioning of the optical system
- Target tracking: Positioning of the optical system
- Air-gap monitoring in magnetic bearings
- Spindle movement in machine tools
- Alignment of stepper systems











Technical data



		single-channel system			dual-channel system			differential system		
	Model	DT3701- U1-A-C3	DT3701- U3-A-C3	DT3701- U6-A-C3	DT3702- U1-A-C3	DT3702- U3-A-C3	DT3702- U6-A-C3	DT3703- U1-A-C3	DT3703- U3-A-C3	DT3703- U6-A-C3
Measuring range ¹⁾	mm	1	3	6	1	3	6	0.5	1.5	3
	inch	0.04	0.12	0.24	0.04	0.12	0.24	0.02	0.06	0.12
Reference distance / SMR	mm	0.1	0.3	1.0	0.1	0.3	1.0	0.1	0.4	1.0
	inch	0.004	0.012	0.04	0.004	0.012	0.04	0.004	0.016	0.04
Sensor model ²⁾		U1	U3	U6	U1	U3	U6	U1	U3	U6
Measurement target		non ferromagnetic metal (reference: aluminum)								
Measuring principle		non-contact eddy-current principle								
Linearity		±6 % FSO ±5 % FSO								
Repeatability		< 0.001 % FSO < 0.0005 % FSO								
Resolution (static) output		< 0.000033 % FSO < 0.000018 % FSO								FSO
of external lowpass filter fg=10 Hz)	nm	0.2	0.77	2.0	0.2	0.77	2.0	0.09	0.22	0.45
Resolution (dynamic) output of external lowpass filter fg=1 kHz)		< 0.00016 % FSO < 0.00008 % FSO								SO
	nm	1.3	3.9	9.8	1.3	3.9	9.8	0.4	1.0	2.1
Frequency response (-3 dB)						10 kHz				
Temperature range	controller: 1060 °C (50140 °F) / sensor/cable: -50150 °C (-58302 °F)									
Temperature stability (midrange)		controller: 1060 °C (50140 °F): 0.025 % FSO / °C (0.014 % FSO / °F)								
		sensors 0100 °C (32212 °F)								
	% FSO / °C	0.05	0.06	0.19	0.05	0.06	0.19	0.025	0.015	0.06
	% FSO / °F	0.03	0.03	0.34	0.03	0.03	0.34	0.014	0.008	0.03
Sensor cable length					3 m ± 0.	45 m (10 fl	t ± 1.5 ft)			
Signal output 3)		010 VDC								
Adjustment		zero / gain								
Power supply		12.530 V / 30 mA 12.530 V / 50 mA 12.530 V / 30 mA								
Power supply		12.5		511173	12.0				/	
Electromagnetic compatibility		12.5			acc. EN 50	081-2 / EN	l 61000-6-2	2		
Electromagnetic compatibility Vibration controller		12.5			acc. EN 50 EN 60)081-2 / EN)068-2-64 (l 61000-6-2 noise)	2		

All data apply for aluminium at 20 °C.

FSO = Full Scale Output SMR = Start Measuring Range

1) Smaller / larger measuring range for OEM applications on request.

2) Matched sensor designs for OEM applications on request (more than 500 different sensor models available).

3) -2.5 ... 0 V / -2.5 ... 2.5 V /-2.5 ... 5 V / -2.5 ... 10 V / 0 ... 2.5 V / 0 ... 5 V / 4 ... 20 mA for OEM on request

eddyNCDT3701:

Single-channel system: one sensor; one output signal

eddyNCDT3702:

Dual-channel system: two sensors; two separate, independent output signals

eddyNCDT3703: Differential system: two sensors; differential output

Sensor identification



For fastest order processing we need the exact sensor identification.

Dimensions and mounting Dimensions in mm (inch), not to scale - all inches are rounded





Sensors



U1 Thread M5 x 0.8 Front face ø4 mm (.16") Wrench size 8 mm (.31 ") Length 20 mm (.79 ") Integral cable 3 m



U3 Thread M12 x 1 Front face ø9 mm (.35") Wrench size 19 mm (.75 ") Length 20 mm (.79 ") SMC-plug connection



U6 Thread M18 x 1 Front face ø14 mm (.55") Wrench size 27 mm (1.06 ") Length 25 mm (.98 ") SMC-Plug connection

Accessories:

PC 3701-3 for DT 3701 and DT 3703 **PC 3702-3** for DT 3702 Supply and output cable, 3 m long

MC 25D Micrometer calibration device Adjustment range 0 to 25 mm (0 to .98 "), Readout 1 $\mu{\rm m}$

PS 2010 Power supply unit mouting on DIN rail (DIN 50022) Input 115/230 VAC switchable Output 24 VDC / 2.5 A L/B/H 120 x 20 x 40 mm (4.72 x 0.79 x 1.57 ")

DD 800

Digital display unit, programable

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